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(54) **Motor control device in a laundry washing machine.**

(57) A device for controlling a motor operating to rotate the drum of a laundry washing machine at different operating speeds so as to ensure uniform distribution of the laundry along the wall of the drum preparatory to initiating the centrifuging phase.

The device comprises at least one breaker switch (18) permitting to select a further motor speed lower than that corresponding to the speed of the drum during the laundering phase during the water discharge phase immediately preceding a centrifuging phase.

The device is applicable to any type of motor, whether or not electronically controlled, but is particularly suitable for asynchronous motors.

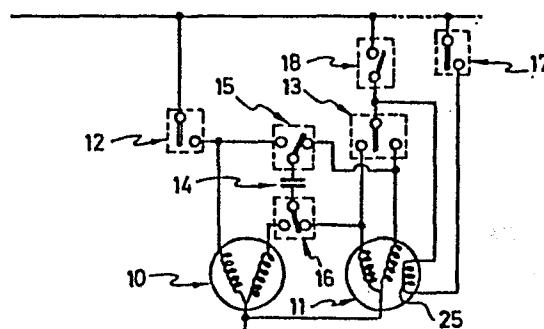


FIG.1

1 Description.

The present invention relates to a device for controlling the electric motor employed for rotating the drum of a laundry washing machine of the domestic type at different operating speeds.

As generally known, machines of this kind are generally composed of a housing and a laundering assembly suspended therein by means of springs and vibration dampeners.

The laundering assembly comprises a tub surrounding a rotatable drum for containing therein the laundry to be washed.

The drum is rotated at different operating speeds, namely, at a low speed during the laundering phases, and a high speed during the centrifuging phases, by the action of a motor under the control of the program timing unit of the machine.

When advancing from the lower washing speed to the higher centrifuging speed it may happen, particularly in the case of a reduced laundry charge, that the laundry assumes an out-of-balance distribution within the drum.

As a result, on initiation of the centrifuging phase there occurs a considerable unbalance leading to strong oscillations of the laundering assembly, which cannot be completely absorbed by the suspension and vibration dampening system of the machine and are therefore partially transmitted to the housing, resulting in undesirable and harmful jumping and knocking.

To avoid these undesirable phenomena, solutions have already been proposed which provide that the drum is accelerated to the centrifuging speed by passing through a phase of an intermediate speed between that of the washing phase and that of the centrifuging phase.

1 These solutions are only applicable, however, when employing an electronically controlled motor, such as an induction motor, a universal motor, a DC motor, a brushless motor etc.

5 In each case, the results of this procedure depend on numerous variables, such as the presence or absence of water in the tub, and above all, on the quantity of laundry contained in the drum.

10 These solutions are thus rather critical and permit satisfactory results to be achieved only under particular conditions.

A main object of the invention is to control the motor for rotating the drum of a laundry washing machine in a manner
15 ensuring a correct distribution of the laundry within the drum by taking preparatory action during the final phase of the drum movement at low speed preceding the centrifuging phase.

20 In contrast to the effects brought about by previously known solutions, it is intended to avoid the formation of a disequilibrium instead of attenuating the effects thereof after they have developed.

25 A further object of the invention is to render the dimensioning of the suspension and vibration dampening elements of the laundering assembly less critical while at the same time improving the stability of the machine; in particular, it is intended to reduce the mass of the counterweights provided in each laundry washing machine,
30 or at least to eliminate the necessity of the upper counterweight in a laundry washing machine additionally provided with a forward counterweight.

The proposed solution should finally be applicable to
35 motors of any type, be they electronically controlled or not; this solution should obviously be applicable above all to asynchronous motors, as this type of motor is preferably employed for reasons of economy and reliability.

1 All these objects are attained in a laundry washing machine
having a drum rotated by an electric motor provided with a
speed control device and controlled by a program timing
unit determining the washing and centrifuging phases,
5 such machine being characterized in that the motor speed
control device comprises actuator means adapted during a
period of time immediately preceding each centrifuging
phase to select a speed lower than that corresponding
to the rotational speed of the drum during the washing
10 phase.

The characteristics of the invention will become evident
from the following description, given by way of example
with reference to the accompanying drawings, wherein:

15 figs. 1 and 2 show circuit diagrams of a control device
for an asynchronous motor according to two embodi-
ments of the invention,

fig. 3 shows a circuit diagram of a control device accord-
ing to the invention for a universal motor, and
20 figs. 4 and 5 show rotational speed diagrams of the drum
of a laundry washing machine having a motor
provided with a control device as shown in
figs. 1 and 2.

