11) Publication number:

0 217 526 **A1** 

12

# **EUROPEAN PATENT APPLICATION**

(21) Application number: 86306403.6

51 Int. Cl.4: G 02 B 13/06

22 Date of filing: 19.08.86

(30) Priority: 26.08.85 US 769441

(43) Date of publication of application: 08.04.87 Bulletin 87/15

B4 Designated Contracting States: CH DE GB LI

71 Applicant: MINNESOTA MINING AND MANUFACTURING COMPANY 3M Center, P.O. Box 33427 St. Paul, Minnesota 55133-3427(US)

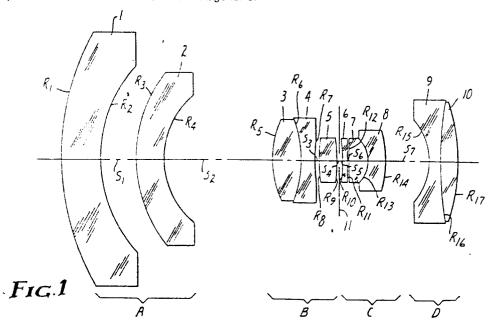
(72) Inventor: Simbal, John J. c/o Minnesota Mining and Manufacturing Co. 2501 Hudson Road P.O. Box 33427 St. Paul Minnesota 55133-3427(US)

(74) Representative: Baillie, lain Cameron et al, c/o Ladas & Parry Isartorplatz 5 D-8000 München 2(DE)

54 Ultra wide angle micrographic lens.

(57) A wide-angle lens covering a half angle of 33 degrees and under 0.2% at all reductions substantially extends the usefullcapable of being focussed over a range of 7.4X to 30X, with a satisfactory resolution and distortion at 100% diagonal of

ness of such a micrographic lens.



### Description

# ULTRA-WIDE ANGLE MICROGRAPHIC LENS

## Technical Field

This invention relates to an improvement in wide

angle lenses for use in micrographics to reduce engineering
drawings to microimage size upon full exposure with
improved resolution and simplicity in the individual lens
elements. In one aspect this invention relates to an
ultra-wide angle lens using the most desirable glasses and
minimizing the thickness and radii of the individual lens
elements.

#### Background Art

15

20

25

30

35

Wide angle lenses for reducing the light path and simplifying micrographic imaging equipment is a continual field of inventive endeavor, and design of such lenses affording improvements in angularity without sacrificing resolution is important as well as placing emphasis on the ease of manufacture of such wide-angle lenses and using glasses which are common, avoiding those which are easily stained, excessively soft, or prone to striae.

The lens of the present invention is comparable to other unsymmetrical wide-angle lenses such as those illustrated and discussed in U.S.A. Letters Patent No. 3,997,247 on the basis of performance in that the lens of the current invention also approaches the difraction limit. The prior art wide angle lens comprises five or six lens groups, a "group" being understood not to necessarily imply a combination of two or more lens elements. The lens of the present invention however differs in that it includes 10 lens elements which are divided into four groups. The first group comprises two meniscus lens elements which are axially separated, the second group comprising an element having a front face which is convex, and the group is provided with converging power, an aperture, a third group of negative power with the third

lens element of the group being convex toward the re217526 the lens; and the fourth group comprises a cemented doublet.

The lens elements of the present invention use glasses with desirable chemical and mechanical properties and all of the lenses have an axial thickness greater than about 10% of the diameter. Lenses with small radii of curvature are avoided. Also, triplet constructions for the lens elements are avoided. The lens provides wide angular coverage to provide a short light path at reductions of 16X, 24X and 30X.

## Disclosure of Invention

5

10

15

20

25

30

The ultra-wide angle lens of the present invention comprises 10 lens elements positioned in four general groups and all airspaced from one another. The first group comprises a pair of airspaced meniscus lens elements of converging power, the second group consists of a cemented doublet and a biconvex singlet, the third group consists of a plano-concave singlet and a cemented doublet, and the last group comprises a cemented doublet. An aperture stop is located between the second and third groups. The lens has a finite f-number of f/5.6 at 30% and has an equivalent focal length of 40.44 mm. The lens provides an ultra wide angle having a half angle of 33 degrees and its resolution will meet or exceed the resolution tests for class 1 microfilm. Distortion at 100% diagonal is under 0.2% for all reductions.

