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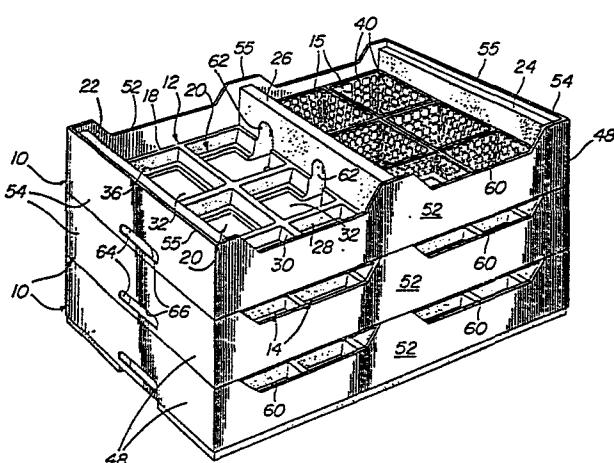
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⑲ **Containers.**

⑳ This invention discloses an improved container designed for shipping and storing fresh produce, particularly strawberries. The container (10) includes a substantially rectangular basket-support tray (12) in which a plurality of receptacles (14) are formed to receive baskets (15) therein. A peripheral frame member (48) is fixedly secured to the basket-support tray (12) and is positioned thereon to further define an interlocking arrangement between superposed containers (10) so as to stabilize a group of containers when vertically stacked.



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3Field of the Invention

4 This invention relates generally to shipping and
5 storage containers, more particularly for use with fruit and
6 vegetable produce, especially strawberries.

Description of the Prior Art

9 There are various problems and difficulties being
10 encountered in providing suitable means for shipping and storing
11 berry produce.

12 Currently, the strawberry industry employs a corrugated paper, box-like tray that is so constructed as to include
13 two compartments defined by a central partition. Each compartment
14 is formed to receive a group of six baskets, for a total of twelve
15 baskets. Such trays are used in large quantities and are thus
16 generally supplied to the growers in collapsed form, so that an
17 assembly machine must be employed to erect each tray in order to
18 receive twelve plastic, web-like baskets, which are well known
19 in the art. In fact, at the present time the above-described
20 shipping-and-storage trays and plastic baskets are the only ones
21 being employed in the strawberry industry.

22 When loaded with berry baskets, the known trays must
23 be stacked on pallets which normally provide for sixteen layers
24 of trays, arranged six to each layer, for a total of ninety-six
25 per pallet. However, in order to stack the layers in such an
26 arrangement, a pair of stacking wires must be inserted into each
27 tray, one wire in each end wall, so as to link the tray with

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1 the superposed tray. This stacking arrangement has not been
2 found to be completely satisfactory for long periods of time
3 during hauling. The stacked load must also be carefully handled
4 so as to prevent tipping, which often occurs.

5 Due to the paper-type construction of these trays,
6 they can not be exposed to a wet environment because their in-
7 dividual compressive strength will change, allowing the well
8 structures of the trays to collapse and thereby crushing the
9 berries stored therein.

10 Further, the arrangement of the trays and their
11 baskets results in unsatisfactory grower yield per acre, since
12 more berries are picked and stored in each tray of baskets than
13 are needed. This situation causes additional handling at store
14 level because each individual basket must be removed from its
15 tray and repackaged to provide for the excess berries. Even
16 though the store can fill two or three additional baskets, it is
17 costly -- since it is time-consuming and expensive to have high-
18 salaried store clerks handle the unpacking and repacking of the
19 berries.

20 As other examples of the various storage containers
21 and systems for packaging, one may refer to the following United
22 States patents.

23 Patent 3,539,071 to R. E. Ludder discloses a packaging
24 structure that includes a plurality of nestable containers such
25 that individual containers are positioned and retained in a
26 carrier tray. The actual carrier-container assemblies are placed
27 in cartons and shipped to the respective dairies, etc., which
28 fill the individual containers while they remain in the carrier

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1 trays; and the carrier trays are then repackaged in cartons or the
2 like for shipment to the end user.

