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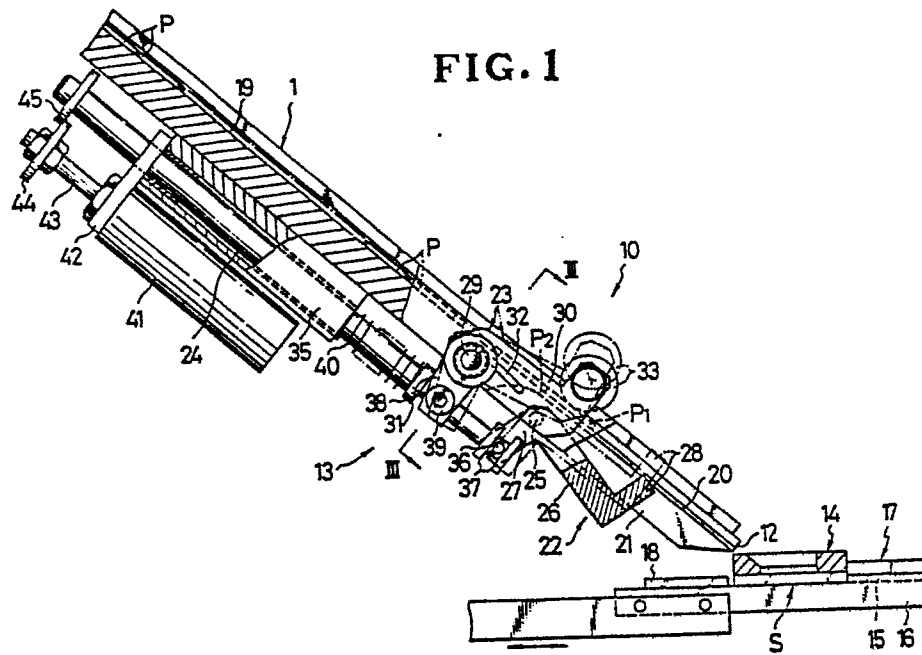
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(54) **Parts supplying apparatus for use with fastener assembling and setting machine.**

(57) A parts supplying apparatus (10) includes a dropper mechanism (13) associated with a chute (11) for delivering fastener parts one at a time from the chute (11) to a loading station (S) in a fastener assembling and setting machine. The dropper mechanism (13) includes a first bell crank (22) having a stopper portion (28) projectable into a guide track (19) in the chute (11) to prevent a leading fastener part (P1) from sliding downwardly there beyond, a second bell crank (23) having a presser portion (33) disposed upstream of the stopper portion (28) and projectable into the guide track (19) for pressing the next succeeding fastener part (P2) against the chute (11), and a reciprocable actuating rod (24) operatively connected with the first and second bell cranks (22, 23) for oscillating them to move the stopper portion (28) and the presser portion (33) to alternately project into and retract from the guide track (19). The apparatus (11) also includes a posture-control block (14) disposed on the loading station (S) for introducing the fastener part (P) to the loading station (S) in a flat posture.

**EP 0 208 306 A3**

FIG. 1





DOCUMENTS CONSIDERED TO BE RELEVANT			EP 86109360.7
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	US - A - 3 815 805 (BENETEAN) * Fig. 1 * --	1	A 41 H 37/00
A	US - A - 3 750 925 (SCHMIDT et al.) * Fig. 1,6 * --	1	
A	DE - A1 - 2 533 020 (STOCKO METALL- WARENFABRIKEN HENKELS UND SOHN) * Fig. 1,4,8,9 * ----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 41 H D 05 B
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 06-07-1987	Examiner NETZER
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	