The lens elements are designed for ease of manufacture, and the lens elements have an axial thickness to diameter ratio equal to or greater than 10%.

## Brief Description of Drawing

The present invention will be further described with reference to the accompanying drawing wherein:

Figure 1 is a diagram of a lens construction according to the present invention;

Figure 2 is a curve showing sagittal and tangential ray intercept curves in primary, secondary and tertiary light on axis;

Figure 3 is a curve showing the tangential ray intercept curves for the primary, secondary, and tertiary light rays at 70.7% field;

Figure 4 is a curve showing the tangential ray 10 intercept curves for the primary, secondary, and tertiary light rays at 100% field;

Figure 5 is a curve showing the sagittal ray intercept curves for the primary, secondary, and tertiary light rays at 70.7% field; and

Figure 6 is a curve showing the sagittal ray intercept curves for primary, secondary, and tertiary light at 100% field.

## Detailed Description

5

The micrographic lens of the present invention is an ultra-wide angle lens covering a half angle of 33 20 degrees. The lens comprises 10 elements. These 10 elements are divided into four general groups identified as A, B, C, and D. Group A comprises a pair of airspaced meniscus elements. The lens elements are identified by the numerals 1 and 2. Group B comprises a cemented doublet consisting of 25 lens elements 3 and 4 and a biconvex singlet 5. Group C consists of a plano-concave singlet, element 6, and a cemented doublet, elements 7 and 8. Group D comprises a cemented doublet consisting of lens elements 9 and 10. An aperture stop ll is located between the second and third 30 groups. The aperture stop has a 7.88 mm opening yielding a finite f-number of f/5.6 at 30% for this 40.44 mm lens.

All the linear dimensions such as radii, thickness and airspacings are recited but not as absolute dimensions since this design may be scaled to provide focal lengths other than 40.44 mm. The numbers given are based on

the equivalent focal length of the entire lens assembly. The radii of curvature of the front and rear surface of the first lens element 1 is recited as  $R_1$  and  $R_2$  and the radius of curvature of the second element is represented by the 5 reference numerals  $R_3$  and  $R_4$ , respectively. The last radii of curvature would be indicated as R17. In the following table the values of the optical system are as follows wherein the radii are given in millimeters and numbered for the surfaces of the lens elements from front to rear as 10 mentioned above. The thickness of the lens elements are given in millimeters for each lens element, the airspacings are given in millimeters and are numbered from front to rear i.e.  $S_1$ ,  $S_2$  etc., and the values for the glass are given with the respective dispersive V-value and the 15 refractive index Nd are given for each of the elements. The optical values of the optical system for a 30X magnification lens with an equivalent focal length of 40.44 mm are given in proportion to the entire lens as follows:

-5-TABLE

r	h	i	_	r	n	e	_	_	
L	11	1	L	л	11	e	5	2	

	Lens		Radius	& airspace		
	Element	Surface	mm	mm m	$N_{d}$	_v <sub>d_</sub>
<b>\</b> 5		$R_1$	71.913			
	1			11.63	1.48749	70.1
		R <sub>2</sub>	38.199			
	$s_1$			11.37		
		R <sub>3</sub>	40.073			
10	2	- -		8.58	1.48749	70.1
		R <sub>4</sub>	24.243			
	s <sub>2</sub>	-		34.29		
	_	R <sub>5</sub>	26.899			
	3	_		9.68	1.72600	53.5
15		R <sub>6</sub>	- 28.461			
	4			3.97	1.70154	41.2
		R <sub>7</sub>	83.380			
	s <sub>3</sub>	·		1.43		
	-	R <sub>8</sub>	83.380			
20	5	-		5.55	1.71300	53.8
		R <sub>9</sub>	- 64.610			
	s <sub>4</sub>	_		0.87		
	11		7.88 op			
	S <sub>5</sub>		_	0.96		
25		R <sub>10</sub>	- 33.828			
	6			1.58	1.51454	54.7
		R <sub>11</sub>	<i>∞</i>			
	s <sub>6</sub>	<del></del>		0.25		
		R <sub>12</sub>	-441.682			
30	7			5.96	1.56384	60.7
		R <sub>13</sub>	- 9.403			
	8	_		5.73	1.66446	35.7
		R <sub>14</sub>	- 26.506			•
	s <sub>7</sub>			14.03		
35		R15	- 17.896			
	9	-5		3.50	1.53172	48.9
		R16	101.558	<del>-</del>		
	10			5.52	1.60342	38.0
		R <sub>17</sub>	- 59.392	<del>-</del>		
		<b>-</b> •				