3 Patent 3,651,976 to G. R. Chadbourne discloses a
4 molded packaging tray comprising a plurality of interconnected
5 elongated container sections. The trays are formed for stacking,
6 one above the other, with alternate trays being oriented differ-
7 ently from adjacent ones.

8 Patent 3,884,381 to G. Kaupert discloses a nestable
9 compartmentalized tray made of thin sheet material and having a
10 plurality of downwardly narrowing cup-shaped depressions. Trays
11 of this structure may be nested in one another to form a tray
12 stack.

13 Another nestable and stackable support tray is dis-
14 closed in Patent 4,242,834 to R. C. Olsen. This tray is parti-
15 cularly designed as a planting system that includes a support
16 tray, a plurality of interconnected sleeves, and a plurality of
17 transplant frames adapted for insertion within each sleeve.

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4 The present invention has for an important object a
5 provision wherein various types of produce can be readily stored
6 and transported in an open box-like container over long distances
7 without damage to the container or the produce stored therein.
8 The container of the present invention is formed with a light-
9 weight frame structure which defines a basket-support tray having
10 a plurality of contiguously formed openings or receptacles adapted
11 to receive a plurality of lightweight plastic baskets. Mounted
12 about the tray structure is a peripheral frame member, preferably
13 a sheet of corrugated material. The peripheral frame member
14 establishes side wall members for the container, but more impor-
15 tantly provides a means for stackably interlocking superposed
16 containers during storage and/or shipping.

17 Another object of the present invention is to provide
18 a shipping-and-storage-container unit for fresh produce wherein
19 a multiplicity of containers are stackable in an interlocking
20 arrangement to allow safe shipping or transporting by pallets,
21 without the need for additional interlocking devices such as wires
22 or tie sheets as are now employed.

23 A further object of the invention ^{in a preferred form} is to provide a
24 shipping-and-storage container of this character that allows
25 additional containers to be loaded on trucks for long-range trans-
26 portation, due to the unique high-compressive and flexual strength
27 level of each loaded container, the compressive-strength perfor-
28 mance being unchanged, regardless of ambient temperatures and/or
moisture exposure. The tray of the container is ^{preferably} designed as a

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1 monolithic structure formed from expanded polystyrene material
2 that provides a key high-strength level, and thus does not depend
3 upon quality of glued joints as in existing containers used in
4 the strawberry industry.

5 A still further object of the present invention is to
6 provide a container of this character that allows a predictable
7 quantity of fruit to be packed in each basket, which then allows
8 an increased per-acre yield for the grower.

9 Still another object of the invention is to provide
10 a device of this character that is relatively inexpensive to
11 manufacture, and that is simple yet rugged in construction.

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Novel features and advantages of the present invention in addition to those mentioned above will become apparent to those skilled in the art from a reading of the following detailed description in conjunction with the accompanying drawings, wherein:

FIG. 1 is a perspective view of a multiplicity of stacked shipping-and-storage-container units, having individual baskets shown supported in the tray structure;

FIG. 2 is a top-plan view of the present invention, showing some of the baskets removed from the receptacles;

FIG. 3 is an enlarged cross-sectional view taken along line 3-3 of FIG. 2;

FIG. 4 is an enlarged cross-sectional view taken along line 4-4 of FIG. 2;

FIG. 5 is an enlarged cross-sectional view taken substantially along line 5-5 of FIG. 2.

FIG. 6 is a perspective view of an alternative embodiment of the container unit; and

FIG. 7 is a longitudinal cross-sectional view taken substantially along line 7-7 of FIG. 6.

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3 Referring more particularly to FIG. 1, there is shown
4 a plurality of stacked shipping-and-storage containers, generally
5 indicated at 10. Accordingly, the present invention defines a
6 produce shipping-and-storage container 10 which will hereinafter
7 be referred to as a "container unit", this unit being especially
8 adapted to store and ship small fruits and vegetables, such as
9 strawberries, cherry tomatoes, etc.

