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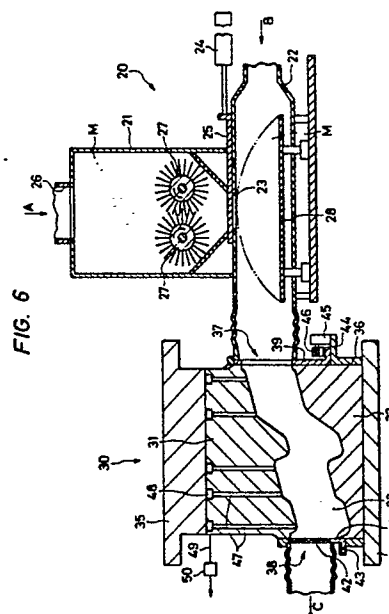
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54 **Method for the manufacture of a molden wooden product.**

57 A wooden product (P) molded in a desired shape is produced by a method which comprises admixing wooden fibers (W2) resulting from digestion and disintegration of wood chips (W1) with a binding agent such as a synthetic resin, a water repellent, a mold release agent or other additive, directly supplying the consequently formed ligneous molding material (M) to a molding die (30) of the desired shape without being first converted into a mat, and effecting hot compression molding of the ligneous molding material in the die.





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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	EP-A-0 159 457 (MARTINUZZO ALBERTO) * Whole document * ---	1,2,5-7 ,10,15	B 27 N 3/22 B 27 N 5/00
X	US-A-3 726 954 (MUNK) * Column 1, lines 8-13; figures 1-8 * ---	1,2,6,7	
X	PATENT ABSTRACTS OF JAPAN, vol. 4, no. 167 (M-42)[649], 19th November 1980; & JP-A-55 117 643 (YAKUSHIN KIKAI SEISAKUSHO K.K.) 10-09-1980 * Whole abstract * ---	1,2,6,7	
X	EP-A-0 067 778 (BESQUET) * Page 2, lines 13-22: page 9, line 30 - page 10, line 2 * ---	1,6,11, 16	
X	PATENT ABSTRACTS OF JAPAN, vol. 9, no. 249 (M-419)[1972], 5th October 1985; & JP-A-60 99 610 (MINORU ANDOU) 03-06-1985 * Whole abstract * ---	1,6	
A	PATENT ABSTRACTS OF JAPAN, vol. 5, no. 174 (M-96)[846], 10th November 1981; & JP-A-56 99 654 (HOKUSHIN GOUHAN K.K.) 11-08-1981 * Whole abstract * ---	2,3,5,7 ,8,10, 12,13, 15	TECHNICAL FIELDS SEARCHED (Int. Cl.4) B 27 N
A	US-A-4 381 328 (BUNNER) * Column 2, lines 14-21; column 5, lines 44-48 * ---	2,4,6,7 ,9,14	
A	PATENT ABSTRACTS OF JAPAN, vol. 5, no. 39 (M-59)[711], 14th March 1981; & JP-A-55 164 142 (EIDAI SANGYO K.K.) 20-12-1980 --- -/-	5,10,15	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18-11-1988	Examiner HUGGINS J.D.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			



DOCUMENTS CONSIDERED TO BE RELEVANT					
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)		
A	PATENT ABSTRACTS OF JAPAN, vol. 5, no. 112 (M-79)[784], 21st July 1981; & JP-A-56 53 056 (DAIKEN KOGYO K.K.) 12-05-1981 ---	5,10,15			
A	PATENT ABSTRACTS OF JAPAN, vol. 5, no. 139 (M-86)[811], 3rd September 1981; & JP-A-56 72 948 (MITSUI SEKIYU KAGAKU KOGYO K.K.) 17-06-1981 -----	16,17			
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)		
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<table><tr><td>CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</td><td>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</td></tr></table>				CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document	T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document
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