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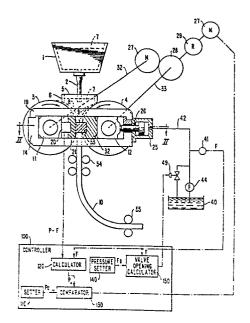
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Double drum type continuous casting machine.

(1) A continuous casting machine including a container for accommodating a molten metal (7) and a nozzle (2) for supplying the molten metal (7) from the container (1). A pair of rotating rolls (3, 4) cools the molten metal (7) to form a solidified shell (8, 9) on the surface thereof and compresses the solidified shells (8, 9) to produce a metal sheet (10). A number of bearing boxes (11, 12) is disposed in a housing (14) for rotatably supporting the respective ends of the rolls (3, 4), and a rigid member (32, 33) is disposed between the bearing boxes (11, 12) in the housing (14). A prestress or initial force is applied to the rigid member (30) through the bearing box (12), and a controller (100) regulates the rotating speed of a drive means (27) in order to control the separating force (P) occurring at a compression of the solidified shells (8, 9) by the rolls (3, 4). By controlling the separating force (P), a leakage of the molten metal (7) is prevented and a sheet metal (10) having a uniform thickness is continuously obtained.



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EUROPEAN SEARCH REPORT

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	DOCUMENTS CONS	SIDERED TO BI	E RELEVANT						
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A	PATENT ABSTRACTS 8, no. 132 (M-30 June 1984; & JP (SHIN NIPPON SEI	03)[1569], - A - 59 3	20th 3059]	L				
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<u>l</u>	The present search report has b	een drawn up for all cla	nims						
Place of search Date of completion of		on of the search			L	Examiner			
BERLIN 20-02-1987			1987	GOLDSCHMIDT G					
X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document			T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document						