10 As illustrated in FIG. 1, the exterior walls of each
11 container unit 10 are formed to provide a contiguous, unobtrusive,
12 exterior structure which allows not only vertical stacking but
13 also side-by-side packing on pallets in a more secure interlocking
14 manner than is possible with the presently used shipping con-
15 tainers. Thus, each container unit 10 comprises a basket-support
16 tray, generally designated at 12, having a plurality of pocket-
17 like openings which define receptacles 14 formed in a contiguous
18 manner to receive and support individual baskets 15.

19 Basket-support tray 12 establishes the basic struc-
20 ture of the present invention and is preferably formed from ex-
21 pandable polystyrene material. The tray is structured in a sub-
22 stantially rectangular configuration defined by peripheral side
23 walls 18, end walls 22 and 24, and a centrally disposed truss or
24 partition wall 26 which is interposed midway between end walls 22
25 and 24, as illustrated in FIGS. 2 and 3.

26 Accordingly, there are provided a plurality of re-
27 ceptacles 14 which are formed in groups of six. That is, a first
28 basket-support section of six receptacles is arranged between end

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1 wall 22 and partition wall 26, a second basket-support section of
2 six receptacles being arranged between partition wall 26 and end
3 wall 24, as illustrated in FIG. 2. Each receptacle 14 is defined
4 by the longitudinal side walls 18, end walls 22 and 24, and par-
5 tition wall 26, and further includes inner longitudinal wall
6 members 28 together with transverse wall members 30. All of the
7 above wall members are integrally formed so as to establish the
8 individual receptacles, which in themselves form openings 32 to
9 allow air to pass freely through baskets 15 supported in recep-
10 tacles 14. The ability of the present invention to allow constant
11 air flow through the containers and stored produce is very im-
12 portant, and will be further described herein.

13 Each receptacle is also formed having an inner, peri-
14 pheral, flange member 36 on which a basket 15 is supported. The
15 inner surface of the integral wall member of each receptacle
16 has an inclined configuration to match the inclined wall 40
17 of a basket 15. The four contiguous tapered or inclined surfaces
18 42 of each receptacle 14 provides a secure fit between baskets 15
19 and tray 12.

20 As can be seen in FIG. 3, the bottom surface or wall
21 structure 44 is substantially flat throughout so as to allow the
22 container units 10 to be stackably mounted in a vertical superposed
23 arrangement, one above the other, in a very stable manner. The
24 upper surfaces 46 of wall members 22, 24 and 26 provide a corres-
25 ponding flat support means for mating engagement with the bottom
26 surfaces 44 of the containers mounted thereupon. However, to
27 establish an interlocking means between each stacked container
28 unit 10, there is provided an outer peripheral frame member 48.

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1 This frame member is preferably made from corrugated board that
2 is positioned about the rectangular perimeter of tray 12 and
3 secured at 50 to itself, and then bonded or glued to the outer
4 peripheral surface of the tray so as to prevent frame member 48
5 from being removed therefrom.

6 It is important to note, however, that frame member
7 48 is formed and positioned to provide an interlocking means
8 between the vertically stacked container units. That is, frame
9 member 48 is formed having side walls 52 and end walls 54, wherein
10 all or portions of the upper edges 55 thereof extend above end
11 walls 22 and 24, and central partition 26 of tray 12, as shown in
12 FIGS. 1 and 3. The lower or bottom edge 56 of frame member 48 is
13 positioned above bottom surface 44 of tray 12. This arrangement
14 allows the extended bottom of tray 12 to be inserted into the
15 opening defined by the upper extended edges 55 of frame member
16 48, as shown in the cross-sectional view of FIG. 3.

