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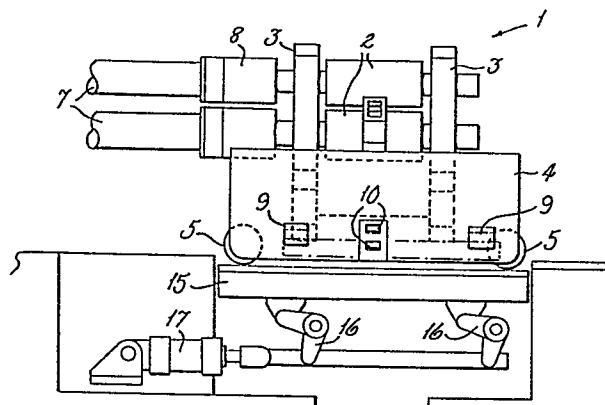
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54 **Improvements in rolling mills.**

57 In a rolling mill line for rolling rod or bar, each mill stand is located on a wheeled carriage (4) which also has feet projecting outwardly (8) from a pair of opposite sides thereof. In use, the carriage is supported with the feet on a rigid foundation so that the passline of the mill rolls is at a fixed predetermined height above ground level. For roll changing, a lifting rail (15) mechanism lifts the stand off the foundation and the wheels (5) enable the stand to be withdrawn from the line along tracks at ground level.





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EUROPEAN SEARCH REPORT

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Application number

EP 86 30 3281

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	DE-C-1 075 079 (SCHLOEMANN) * figures 1-3; column 3, line 4 - column 4, line 13 *	1	B 21 B 31/08 B 21 B 31/06
Y	---	3-7	
Y	GB-A-2 114 929 (INNSE INNOCENTI) * figure 1 *	1	
Y	DE-B-1 045 952 (MOELLER & NEUMANN) * figure, column 2, line 47 - column 3, line 13 *	3,4	
Y	FR-A-1 548 770 (VEB WISSENSCHAFTLICH TECHNISCHES ZENTRUM) * figures 1, 2, reference sign 20 *	3,4	TECHNICAL FIELDS SEARCHED (Int. Cl. 4) B 21 B 31/00 B 21 B 13/00
Y	DE-U-1 955 419 (SCHLOEMANN) * figure 1, reference signs 16-19; pages 3, 4 *	5,6	
Y	DE-B-1 261 819 (MOELLER U. NEUMANN) * figures 1, 2, 4, 6; reference signs 22, 30 *	7	
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The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 08-04-1987	Examiner BROESAMLE
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			



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0200545

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DOCUMENTS CONSIDERED TO BE RELEVANT				Page 2
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)	
Y	DE-C-1 020 298 (AG FÜR UNTERNEHMUNGEN) * column 1, lines 38-45; figure 1 *	1,5		
Y	EP-A-0 002 047 (SCHLOEMANN-SIEMAG) * figures 1, 2; page 3, line 21 - page 4, line 19 *	1,7		
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)	
The present search report has been drawn up for all claims				
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