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DE ES FR GB IT(88) Date of deferred publication of the search report:
18.01.89 Bulletin 89/03(71) Applicant: Ejectoret Limited
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(54) Forming moulded articles such as lipsticks.

(57) In the manufacture of lipsticks in situ in their containers on a continuous basis, similar to the know Ejectoret process, in which molten material is poured through the inverted container and through the stick carrier (7) inside it into a mould (9) fitted onto the stick carrier (7), the mould (9) not only engages the stick carrier (7) but also fits over the outside of the end of the container and forms the means by which the container is supported whilst the molten material is poured, then the container, complete with the mould, is removed, after which the newly formed stick is retracted and the mould discarded.

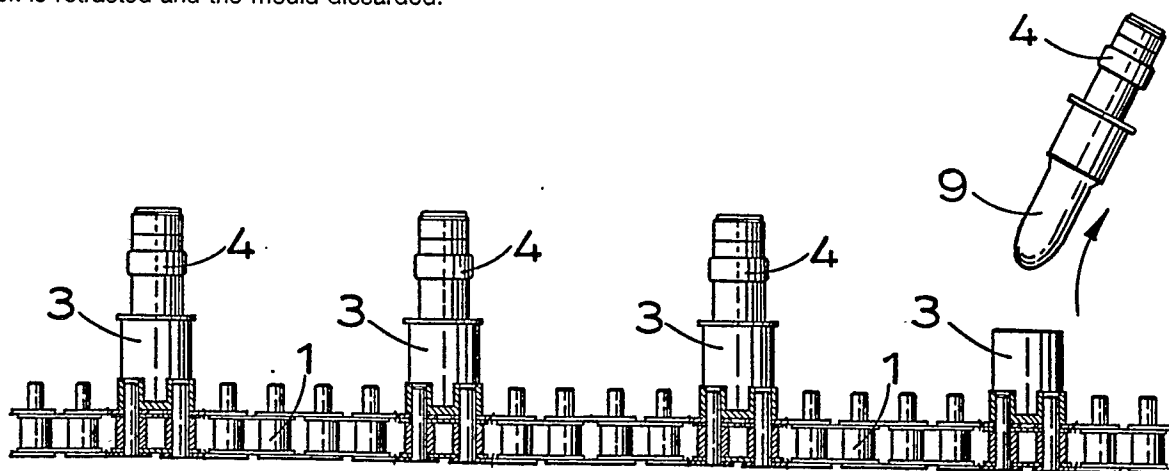


FIG.5.

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DOCUMENTS CONSIDERED TO BE RELEVANT			EP 86309029.6
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE - B2 - 1 956 071 (SEBEC SOCIETE D'EXPLOITATION DE BREVETS D'EMBALLAGE COSMETIQUE S.A.) * Fig. 1,4; column 6, lines 26-57 * --	1	A 45 D 40/16
A	DE - A - 1 557 272 (FUGLSANG-MADSEN) * Page 13, lines 15-28; Fig. 1 * --	1	
A	US - A - 3 806 263 (WEBSTER) * Fig. 1 (6,9,11) * ----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 45 D 40/00 B 65 B 3/00 B 65 B 37/00 A 61 J 3/00 A 61 K 7/00
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 04-11-1988	Examiner PIRKER
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	