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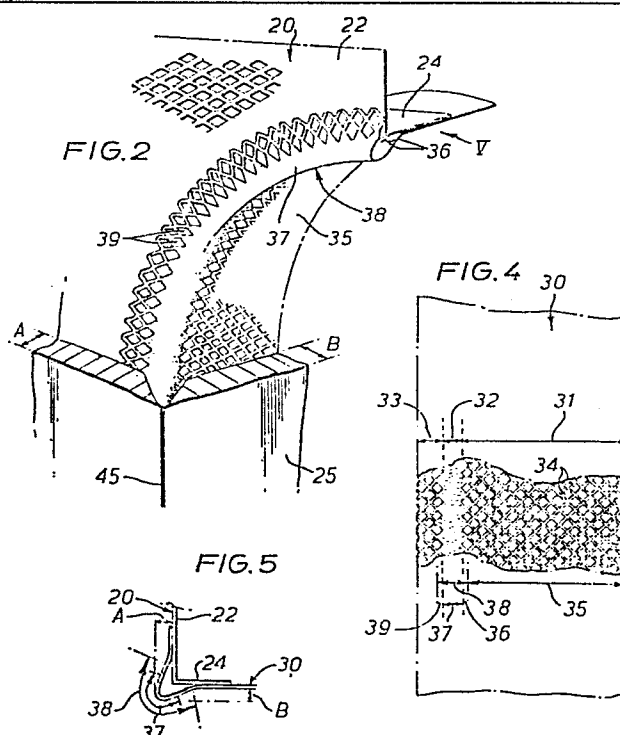
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(54) **Improvements in or relating to formers.**

(57) An arch-frame section (10) comprising a fascia member (20), a soffit member (35), and a bead (38), characterised in that one of the said members (35) is formed integrally with the bead (38) by perforating a metal strip such as to provide first, second and third regions (31, 32, 33) alongside one another, the first region (31) being perforated to provide said one member (35) and a there-adjacent edge portion (36) of the bead (38), the second region (32) being imperforate to provide a smooth surfaced nose portion (37) of the bead (38), and the third region (33) being perforated to provide said bead (38) with an opposite edge portion (39) adjacent the other said member (20).





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	US-A-1 979 701 (MERRYWEATHER) * Page 1, lines 68-96; figures 1-3 *	1,2	E 04 F 13/06 E 04 F 13/04 E 04 C 3/02
Y		3,6-8, 15	
A		9,12	
Y	--- GB-A-1 590 298 (TANTALIC) * Page 1, lines 65-75; figures 4,5 *	1,2	
A		4,5	
Y	--- GB-A-1 603 111 (JONES) * Page 2, lines 7-46; figures 1,2 *	1,2	TECHNICAL FIELDS SEARCHED (Int. Cl. 4) E 04 F E 04 C
A		6,7	
Y	--- US-A-1 782 147 (MERRYWEATHER) * Page 1, lines 61-99; figures 1,2 *	3	
A		1,9	
	--- -/-		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 24-06-1987	Examiner CHESNEAUX J.C.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			



DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.4)		
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim			
A	GB-A-2 117 422 (JONES) * Figure 3 *	4, 14			
Y	--- US-A-2 590 846 (LUTTING) * Figure 1 *	6-8			
A		10, 11			
A	--- US-A-2 267 002 (TURNER) * Figures 1,3 *	6, 7, 10 , 11			
A	--- US-A-2 005 572 (VASS) * Figures *	13			
Y,D	--- EP-A-0 111 603 (TANTALIC) * Page 3, lines 10,11; figure 2 *	15	TECHNICAL FIELDS SEARCHED (Int. Cl.4)		
A	-----	1, 4, 14			
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<table><tr><td>CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</td><td>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</td></tr></table>				CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document	T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document
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