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(54) **Low dielectric loss silicon nitride based material.**

(57) A composition having a low dielectric constant and low dielectric loss tangent from room temperature to at least about 1100°C which comprises a silicon nitride based material containing an effective amount of a sintering aid selected from lanthanum oxide, yttrium oxide, lanthanum aluminate, yttrium aluminate, aluminum oxide and mixtures thereof and an effective amount of a low dielectric loss promotor selected from the group consisting of iron, chromium and mixtures thereof is a suitable radome material and electromagnetic window material.

EP 0 204 103 A2

LOW DIELECTRIC LOSS SILICON NITRIDE BASED MATERIAL 0204103

FIELD OF THE INVENTION

This invention relates to a silicon nitride composition having a low dielectric constant and a low dielectric loss over a wide temperature range. More particularly it relates to a silicon nitride based material containing an effective amount of certain sintering aids and an effective amount of an additive selected from iron, chromium and mixtures thereof to promote a low dielectric loss and their oxides or compounds.

BACKGROUND OF THE INVENTION

In radome window applications of dielectric materials, it is desirable to have materials with the following dielectric properties: (a) low dielectric constant, (b) low dielectric loss, and (c) dielectric constant and loss tangent relatively independent of temperatures.

U.S. Patent 4,358,772 states that for acceptable power transmission efficiency for radome materials, values of less than 10 and 0.01 are required for the dielectric constant and loss tangent respectively. That patent also indicates that ceramic materials such as silicon nitride, alumina, silica, PYROCERAM^R (trademark of Corning Glass Corporation) cordierite, mullite and beryllia are suitable

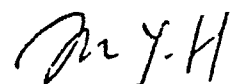
radome materials but none alone as a monolithic wall are suitable because none have the combination of a dielectric constant below 10 and a loss tangent of 0.01 and rain erosion and thermal stress resistance. That patent
5 discloses a 5 layer composite consisting of 3 layers of silicon nitride alternating with 2 layers of fused silica. The silicon nitride is relatively pure silicon nitride having been vapor deposited from silicon tetrachloride and ammonia in a hydrogen atmosphere. The
10 silicon nitride layers are disclosed to have a dielectric constant of 6 and a loss tangent of 9×10^{-3} .

Materials have excellent properties at high temperature such as thermal shock resistance, mechanical strength, etc., are more desirable for high temperature
15 and/or high power window applications. Silicon nitride materials have high mechanical strength at room temperature and high temperatures, and also have excellent thermal shock resistance. However, it is difficult to sinter silicon nitride to high density without using
20 sintering aids. Furthermore, sintering aids play a major role in the overall dielectric properties of silicon nitrides. Thus, development and discovery of low dielectric loss intergranular phase and/or modify bulk crystalline properties are very important to obtain good
25 dielectric materials. Usually the dielectric properties of silicon nitrides (hot pressed, reaction bonded and pressureless sintered) have dielectric constants ranging from about 7.5 to about 9 and dielectric loss tangents higher than about 0.001, more particularly from about
30 0.002 to about 0.02. The dielectric loss tangent is

usually highly dependent on temperature. Materials with high loss and adverse temperature dependent properties are not desirable for electromagnetic window applications. Silicon nitride type materials consisting essentially of silicon nitride and Y_2O_3 and Al_2O_3 as sintering aids are discussed in "Pressureless Sintered Silicon Nitride as a Promising Candidate for Radome Materials", 17th Symposium on Electromagnetic Windows, Atlanta Georgia, July 25-27, 1984, by M.Y. Hsieh, H. Mizuhara and P. W. Smith. These materials are designated in that article as SNW-1000. Those materials were shown to have properties suitable for high temperature radome applications. Materials which have even lower dielectric constant and lower loss tangent and remain essentially unchanged through the temperature range of from about $25^{\circ}C$ to about $1100^{\circ}C$ would be an advancement in the art.

SUMMARY OF THE INVENTION

In accordance with one aspect of this invention, there is provided a composition having low dielectric constant and low dielectric loss tangent. The composition comprises a silicon nitride based material, an effective amount of a sintering aid selected from aluminum oxide, lanthanum oxide, yttrium oxide, yttrium aluminate, lanthanum aluminate and mixtures thereof and an effective amount of iron, chromium and mixtures thereof as an additive to promote low dielectric loss.