17 As previously mentioned, air circulation is very im-
18 portant to the stored produce, and in order to accomplish a free
19 air flow throughout all the containers, when stacked, each side
20 wall 52 has a portion thereof notched out as at 60. Thus, air
21 flows through notches 60, up through openings 32, and into and
22 through baskets 15. Center partition 26 is also formed with
23 cut-outs so as to provide air passages 62, the end walls 22 and 24
24 being provided with air passages 64. End walls 54 of frame member
25 48 include apertures 66 which align with passages 64. This align-
26 ment of passages 64 with apertures 66 further defines a handle
27 means for carrying the container units.

28 Referring now to FIGS. 6 and 7, there is shown an

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1 alternative arrangement of the present container unit 10 which is
2 formed basically the same as the one hereinbefore described, with
3 one exception -- that being that the central truss or partition
4 26a does not extend upwardly so as to be equal in height to side
5 walls 22 and 24 as in the first embodiment. However, this
6 arrangement still provides a sufficient strength for truss 26a,
7 whereby tray 12 is well supported throughout its length. That is,
8 the central partition acts as a truss beam, thus preventing
9 structural bending or fatigue when the tray is fully loaded with
10 produce.

11 Truss 26a is formed with extended inclined walls 42a
12 to receive baskets 15, and it includes flange members 36 for
13 basket support. The structural arrangement of this embodiment
14 allows for a shorter overall length of the container, so as to
15 conform to various shipping conditions. Since the length of the
16 span between side walls 22 and 24 is shorter, the central truss
17 or partition 26a is not required to act as an intermediate support
18 for superpositioned stacked containers, even when fully loaded
19 with produce.

20 It may be thus seen that the invention will be under-
21 stood from the foregoing description; and it will be apparent
22 that various changes may be made in the form, construction and
23 arrangement of the parts of the invention without departing from
24 the spirit and scope thereof or sacrificing its material advan-
25 tages, the embodiments hereinbefore described being merely by way
26 of example; and I do not wish to be restricted to the specific
27 forms shown or uses mentioned, except as defined in the accom-
28 panying claims.

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23 CLAIMS
45 1. A container adapted to support a plurality of baskets
6 for shipping and storing fresh produce, wherein said container
7 comprises:
89 a basket-support tray having a substantially rect-
10 angular configuration, including oppositely disposed, transverse,
11 end walls and an intermediate truss centrally positioned between
12 said transverse end walls, defining first and second basket-
13 support sections;14 a pair of outer longitudinal side wall members in-
15 tegrally formed with said end walls and said intermediate truss;16 a plurality of integrally formed, longitudinally and
17 transversely disposed, inner wall members;18 a plurality of contiguous receptacles defined by said
19 walls of said basket-support tray;20 a peripheral frame member fixedly mounted to the
21 peripheral wall members of said basket-support tray; and22 interlocking means formed between said peripheral
23 frame member and said basket-support tray, whereby a multiplicity
24 of containers are adapted to be vertically stacked to prevent
25 separation thereof during shipping and storage.26 2. A container as recited in claim 1, wherein each of
27 said receptacles includes an inner, peripheral, flange member,
28 providing a support means for said basket, and wherein said flange
 defines an opening in said receptacle.

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1 3. A container as recited in claim 2, wherein said tray
2 includes air-passage means to establish air flow throughout said
3 tray when produce is stored therein.

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5 4. A container as recited in claim 3, wherein said
6 air-passage means includes said opening in said receptacle, and
7 passages formed in said end walls.

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9 5. A container as recited in claim 3, wherein said
10 peripheral frame member comprises a plurality of wall members
11 forming a rectangular configuration, and wherein said air-passage
12 means includes notches formed in at least two opposing wall
13 members.

14

15 6. A container as recited in claim 5, wherein said
16 container includes handle means formed in said end walls of said
17 tray.

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19 7. A container as recited in claim 5, wherein said tray
20 is formed having a substantially flat bottom wall, and wherein
21 at least said end walls are formed having substantially upper
22 flat surfaces so as to engage said flat bottom wall of a super-
23 posed tray.

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25 8. A container as recited in claim 7, wherein said
26 interlocking means is provided by the positioning of said frame
27 member with respect to said tray.

