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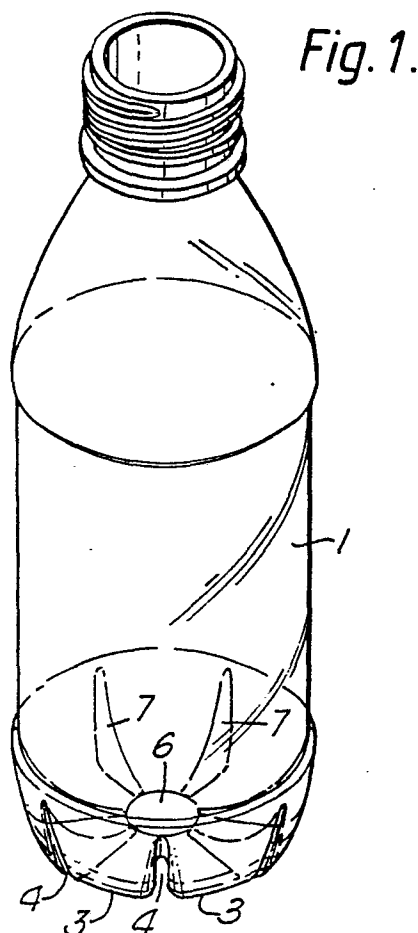
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54 **Bottle.**

57 In order to withstand internal pressure a plastics bottle (1) has a base formed with a number (such as seven) of identical, equi-angularly spaced foot portions (3) separated by relatively narrow, effectively parallel-sided grooves (4). The feet project below the central portion (6) which is thickened at (13) and together with the lower surfaces of the feet forms a smooth re-entrant shape braced by the portions of the wall defining the bottoms of the grooves (14), each in the form of a smooth curve. The bottle is stable and satisfactory for use on a chain conveyor.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	US-A-3 935 955 (DAS) * Column 3, line 43 - column 4, line 8; figures 1-6 * ---	1,2	B 65 D 1/02
X	EP-A-0 028 125 (POCOCK) * Page 3, line 24 - page 6, line 26; figures 1-5 * ---	1-3	
P,X	WO-A-8 605 462 (OKHAI) * Page 4, line 6 - page 5, line 18; page 8, lines 17-28; figures 1-5 * ---	1,2,4,5	
X	GB-A-1 161 572 (L.M.P.) * Page 2, line 102 - page 3, line 32; figures 1-4 * ---	1,2,6	
X	US-A-4 267 144 (COLETTE) * Column 2, line 24 - column 3, line 26; figures 1-4 * ---	1-3	
X	GB-A-2 044 211 (AKIHO) * Page 1, line 115 - page 2, line 32; figures 1-5 * -----	1-4	TECHNICAL FIELDS SEARCHED (Int. Cl.4) B 65 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 21-01-1988	Examiner VANTOMME M.A.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	