DETAILED DESCRIPTION OF THE PRESENT INVENTION

For a better understanding of the present invention, together with other and further objects, advantages, and capabilities thereof, reference is made to the following disclosure and appended claims in connection with the foregoing description of some of the aspects of the invention.

The composition of this invention is a silicon nitride based material wherein selected sintering aids are added in a sufficient quantity to achieve a sintered density of greater than about 96% of theoretical. High density samples of 99% or above of theoretical density are desirable in terms of evaluating the "true" dielectric properties. Porosity in samples will reduce the dielectric constant and dielectric loss tangent. This is the reason why some of the published data show low dielectric constants, compared with dense bodies. This gives a false impression of low dielectric constants of various materials including reaction bonded silicon nitride. Furthermore, high dense samples have better mechanical strength, wearing properties and reliability.

Slightly porous materials may be desirable for applications, in which the thermal insulation is desirable. In view of this, low contents of sintering aids such as 4% to 8% (by weight) are acceptable depending on specific applications. For example, properties of sintered body varies as sintering aids are reduced. Some trends are listed as follows:

M.Y.
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1) Density drops.

0204103

2) Dielectric constant drops

3) Dielectric loss tangent is highly depending on intergranular phase (s), dated ~~12/12/84~~.

5 4) Value of loss tangent change with composition can be in the order of 100 times. Thus, the effects of 5% pores can be considered neglected, compared with controlling and on loss tangent developing a low loss intergranular phase.

.0 5) Generally mechanical properties such as strength, hardness, wearing properties drop as sintered density drops. Usually, the modulus of rupture (MOR) value is about 80,000 - 120,000 psi at room temperature, depending on compositions and processes. In some
15 applications, the mechanical strength can be as low as 40-50,000 psi at room temperature and can be acceptable.

Suitable sintering aids are lanthanum oxide, yttrium oxide, aluminum oxide, lanthanum aluminate, yttrium
20 aluminate, and mixtures thereof. An amount of sintering aid is used which will achieve a density of at least about 96% of theoretical. Amounts of sintering aids ranging from about 3% by weight to about 20% by weight are effective, however, from about 4% to about 16% by weight

m.y.H
3/4/85

are preferred. It is preferred to use lanthanum aluminate as the source of lanthanum oxide because lanthanum oxide is hygroscopic. If additional aluminum oxide is desired then aluminum oxide can be added. A mixture of about 8% by weight of lanthanum aluminate and about 8% aluminum oxide is especially preferred as a sintering aid.

The additive that is used as a low dielectric loss promoter is selected from iron, chromium and mixtures thereof. The low dielectric loss promoter can be iron metal or chromium metal or can be in the form of compounds such as iron oxide or chromium oxide. Mixtures of iron and chromium can be used such as a mixture of iron and chromium metals. Compounds such as iron chromite can also be used. Relative small amounts, such as 0.05%, are effective to reduce the dielectric loss tangent. However, it is preferred to use from about 0.1% to about 2% by weight.

Co-pending U.S. Patent Application SN614,896, filed May 29, 1984 by the inventor of this invention and assigned to the same assignee, discloses a silicon nitride composition consisting essentially of from about 3% to about 10% by weight of La_2O_3 and 0 to 4% Al_2O_3 balance Si_3N_4 . Highly pure Si_3N_4 of at least 99.9% purity is used. The material is hot pressed at a temperature of from about 1700°C to about 1800°C with a pressure of 3000 to 5000 psi used. Such bodies exhibit high hardness. That application does not disclose the dielectric properties of the materials produced and as hereinafter shown would not have the low loss tangent of the materials of this invention.

Co-pending U.S. Patent Application SN614,895, filed May 29, 1984 by the same inventor and assigned to the same assignee as the present invention discloses materials containing Si_3N_4 , sintering aids of La_2O_3 and Al_2O_3 and a hard material selected from titanium carbide, titanium nitride and mixtures thereof. Materials containing hard refractory phases such as TiC and TiN would have dielectric constants above 10 thus making them unsuitable radome materials.

U.S. Patent Application SN631,269 filed July 16, 1984 by the same inventor and assigned to the same assignee as the present invention discloses silicon nitride bodies having a high resistance to phosphoric acid corrosion. These materials contain about 3% to about 18% of lanthanum oxide, from about 0.5% to 5% aluminum oxide, up to about 2% iron, up to about 0.25% each of carbon, calcium aluminum or their oxide, balance Si_3N_4 . This application does not disclose the dielectric properties of the bodies produced.