25 The invention is based on the results of an extended
series of experiments which have demonstrated the existence
of a clearly defined and limited drum speed range within
which there occurs a uniform distribution of the laundry
along the walls of the drum so as to avoid any disequi-
30 librium on initiation of the centrifuging phase.

This speed range depends in particular on the diameter and
the depth of the drum, and to a lesser degree, on other
variables such as the arrangement and the shape of the
35 elevating or agitator elements within the drum.

It has surprisingly been found that the speed range under
discussion, although varying for drums having different

1 characteristics, always lies below the specific laundering
speed of the drums of any type.

Merely by way of example, for a drum having a diameter of
5 45 cm and a depth of 28 cm, the speed range for precondit-
ioning the laundry so as to avoid a disequilibrium on
initiation of the centrifuging phase lies between 46 and
52 rpm, while the respective optimum laundering speed
lies between 55 and 60 rpm.

10 For enabling the experimental results to be industrially
exploited and the stated object to be thus achieved, a
motor control device has been studied which would permit
the rotational speed of the drum to be reduced at precisely
defined points of time of the various operating cycles of
15 a laundry washing machine.

With reference to fig. 1, there is shown a circuit diagram
of a laundry washing machine having a asynchronous motor
of the plural winding monophase current supply type. The
20 windings are diagrammatically shown separate from one
another and include a winding section 10 for the centri-
fuging speed and a substantially Y-connected winding
section 11 for the laundering speed.

25 Winding section 11 of the motor is preferably designed in
a per se known manner to include a phase or winding portion
25 which is magnetically coupled, but electrically separate,
to or from, respectively the remaining windings of sect-
ion 11.

30 Winding section 10 is connected to the electric supply
circuit through a breaker switch 12 controlled by an
associated cam of the program timing unit (not shown).
In a similar manner, winding section 11 is connected to
the supply circuit through a twin contact (inverter) switch
35 13 for rotating the drum in alternating directions.

The motor described is provided with a phase shift capac-
itor 14 connected between two commutator switches 15 and 16.

- 1 The separate phase or part 25 of winding section 11 is connected between inverter switch 13 and the supply circuit through a breaker switch 17.
- 5 According to the invention, the control circuit of motor 10, 11 comprises a breaker switch 18 connected in series with a part of the winding section 11 for the laundering speed. Breaker switch 18 is actuated by an associated slow cam of the program timing unit to close only during the water
10 discharge phase when this phase immediately precedes a centrifuging phase.

With reference to figs. 1 and 4, during the laundering phase (up to the time T1) breaker switches 12 and 18 are open, while breaker switch 17 is closed. As a results,
15 the three windings of motor winding section 11 are supplied with current through inverter switch 13. This causes the drum to be rotated at the laundering speed of about 60 rpm. At the time T1, inverter switch 13 is brought to its neutral center position (as shown in fig. 1), whereby
20 the drum is stopped, while the discharge of water from the machine is initiated in the per se known and therefore not described manner.

At the time T2 breaker switch 18 is closed, and inverter
25 switch 13 is again actuated, so that winding 25 of section 11 is short-circuited through breaker switches 17 and 18. As a result, only the remaining two windings of section 11 are energized, so that the drum is rotated at a speed of about 50 rpm, which is lower than the laundering speed.

30 This condition is maintained up to a time T3, when breaker switches 17 and 18 are opened, and breaker switch 12 is closed for initiating the centrifuging phase by energizing winding section 10 of the motor, while commutator switches
35 15 and 16 are actuated to separate capacitor 14 from section 11 and to connect it to winding section 10.

During this phase the laundry distributes itself uniformly along the internal wall of the drum. The drum may thus be

1 accelerated to the high rotational speed required without
the formation of out-of-balance accumulations of the
laundry and the resulting undesirable phenomena described
in the introduction of the description.

5 Preferably as shown in fig. 2, a further breaker switch 19
is connected in series between breaker switch 18 and
laundering winding section 11 of the motor. Breaker switch
19 is actuated by a fast cam of the program timing unit so
10 as to be closed only for the final part of the laundering
speed rotation of the motor preceding the centrifuging
phase.

In this case, and also with reference to the diagram of
fig. 5, the laundering phase also terminates at the time
15 T1 and is followed by a water discharge phase T1-T4, with
the drum being kept stationary during a first period T1-T2.
Subsequently breaker switch 17 is closed at the time T2,
whereby the drum is again rotated at 60 rpm. The simul-
taneous closing of breaker switch 18 has no effect, as
20 breaker switch 19 remains open.