wherein the negative values for the radii indicate a surface convex to the short conjugate.

5

15

20

25

30

35

In the 30X magnification lens configuration the front conjugate is 1197.054 mm and the rear or short conjugate is 12.21 mm.

The diameters of the lenses are as follows: 1-71.0mm, 2-47.9mm, 3-23.0mm, 4-23.2mm, 5-13.3mm, 6-9.6mm, 7-12.1mm, 8-16.5mm, 9-34.8mm, and 10-34.6mm.

It will be noted that the glasses used in the lens provide ease of manufacture, and the axial thicknesses of the lenses are such that they exceed 10% of the diameter to avoid manufacturing difficulty.

The lens is utilized primarily for full frame reduction of engineering drawings to 35 mm. In microfilm and micrographic applications the demand is for lenses offering near diffraction-limited performance over wide half angles of 30° or more. For such demanding applications several problems must be solved. Distortion is difficult to control at large angles off axis. the field increases the elements on the long conjugate side of the lens assembly tend to become strongly curved. adds to the cost of manufacture. Further, since  $\cos^4$  law illumination losses become quite significant at large angles off axis, at large obliquities, it is imperative that the lens be free of vignetting at full field to maximize relative illumination. Simply enlarging element diameters to eliminate vignetting can result in individual lens elements which have very thin edges, making them difficult to mount in an assembly, and this often results in a thickness to diameter ratio of less than 10%, leading to difficulty in holding the accuracy of figure on individual glass surfaces, especially when strongly curved. The lens elements of the present system have a thickness to diameter ratio exceeding 10%.

When resolution approaching the diffraction limit is required, the full field imagery in the tangential direction is somewhat lower than in the sagittal direction.

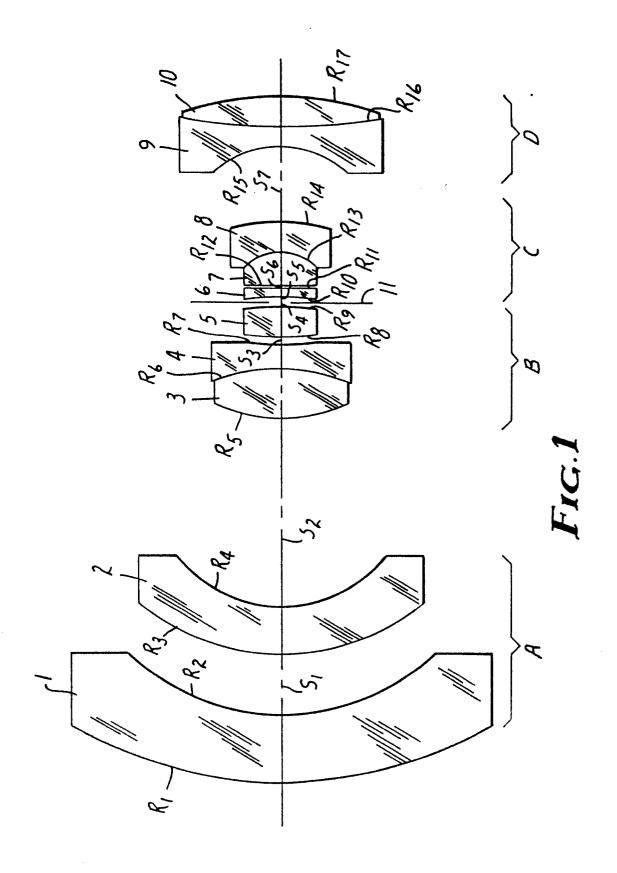
This effect is due to the reduced apparent angle the object subtends in the tangential direction relative to the lens. To maximize resolution in the tangential direction it is imperative that a lens be optimized for polychromatic light 5 and have not only the normal chromatic aberration quantities corrected, but that the variation of monochromatic aberrations with wavelength be minimized as well. As the ray intercept curves of Figures 2 through 6 show, the deviations of relative ray position for the three 10 reference wavelengths of light are slight, i.e. Helium d or green indicated by solid line reference numeral 20, Hydrogen F or blue indicated by broken line reference numeral 21, and Hydrogen C or red indicated by dash line reference numeral 22. This indicates very well controlled 15 chromatic aberration and excellent correction of the monochromatic aberrations. Polychromatic diffraction optical transfer function evaluation with the spectral weight of a = .58756 (Helium d) as 60%, a = .48613(Hydrogen F) as 20% and  $\mathbf{a} = .65627$  (Hydrogen C) as 20% 20 indicates that the lens of the present invention will produce modular transfer function at 160 lines/mm within 2 modulation transfer function units of the theoretical limit at full field, the theoretical limit being that at which all wavelength errors are identical to zero.

