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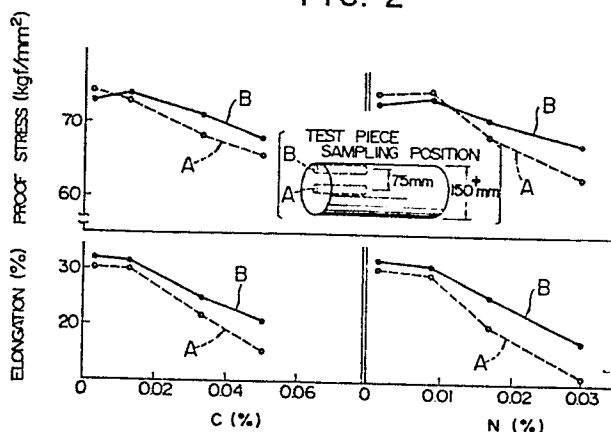
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54 Non-magnetic steel having high corrosion resistance and high strength for use as material of drill collar, and drill collar made of the steel.

57 A non-magnetic steel alloy having high corrosion resistance and high strength suitable for use as the material of a drill collar which operates under corrosive conditions, particularly under the conditions which cause stress corrosion cracking, and a drill collar made of the steel alloy. The steel alloy has a composition which essentially consists of: not greater than 0.02% of C, not greater than 2.0% of Si, not greater than 2.0% of Mn, 25 to 50% of Ni, 18 to 30% of Cr, 0.1 to 1.5% of Al, 1.5 to 3.0% of Ti, 0.0005 to 0.020% of Ca, not greater than 0.020% of N and the balance Fe and incidental impurities, and a drill collar made of the steel.

FIG. 2





EP 85 30 8615

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	US-A-2 803 539 (HARRIS et al.)		C 22 C 38/48 E 21 B 17/16 E 21 B 47/022 C 22 C 38/50
A	FR-A-2 135 963 (VEREINIGTE DEUTSCHE METALLWERKE)		
A	US-A-3 659 882 (SOURESNY)		
A	DE-B-1 261 677 (SCHOELLER BLECKMANN)		
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			C 22 C C 22 F E 21 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 13-02-1987	Examiner OBERWALLENEY R.P.L.I
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			