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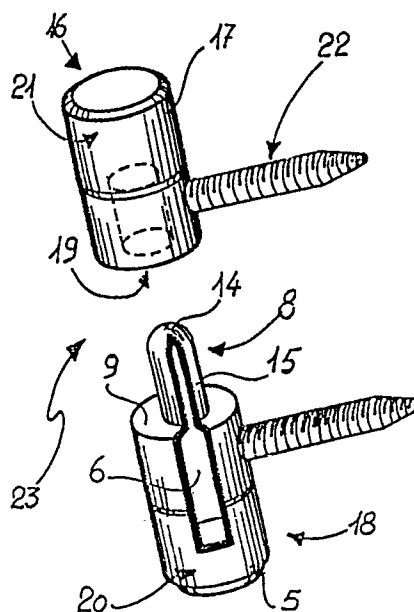
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54 **Method of making male elements for hinge devices and hinge devices obtained thereby.**

57 The present invention has for its subject a hinge and a method of forming a closed cavity hollow male hinge. The method comprises a first processing step consisting of shearing a section from a cylindrical drawn blank followed by cold impact reverse-extrusion by means of a punch and die action; that step causes the material to be upturned laterally to form a constant pattern hollow body having an open end. Thereafter, there is carried out on said hollow body, as by striking with a die, a reduction of one portion thereof at the open end, thus defining a hollow pin. The open end of the latter is then upset and stopped to make the hollow body watertight.





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EUROPEAN SEARCH REPORT

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EP 86 10 0126

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A,D	DE-A-2 808 411 (OTLAV S.P.A.) * Figures 2-10; page 7, two last lines - page 9, paragraph 2 *	1-4,7,10	B 21 K 13/02 E 05 D 5/10
A	--- FR-A-2 368 316 (KRAMATORSKY INDUSTRIALNY INSTITUT) * Figures 1-3; page 6 *	1,5	
A	--- DE-A-3 307 529 (W. PFAEFFLI) * Figures 2-5; page 7, paragraph 4 *	1,6,9	
A	--- GB-A- 911 029 (GENERAL MOTORS CORP.) -----		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.4) B 21 K E 05 D
Place of search THE HAGUE		Date of completion of the search 10-07-1986	Examiner SCHEIBLING C.D.A.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	