During the last period T3-T4 of the discharge phase
breaker switch 19 is closed, so that the rotational speed
of the drum is reduced to 50 rpm by short-circuiting
25 winding 25 of motor winding section 11 as in the embodiment
described above. This causes the laundry to be again
uniformly distributed along the wall of the drum, so that
at the time T4 breaker switch may be closed to accelerate
the drum to the centrifuging speed without inconvenience.

30 The embodiment of fig. 2 facilitates the renewed starting
of the motor, since at the time T2 all three windings of
laundering winding section 11 are energized.

35 With reference now to fig. 3, there is shown a circuit
diagram of a laundry washing machine equipped with a
universal motor the field winding and secondary winding
of which are diagrammatically indicated at 20 and 21,
respectively.

- 1 The motor is connected through an inverter 13 and a
tachimetric generator 22 to an electronic control device
23 of a per se known type for controlling the motor speed.
- 5 The circuit additionally includes a switch 12 for selecting
the respective laundering and centrifuging speeds, a
breaker switch 17 for the energization of the control
device and of the motor itself, breaker switches 18 and 19,
and a motor protection switch 24.
- 10 In this embodiment breaker switchse 18 and 19 are likewise
controlled by the cams of an electromechanic program
timing unit in the same manner as described above with
reference to fig. 2 so as to achieve corresponding results
and to thereby attain the stated objects.
- 15 In the case of a laundry washing machine controlled by an
electronoc program timing unit, breaker switches 18 and 19
may obviously be replaced by electronic switch elements
which may be included in the logic circuit of the program
20 timing unit. It is also possible to provide only one of
breaker switches 18 or 19 which may then be actuated to
close only at the time T3 as explained above.
- The laundry washing machine described may obviously
25 undergo numerous modifications without thereby leaving the
scope of the invention.
- Thus the actuator means for reducing the motor speed may
be of a different type, or breaker switches 18 and 19
may be designed to deactivate winding portion 25 by
30 interrupting its supply circuit instead of short-circuiting
the winding portion.

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20 Motor Control Device in a Laundry
Washing Machine

Patent Claims

- 25 1. A laundry washing machine having a drum rotated by an electric motor provided with a speed control device and controlled by a program timing unit determining the washing and centrifuging phases, characterized in that said motor speed control device comprises actuator means
- 30 (18) adapted during a period of time immediately preceding each centrifuging phase to select a speed lower than the one corresponding to the rotational speed of said drum during the washing phase.
- 35 2. A laundry washing machine according to claim 1, wherein said electric motor is an asynchronous motor having low-speed windings for the washing phase and high-speed windings for the centrifuging phase, charact-

1 erized in that said actuator means comprise at least one
breaker switch (18) actuated by said program timing unit
for disconnecting a part (25) of said motor windings (11)
for the washing speed.

5

3. A laundry washing machine according to claim 2,
characterized in that said breaker switch (18) is adapted
to short-circuit said part (25) of said windings (11).

10 4. A laundry washing machine according to claim 2,
characterized in that said motor control device comprises,
in series with said breaker switch (18), a further breaker
switch (19) controlled by said program timing unit and
adapted to be closed in a final stage of said period of
time immediately preceding each centrifuging phase.

15

5. A laundry washing machine according to claim 4,
wherein said electric motor is of the single phase type,
characterized in that said breaker switches (18, 19) are
inserted in the motor control device so as to isolate a
20 part of the winding of the motor.

6. A laundry washing machine according to claim 4,
wherein said electric motor is of the universal type, and
said program timing unit is of the electronic type,
25 characterized in that said breaker switches (18, 19) are
electronic switching elements preferably inserted in the
logic circuit of said electronic program timing unit.