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1 9. A container as recited in claim 7, wherein said
2 interlocking means is provided by fixedly positioning said frame
3 member to said tray, the upper free edge of said frame member
4 being located above said upper flat surfaces of said end walls
5 and said intermediate truss of said tray, and wherein said flat
6 bottom wall of said tray extends below said frame member.

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8 10. A container as recited in claim 9, wherein said
9 intermediate truss is equal in height to said end walls, so as to
10 engage said flat bottom wall of said tray together with said end
11 walls of said tray, whereby a central support is defined by said
12 intermediate truss.

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FIG. 1 1/3

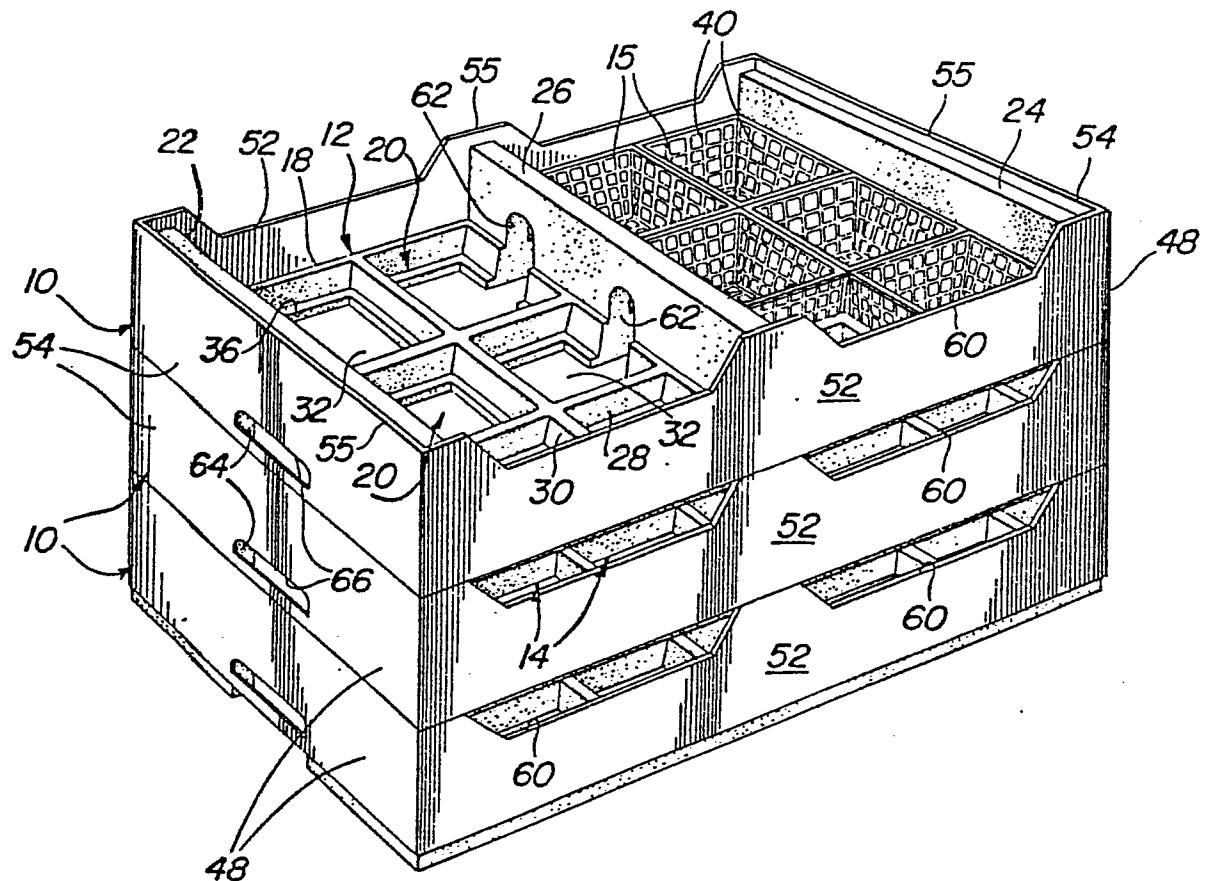
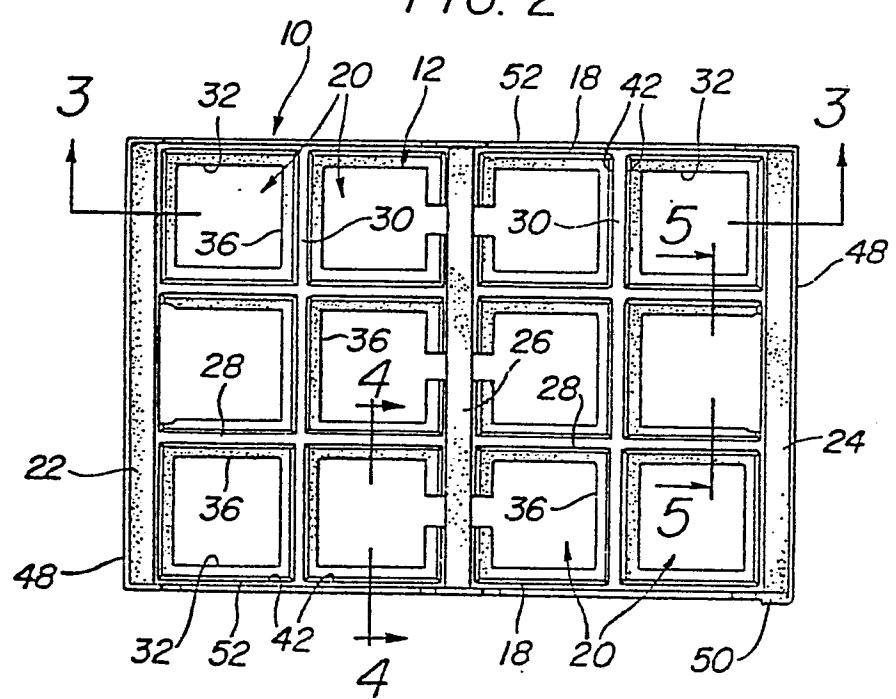