U.S. Patent Application SN631,270 filed July 16, 1984 discloses a method of preparing lanthanum aluminate. In this method lanthanum oxide and aluminum oxide are heated at a temperature of from about 1000°C to 1450°C for about 3 to about 20 hours. This process is suitable for preparing the lanthanum aluminate useful in this invention.

U.S. Patent Application SN606,044 filed May 3, 1984 discloses a cold press and sintering process suitable for producing the bodies of this invention. In that process an admixture of silicon nitride and the lanthanum oxide and aluminum oxide sintering aids is formed and pressed to

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3/14/85

form a green compact which is thereafter sintered to near theoretical density.

U.S. Patent Application SN606,047 discloses a method for preparing yttrium aluminate. This process is useful for preparing the yttrium aluminate useful in this invention. To more fully illustrate this invention, the following non-limiting examples are presented. All parts, portions, and percentages are by weight unless otherwise stated.

Example 1

Samples are prepared by dry ball milling the appropriate amounts of materials in a Scott-Murray mill. About a 400 gram charge is used and about 16 kilogram silicon nitride 1" diameter grinding media is used. The materials are milled for about 36 hours. After milling 6 samples for testing are prepared by pressing into rectangular bars using about 20,000 psi. The bars are then sintered at about 1760°C for about 4 hours in one atmosphere of nitrogen gas. All samples are above about 99% of the theoretical density.

TABLE 1

<u>Sample</u>		<u>Composition w/o</u>				<u>Properties</u>	
		Si_3N_4	Al_2O_3	La_2O_3	Fe_2O_3	Dielectric Constant	Loss Tangent
25	A	balance	3	9	.006	8.0	86×10^{-3}
	B	balance	3	9	0.8	7.27	0.9×10^{-3}

1 Example 2

Following the procedure of Example 1 additional samples are prepared having the composition listed in Table 2.

5 Dielectric properties are also measured and given in Table 3.

TABLE 2

10	<u>Sample</u>	<u>Composition (WT %)</u>				
		Si_3N_4	Al_2O_3	La_2O_3	Fe	Fe_2O_3
	C	Balance	2	6	0.8	-
	D	Balance	4	12	0.8	-
15	E	Balance	10	6	0.8	-
	F	Balance	3	9	0.8	-
	F-1	Balance	3	9	-	1.14
	D-1	Balance	4	12	-	1.14

20

TABLE 3

Dielectric Properties at 9.375 GHz

25	<u>Sample</u>		<u>Dielectric Constant</u>	<u>Loss Tangent</u>
	C	26	6.99	0.0008
		600	6.99	0.001
		900	7.02	0.001
		1100	7.07	0.001
30	D	26	7.66	0.0008
		600	7.68	0.001
		900	7.68	0.002
		1100	7.72	0.003
35	E	26	6.77	0.0008
		600	6.77	0.0009

TABLE 3 Cont'd

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0204103

1		900	6.78	0.0009
		1100	6.79	0.0009
5	F	26	7.45	0.0008
		600	7.46	0.0008
		900	7.48	0.0009
		1100	7.50	0.001
10	F-1	26	7.35	0.0009
		600	7.35	0.001
		900	7.36	0.001
		1100	7.40	0.001
15	D-1	26	7.52	0.0008
		600	7.52	0.0009
		900	7.53	0.0009
		1100	7.55	0.0009

Example 3

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Following essentially the same procedure as given in Example 1, additional samples are prepared having the compositions listed in Table 4. Dielectric proerties are measured and given in Table 5.

25

TABLE 4

Sample Composition (WT %)

		Si_3N_4	Al_2O_3	La_2O_3	Cr_2O_3
30	G	Balance	3	9	0.25
	H	Balance	3	9	1
	I	Balance	3	9	2

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TABLE 5

Dielectric Properties at 9.375 GHz

Sample	Measuring Temperature(°C)	Dielectric Constant	Loss Tangent
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G	26	7.33	0.001
	600	7.33	0.001
	900	7.35	0.001
	1100	7.38	0.002

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H	26	7.50	0.0009
	600	7.50	0.0009
	900	7.53	0.001
	1100	7.55	0.001

15

I	26	7.60	0.0009
	600	7.60	0.0009
	900	7.62	0.001
	1100	7.64	0.002

20

Example 4

Following essentially the same procedure as given in Example 1 additional samples are prepared having the compositions listed in Table 6. Dielectric properties are measured and listed in Table 7.