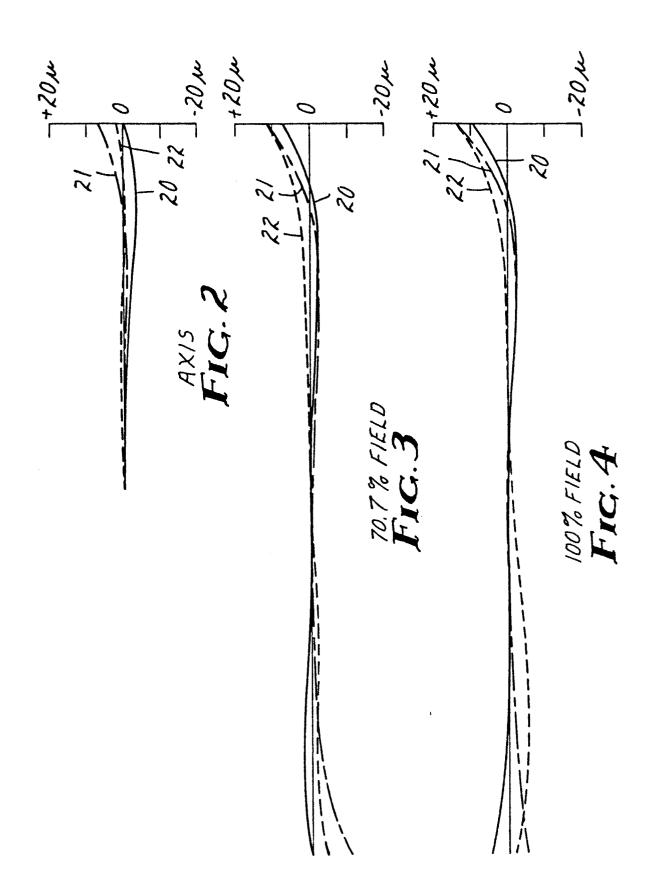
#### CLAIMS

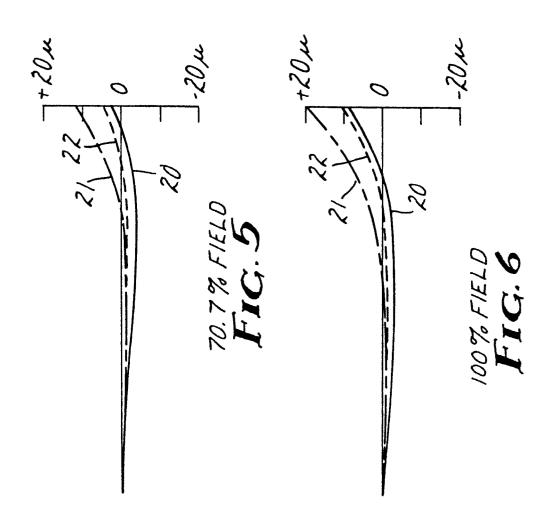
- An ultra-wide angle micrographic lens comprises ten lens elements comprising
- at least four groups airspaced from one another, characterized by the feature that the first group comprises a pair of airspaced meniscus lens elements of converging power, the second group comprises a cemented doublet and a biconvex singlet, the third group comprises a plano-concave singlet and a cemented doublet, and the fourth group comprises a cemented doublet, an aperture stop is located between the second and third groups, and said lens elements have a ratio of thickness to diameter equal to or exceeding ten percent.
- 2. An ultra-wide angle micrographic lens according to claim 1 characterized in that said ten lens elements have a half angle of 33 degrees and an effective focal length of 40.44 mm, and said lens having the characteristics of the lens elements and spacial relationship are substantially as follows:

				Thickness		0047500
	Lens		Radius	& airspace		0217526
	Element	Surface	mm	mm	Na	_v <sub>d</sub> _
5		$R_1$	71.913			
	1			11.63	1.487	70.1
		R <sub>2</sub>	38.199			
				11.37		
		R <sub>3</sub>	40.073			
10	2			8.58	1.487	70.1
		$R_{4}$	24.243			
				34.29		
		R <sub>5</sub>	26.899			
	3			9.68	1.726	53.5
15		R <sub>6</sub>	- 28.461			
	4			3.97	1.701	41.2
		R <sub>7</sub>	83.380			
				1.43		
		R <sub>8</sub>	83.380			
20	5			5.55	1.713	53.8
		R <sub>9</sub>	- 64.610			
				0.87		
	11		7.88 op	ening		
				0.96		