FIG. 2



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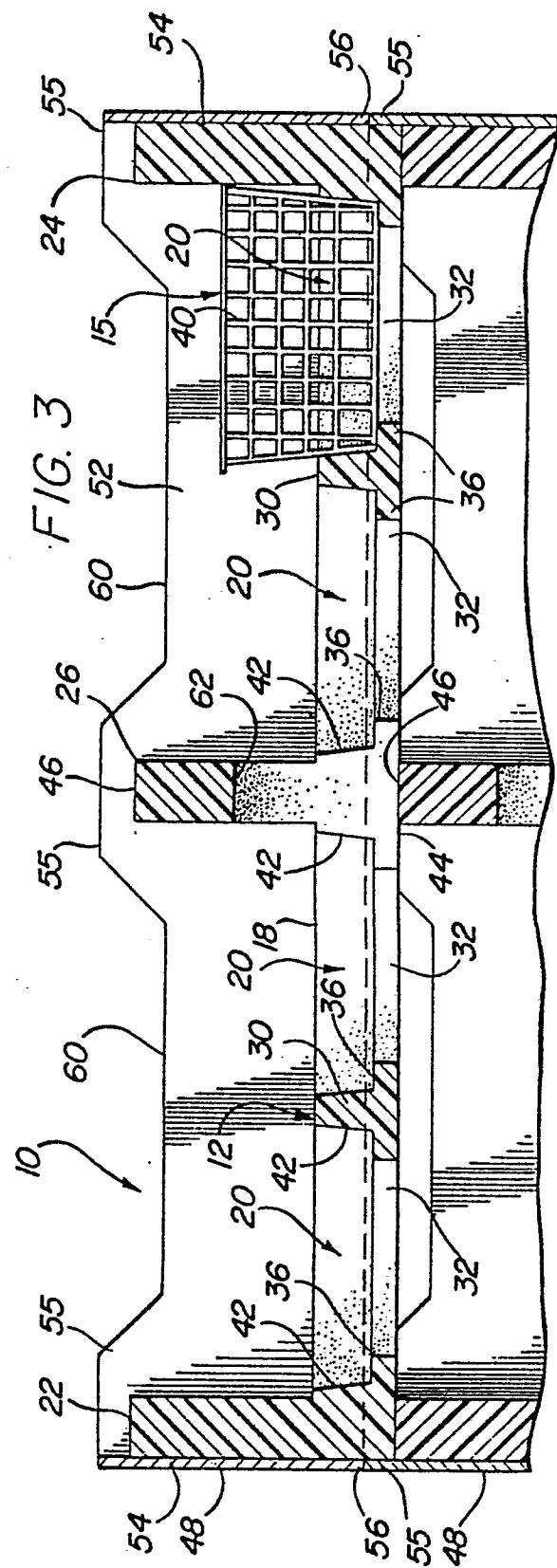


