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EUROPEAN PATENT APPLICATION

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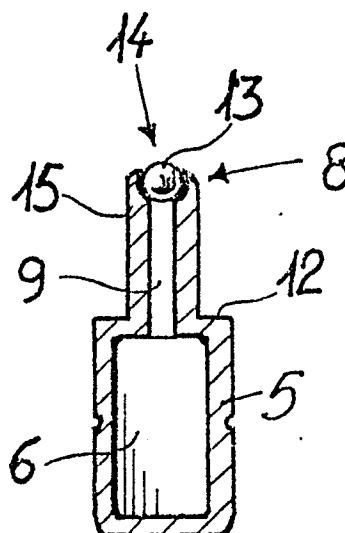
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⑤④ **Method of manufacturing male elements for hinge devices and male elements obtained thereby.**

⑤⑦ The method of manufacturing sealed hollow male elements for hinge devices comprises the steps of shearing a segment off a drawn rod, and successively causing the material to flow laterally upwards such as by cold impact extrusion by means of a punch, to form a hollow body (5) of constant cross section having an open end. Thereafter, there is performed on said hollow body (5), as by impact with a die, a reduction of one portion at the open end (14), thus defining a hollow pin (8) having an open end (14). The latter is then stopped by press fitting a shaped body (13) thereinto.





European Patent
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EUROPEAN SEARCH REPORT

0190636

Application number

EP 86 10 1044

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A,D	DE-A-2 808 411 (OTLAV S.P.A.) * Figures 3-10; page 7, two last lines - page 9, paragraph 2 *	1-4, 7, 8	B 21 K 13/02 E 05 D 11/04 E 05 D 5/10
A	DE-A-2 916 560 (SCHARWÄCHTER GMBH) * Figures 1,2,7,11; page 20, lines 17-39 *	1,5	
A	DE-A-3 307 529 (W. PFÄFFLI) * Figures 2,3; page 7, paragraph 4 *	5-8	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 21 K E 05 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 10-07-1986	Examiner SCHEIBLING C.D.A.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			