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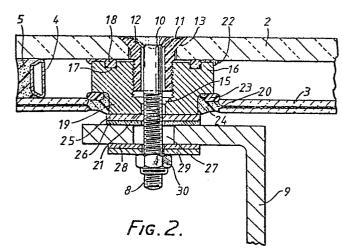
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54 Sealed double glazing unit.

(57) A sealed double glazing unit (1) has outer and inner panes (2,3) and a perimeter seal (4,5). The unit (1) is fixed to a supporting structure (9) at fixing positions (6) within the perimeter seal (4,5). At each fixing position (6) there is a fixing assembly (8,12,16) which is sealed into the unit (1) and is attached to one pane only so that flexing of the unit under wind load is permitted. Preferably each fixing assembly (8,12,16) is fixed to a hole (13) in one pane (2) and passes through a hole (20) in the other pane (3) with sufficient clearance to facilitate the flexing of the unit (1) when it is installed as part of a glass wall assembly.





## **EUROPEAN SEARCH REPORT**

EP 86 30 1171

	DOCUMENTS CONS	SIDERED TO BE F	RELEVANT					
Category		th indication, where approvant passages			CLASSIFICATION OF THE APPLICATION (Int. Cl.4)			
х	DE-A-3 049 356 * figures 1, 30-34; page 11,	7; page 10,	lines	1-3,13	E	06	В	3/66
A				4-6,10 ,13,15				
A	US-A-2 401 552 * figures 3, 4 *	(S.F. COX)		14				
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D,P A	EP-A-0 136 064 BROTHERS P.L.C.; * figures 1-5 *			16	TECHNICAL FIELDS SEARCHED (Int. Ci.4)			
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	The present search report has it	peen drawn up for all claim	\$					
	Place of search	Date of completion	of the search			Exam	uner	
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Y: pai do A: ted O: no	CATEGORY OF CITED DOCU rticularly relevant if taken alone rticularly relevant if combined w cument of the same category chnological background n-written disclosure ermediate document	rith another C	: theory or pri : earlier pater after the filir ): document c : document c : member of t document	nt document, ng date ited in the ap ited for other	but p plica reas	oublis tion ons	hed on	ı, or