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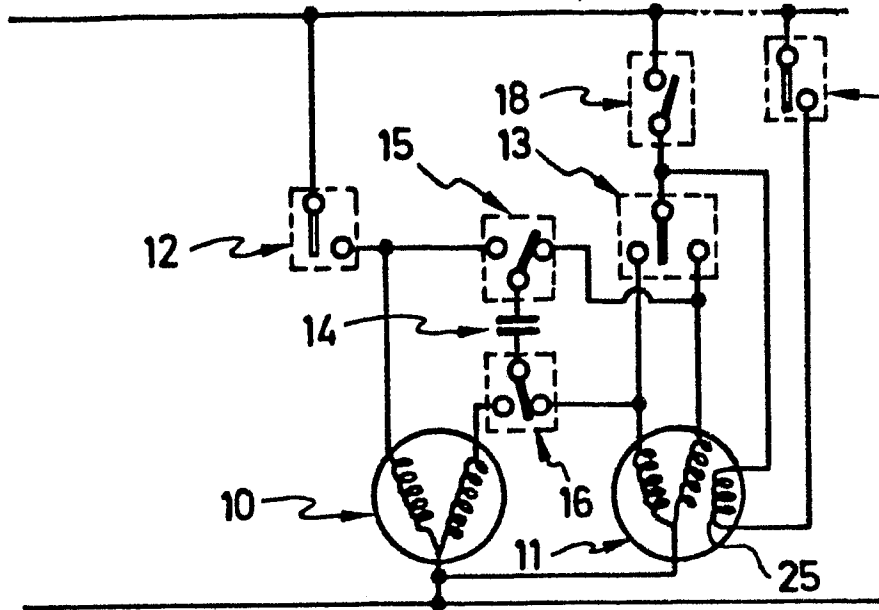