FIG. 4

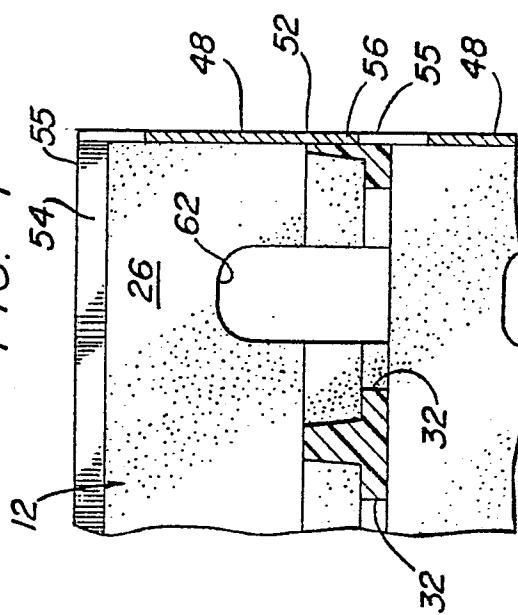
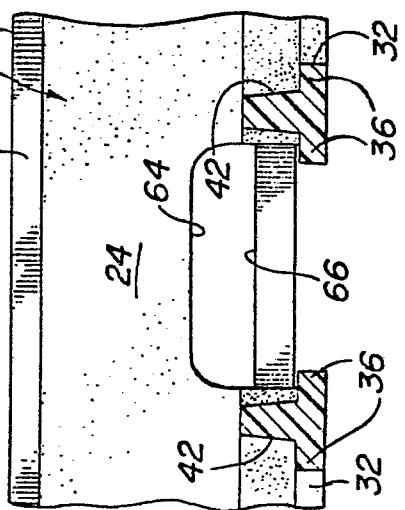