25		R <sub>10</sub>	- 33.828			
	6			1.58	1.514	54.7
		R <sub>11</sub>	00			
				0.25		
30	_	R <sub>12</sub>	-441.682			
30	7			5.96	1.564	60.7
		R <sub>13</sub>	- 9.403			
	8			5.73	1.664	35.7
		R <sub>14</sub>	- 26.506			
35		_		14.03		
J J	•	R <sub>15</sub>	- 17.896			
	9	n	101	3.50	1.532	48.9
	10	R <sub>16</sub>	101.558	<b>.</b>		
	10	D -	EO 200	5.52	1.603	38.0
		R <sub>17</sub>	- 59.392			

wherein the negative values for the radii indicate a surface convex to the short conjugate and all dimensions are expressed in proportion to the equivalent focal length of the lens.









## **EUROPEAN SEARCH REPORT**

Application number

EP 86 30 6403

Category		h indication, where appropriate, ant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CI.4)
A,D	US-A-3 997 247 * Claim 1; figu		1	G 02 B 13/06
A	DE-A-2 359 156 * Claim 1; figu		1	
A	US-A-4 116 536 * Claims 1-4; f	(J. MOSCOVICH) igures *	1	
A	DE-A-1 804 888 * Claim 1; figu	(NIPPON KOGAKU) res *	1	
A	FR-A-2 108 105 * Claim 1; figu	(NIPPON KOGAKU) res *	1	
A	FR-A-1 274 128 * Claims; figur	(C. ZEISS) es * 	1	TECHNICAL FIELDS SEARCHED (Int. CI 4)
A	US-A-4 099 850 * Claims; figur		1	G 02 B
A	DE-A-1 497 536 * Claims; figur	(NIPPON KOGAKU) es *	1	
	, <b></b>			
	The present search report has b			
	THE-MANUE	Date@ஞ்சுற்நிறை விடுக்கை	"   PFA	HLEE <sup>x</sup> 較!ner
Y : pan doc	CATEGORY OF CITED DOCL ticularly relevant if taken alone ticularly relevant if combined w tument of the same category hnological background	E : earlier ; after th ith another D : docum		