FIG. 1

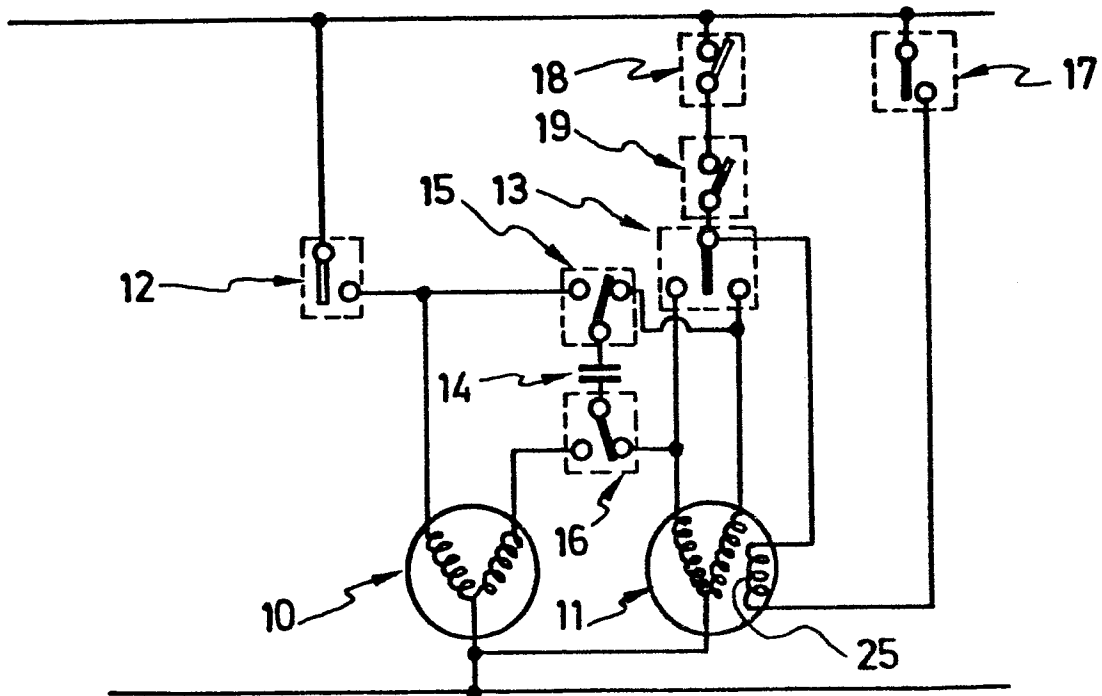


FIG. 2

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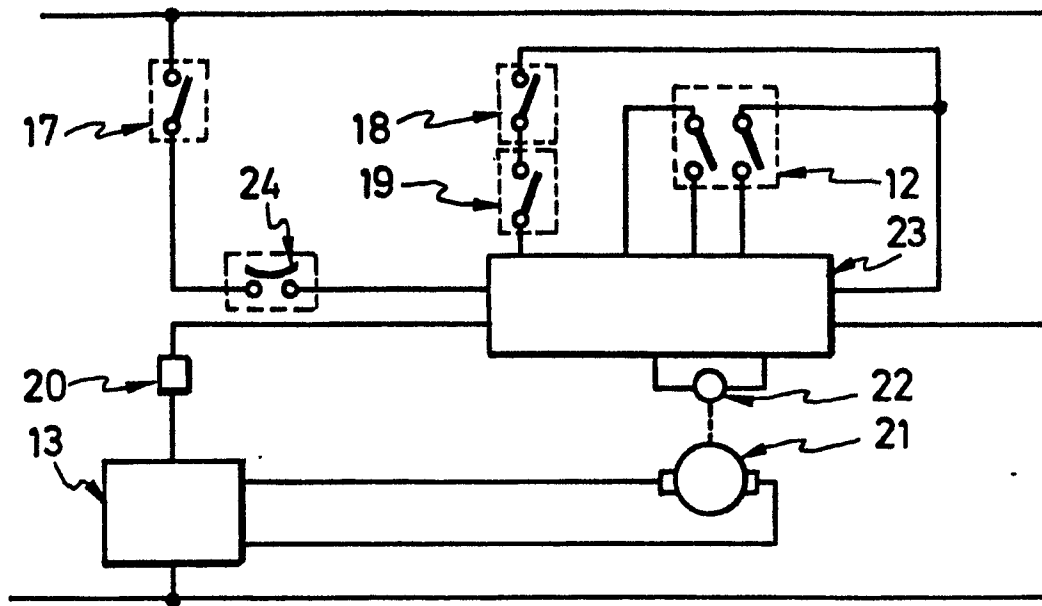


FIG. 3

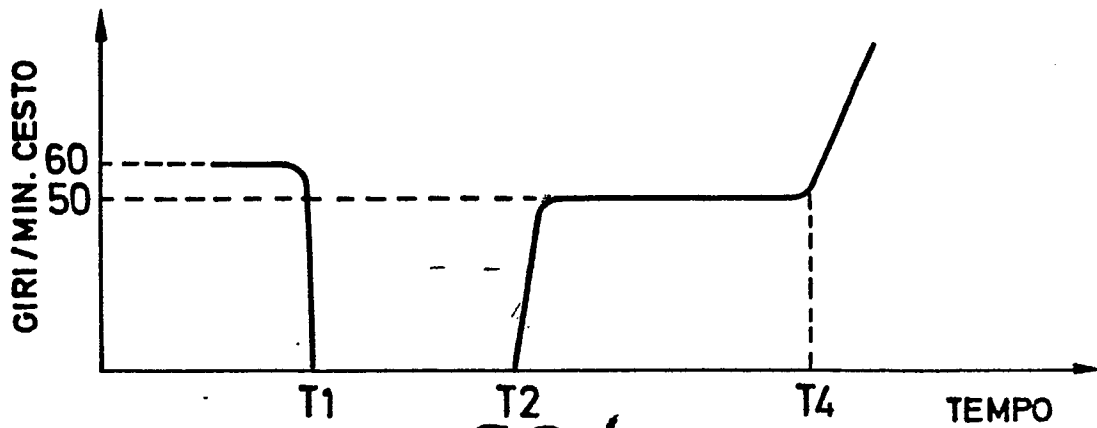


FIG. 4

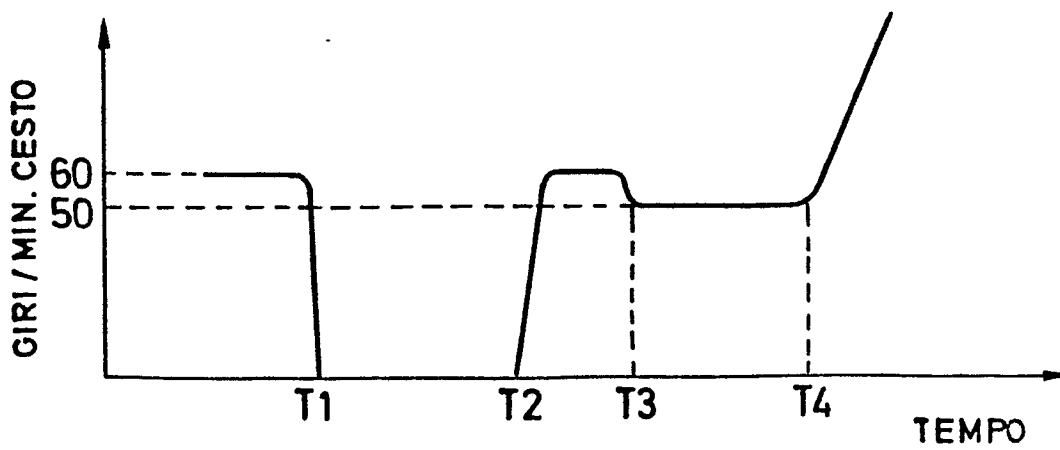


FIG. 5