FIG. 5



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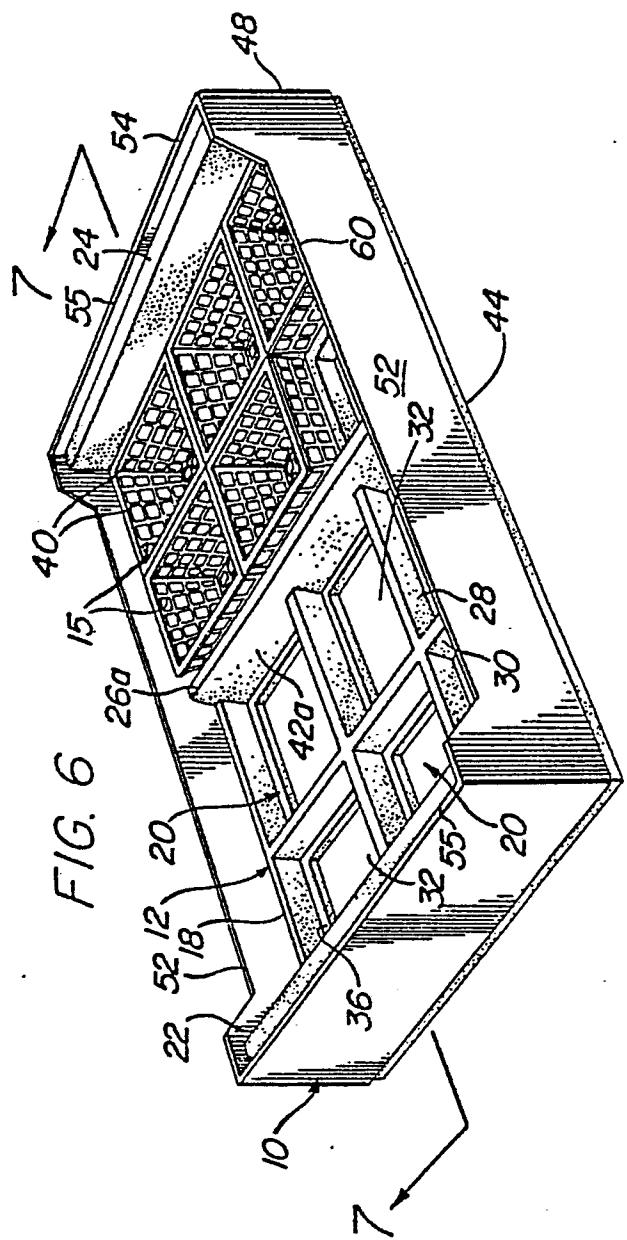


FIG. 6

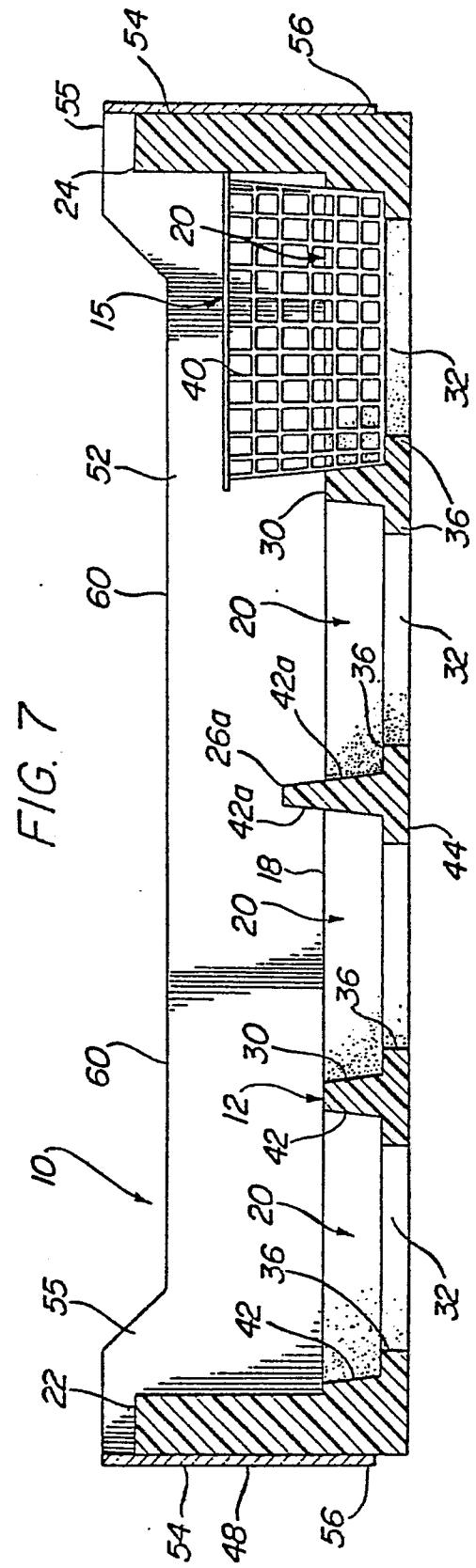


FIG. 7