(1) Publication number:

0211116 A3

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 85305500.2

(51) Int. Cl.4: **B 65 D 19/18**

22 Date of filing: 01.08.85

30 Priority: 21.06.85 US 747810

(7) Applicant: XYTEC PLASTICS INC., 9350 - 47th Avenue S.W., Tacoma, WA 98499 (US)

43 Date of publication of application: 25.02.87 Bulletin 87/9

Inventor: Gyenge, Andrew, 106 - 101 Tabor Blvd. N., Prince George, B.C. V2M641 (CA) Inventor: Johnson, Michael D., 7312 S. "J" Street, Tacoma, WA 98408 (US)

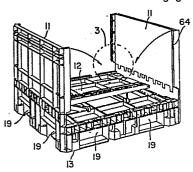
Designated Contracting States: DE FR GB IT

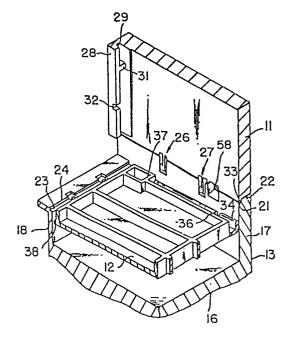
Inventor: Malmanger, John A., Route 5, Box 412, Vashon Island, WA 98070 (US)

88 Date of deferred publication of search report: 30.09.87 Bulletin 87/40 Representative: Hartley, David et al, c/o Withers & Rogers 4 Dyer's Buildings Holborn, London, EC1N 2JT (GB)

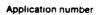
64 Collapsible storage bin.

Meavy duty collapsible container having integrally molded plastic side (11), and (12) and bottom walls (13) which are connected by integral snap hinge structures. Flanges (28) on the side and end walls have mating grooves (31) and ridges (32) which prevent the walls from pivoting beyong the vertical when internally loaded and from relative longitudinal movement to prevent skewing. Interacting shoulder (22, 24) and lip means (33, 38) acting between the end, side and bottom walls in the area of the snap hinges protect the snap hinges from lateral loading. A domed or upwardly convex bottom wall transfers vertical loading into the side and end walls to enhance their engagement.





111 116





EUROPEAN SEARCH REPORT

EP 85 30 5500

Category		h indication, where appropriate, rant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
х	EP-A-0 067 323 * Page 6, line 1 9; page 7, line 1 9; figures 1,3 *	(FRIEDRICH) 12 - page 7, line 15 - page 8, line	1,2	B 65 D 19/18
Y			4	
A			6	
x	US-A-4 062 467 (* Column 3, lines	FRIEDRICH) 3-63; figures	1,2	
A			9	
Y	US-A-3 985 258 (* Column 2, lir line 59; figures	ne 43 - column 3,	4	TECHNICAL FIELDS SEARCHED (Int CI.4) B 65 D E 05 D
	GB-A-2 149 757 (MATERIAL HANDLING * Page 2, lines line 103 - page 3, line 116 - page page 4, lines 1,2,23 *	GROUP INC.) 24-35; page 2, 3, line 8; page ge 4, line 29;	5,9-11	
	The present search report has b	een drawn up for all claims		
		Date of completion of the search 14-07-1987	KERGU	Examiner JENO J.P.D.
Y: pa	CATEGORY OF CITED DOCL articularly relevant if taken alone articularly relevant if combined we becoment of the same category chnological background on-written disclosure	E: earlier pa after the f ith another D: documen	tent document,	rlying the invention but published on, or plication reasons

BAD ORIGINAL



Application number

EP 85 30 5500

	DOCUMENTS CONS	Page 2			
Category		th indication, where appropriate, rant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)	
A		39 - column 3, n 4, lines 64-72;	7,8		
	. 				
				TECHNICAL FIELDS SEARCHED (Int. Cl.4)	
··	The present search report has t	been drawn up for all claims			
	Place of search THE HAGUE	Date of completion of the search 14-07-1987	KERG	Examiner ERGUENO J.P.D.	
Y: pa	CATEGORY OF CITED DOCU articularly relevant if taken alone articularly relevant if combined wo ocument of the same category chnological background on-written disclosure	E : earlier pat after the fi vith another D : document	ent document,	lying the invention but published on, or plication reasons	