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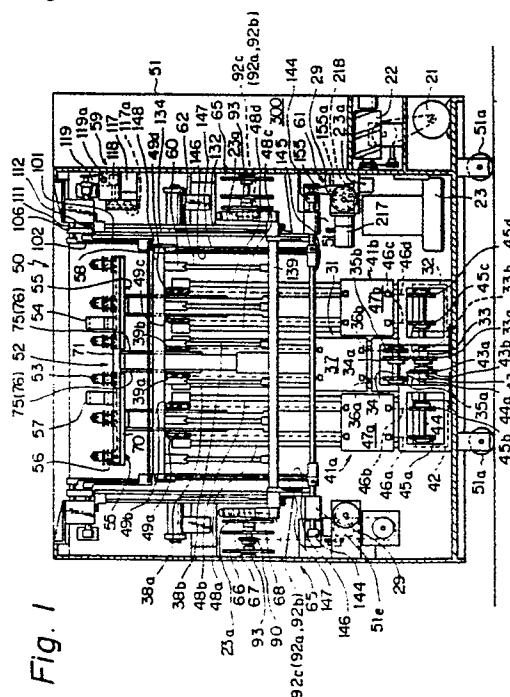
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Roving-piecing method in spinning frame and roving-piecing head for carrying out said method.

Disclosed is a roving-piecing method in which, when the wound diameter of a roving bobbin suspended from a bobbin hanger, from which a roving is withdrawn, is reduced, and roving exchange becomes necessary, the end of a roving on a full bobbin to be exchanged with the small bobbin is taken out, the end of the roving is held and guided above a trumpet, the end of the roving is piled on the roving of the small bobbin during spinning, holding of the end of the roving of the full bobbin is released, and then, the roving of the small bobbin is cut to effect roving piecing. According to this roving-piecing method, roving piecing can be accomplished in a short time during the operation of a spinning frame, and automation of the roving-piecing operation can be attained.

A roving-piecing head for use in carrying out this roving-piecing method comprises a body having a roving guide groove formed in a top end portion thereof, a roving holding lever mounted on the body, which is capable of reciprocating across the guide groove, and a roving holding member arranged on

the body on both sides of the guide groove to co-operate with the roving holding lever for holding a roving.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	EP-A-0 124 662 (HOWA KOGYO K.K.) * Whole document *	1	D 01 H 15/00
A	DE-A-3 342 858 (W. SCHLAFHORST) * Page 11, line 5 - page 12, line 8 *	6	
A	DE-A-3 211 040 (MURATA KIKAI K.K.) * Page 13, lines 14-24 *	6	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			D 01 H B 65 H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 27-08-1987	Examiner HOEFER W.D.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