25

TABLE 6

<u>Sample</u>	<u>Composition (WT %)</u>			
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	Si_3N_4	Al_2O_3	La_2O_3	Fe_2O_3
J	Balance	3	9	0.25
K	Balance	3	9	1.0
L	Balance	3	9	2.0

35

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TABLE 7

Dielectric Properties at 9.375 GHz

Sample	Temperature °C	Dielectric Constant	Loss Tangent
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5

J	26	7.35	0.0008
	600	7.35	0.0009
	900	7.36	0.0009
	1100	7.36	0.0009

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K	26	7.41	0.0008
	600	7.41	0.001
	900	7.43	0.001
	1100	7.45	0.002

15

L	26	7.58	0.0008
	600	7.59	0.0008
	900	7.60	0.0008
	1100	7.60	0.001

20

Example 5

Following essentially the same procedure as given in Example 1. Additional samples are prepared having the compositions listed in Table 8. Dielectric properties are also measured and given in Table 9.

25

TABLE 8 (WT %)

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Sample

	Si_3N_4	Al_2O_3	Y_2O_3	Fe_2O_3
M	Balance	2	6	0.125

35

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TABLE 9

Dielectric Properties at 9.375 GHz

Sample	Measuring	Dielectric	Loss
	Temperature (°C)		
M	26	7.13	0.0009
	400	7.13	0.0009
	800	7.15	0.0009
	1100	7.19	0.001

Example 6

Following essentially the same procedure as given in Example 1. Additional samples are prepared having the compositions listed in Table 10. Dielectric properties are also measured and given in Table 11.

TABLE 10 (WT %)

Sample	Si_3N_4	Al_2O_3	Y_2O_3	Fe_2O_3
N	Balance	2	13	0.125
O	Balance	2	13	1.0
P	Balance	2	13	2.0

TABLE 11

Dielectric Properties at 9.375 GHz

Sample	Measuring	Dielectric	Loss
	Temperature (°C)		
N	26	7.74	0.0008
	600	7.74	0.0008
	900	7.76	0.0008
	1100	7.81	0.001

TABLE 11 Cont'd

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1	P	26	8.04	0.0008
		600	8.04	0.0008
		900	8.07	0.0009
		1100	8.12	0.001
5				
	0	26	7.70	0.0008
		600	7.71	0.0008
		900	7.74	0.0008
		1100	7.78	0.001

10

The above data shows that additions of iron and chromium have beneficial effects upon the dielectric properties of a Si_3N_4 system. The beneficial effects are relatively independent of the level of sintering aid use.

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While there has been shown and described what are at present considered the preferred embodiments of the invention, it will be obvious to those skilled in the art that various changes and modifications may be made therein without departing from the scope of the invention as defined by the appended claims.

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WHAT IS CLAIMED IS:

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1. , A composition consisting essentially of silicon nitride and an effective amount of a sintering aid selected from lanthanum oxide, yttrium oxide, aluminum oxide, lanthanum aluminate, yttrium aluminate and mixtures thereof and an effective amount of a low dielectric loss promotor selected from the group consisting of iron, chromium and mixtures, and their oxides or compounds wherein said composition has a dielectric constant of below about 8.0 at about 9.375 GHz at a temperature range of from about 25°C to about 1100°C and a loss tangent of less than about 1×10^{-3} throughout said temperature range.
2. A composition according to Claim 1 wherein said low dielectric loss promotor is at a level of from about 0.05 to about 2% by weight.
3. A composition according to Claim 1 wherein said low dielectric loss promoter is at a level of from about 0.1% to about 2% by weight.
4. A composition according to Claim 2 wherein said sintering aid is at a level of from about 4% to about 20% by weight.
5. A composition according to Claim 3 wherein said sintering aid is at a level of from about 4% to about 20%

m. y. H.
3/29/81

by weight.

6. A composition according to Claim 5 wherein said sintering aid contains both lanthanum and aluminum oxides.

5 7. A composition according to Claim 4 wherein said sintering aid contains both yttrium and aluminum oxides.

M. Y. H.
3/29/85

M. Y. H.
3/29/85