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8 9	Priority: 17.07.85 GB 8518084 Date of publication of application: 28.01.87 Bulletin 87/05 Designated Contracting States: DE FR GB			<ul> <li>Applicant: XEROX CORPORATION Xerox Square - 020 Rochester New York 14644(US)</li> <li>Inventor: Meinik, Peter 6 Washburn Close Brick Hill Bedfordshire(GB)</li> <li>Representative: Weatherald, Keith Baynes et al European Patent Attorney Rank Xerox Limited Patent Department 338 Euston Road London NW1 3BH(GB)</li> </ul>		

## Sheet sorters.

(F) A sheet sorter is disclosed which is designed to permit the sorting of sheets of significantly-greater area than the sorter bin support surface, without the projecting area of sheet bending over the bin edge and potentially interfering with the introduction of new sheets into adjacent bins. Each bin surface is provided with wings to induce a curve into a sheet being fed and stored in a bin, so as to give the sheet sufficient beam strength for the projecting portions to remain aligned with the portion of sheet which is in the bin.

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Xerox Copy Centre

## Sheet sorters

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This invention relates to sheet sorters, by which is meant a device for inserting a series of identical copy sheets, such as issue from a xerographic copier, into individual bins or like receptacles. The number of bins is always equal to or greater than the number of copies, and the sorting operation is repeated as many times as is necessary to complete each set of copies, so that each bin holds a complete set.

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In order to reduce the volume of the sorter, it is desirable to make the area of each bin less than the area of the sheets it is intended to house. One way of accommodating this is to arrange for each of the bins to be inclined at an acute angle to the vertical, so that the 'excess' area of sheet projects beyond the respective bin. This then raises the problem of how to ensure that the projecting area of the sheet does not flop over and interfere with sheets being fed into adjacent bins.

Accordingly the present invention aims at providing a shape of bin which automatically curves each sheet as it is being fed in, so as to give the sheet sufficient beam strength for projecting part of each sheet to be self-supporting.

The present invention therefore provides a sheet sorter which is as claimed in the appended claims.

The present invention will now be described by way of example with reference to the accompanying drawings, in which:

Figure 1 is a diagrammatic side view of two adjacent bins in a sorter of the present invention;

Figure 2 is a view similar to Figure 1, showing the extent to which different-sized copy sheets project beyond the top of the bin;

Figure 3 is a front elevation of the tray acting as one surface of a bin;

Figure 4 is a plan view of the tray shown in Figure 3, when in its position in the sorter, and

Figure 5 is a side elevation of the tray shown in Figures 3 and 4.

The sorter of the present invention includes a horizontally-aligned series of individuals tray 2, of which each has its major support surface 4 inclined at an acute angle to the vertical. At its bottom edge, each tray 2 is provided with a horizontal flanged lip 6. As shown more clearly in Figure 3, the tray is formed with two asymmetrical wings 8 and 10. Also as shown in Figure 3, the flanged lip 6 can be interrupted with a series of 'cuts-out' 12, but these are not essential: both the flange 14 and the contiguous portion 16 of the lip could be continuous.

The lines 18 along which the wings 8 and 10 are folded lie at such an angle to the horizontal that the outer edges of the wings are vertical when the major surface 4 of the tray is at its working angle to the vertical.

As shown more clearly in Figures 1 and 2, the horizontal spacing-apart between adjacent and parallel trays 2, in order to define the intermediate sheet-receiving bins 20 is such as to ensure that both wings 8 and 10 overlap the inclined wall of the opposing bin, for purposes which will be discussed below.

The sorter of this invention is intended to be of the bottom-fed type, in which aligned with the 15 respective bin 20 is a pair of feed rolls 22 designed to expel a sheet 24 fed into the interior of bin 20, along the direction indicated by arrow 26. The output from a xerographic or other copier is normally supplied along a horizontal output path (not 20 shown) but at one end of which is a pair of feed rolls 28. These rolls grip each sheet being fed and pass it through a pair of curved guide surfaces 30 which act to deflect the sheet 24 from the horizontal path on which it enters feed rolls 28 to a path 25 extending in parallel with the major axis of the bin 20.

By means which are not shown, after a sheet has been fed into the respective bin, either the sheet-feed device 32 shown in Figure 1 is indexed along to the next bin, or the aligned series of travs

is indexed relatively in the appropriate direction to the same effect. This process is repeated as many times as there are sheets to be sorted or bins to receive them.

In all the drawings, parts already referred to have retained their original references.

Figure 2 illustrates the mode of operation of the present invention, from which Figure some parts have been omitted for clarity. The sheet 24 40 being fed into bin 20 is originally planar. When its lead edge is spaced sufficiently from the feed rolls 22, the weight of the paper causes the lead edge to start to droop towards the tray 2. In so doing, one or both of its sides or corners with the lead 45 edge come into contact with one or both of the wings 8 and 10. If the sheet being fed is of sufficiently-stiff material, it will resist assuming a more-curved shape across the width of the paper transverse to the feed direction 26 until after the lead edge has contacted the rear surface of the 50 opposing tray. When this has happened, each sheet has the opposing tray pushing down on the centre of the lead edge, and the side edges pushed upwardly by contact with the respective wings 8 and 10, so that a curvature is induced in the sheet

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which increases with distance from the trail edge. The speed with which each sheet is fed into the bin 20 is such that the sheet has its trail edge completely enter the bin 20 before the force of gravity stops the upward movement of the sheet and causes it to fall down so that its trail edge comes to rest on lip 6, which tends to cause each trail edge to remain straight, whereas the lead edge has by now assumed the shape of a relatively-uniform curve. It is this change of shape of the sheet with distance from the trail edge which imparts sufficient beam strength to the sheet for those portions 34 of each sheet which project beyond the upper ends of the trays 2 to be self-supporting. In practice, it has been found that a tray of which the height is only about 150 mm will support a sheet 425 mm in height. The relatively-small height of each bin thus renders the total volume of the sorter small, while permitting it to handle reliably the sorting of a wide range of sheet sizes, e.g. from B5 to B4 in a longedge, first-fed, orientation, and 425 mm and A3 in a short-edge, first-fed, orientation.

It will be appreciated from the above that the relatively-simple tray shape offers the significant advantages that the larger the sheets which are fed into the bins, then the greater is the amount of curvature induced,\* and therefore the necessary increased beam strength. In addition, for large sheets fed short-edge first, the amount of curvature increases with distance from the trail edge, which is itself directly supported so as to locate its position and ensure that the differentially-curved sheet is not displaced by gravity from the bin by virtue of the fact that its centre of gravity is above the top surface of the bin.

Thus it will be seen that the present invention provides a sheet sorter of the bottom-fed type, in which a series of trays of identical and simple design induce curvature in sheets being fed into the bin so formed that the portions of the fed sheets which project beyond the top of the bins are self-supporting.

## Claims

1. A bottom-fed upright sheet sorter, comprising a plurality of horizontally-aligned trays each having a bottom lip; having a flat sheet-contact surface adjacent the lip, and inclined at an acute angle to the vertical, and having wings bent upwardly out of the plane of the sheet-contact surface, with the lines of intersection of the wings and the said surface converging with distance from the lip so that two adjacent and parallel trays define between them a sheet-receiving bin which is substantially-uniform in thickness and of which the cross-section varies from straight at the bottom lip to angled at the top thereof, so that the edges of the sheet parallel to the feed direction form an acute angle with the said surface.

2. A sorter as claimed in Claim 1, in which the wings are of differing area.

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