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⑪ Publication number:

0 225 270  
A3

⑫

## EUROPEAN PATENT APPLICATION

⑬ Application number: 86630172.4

⑮ Int. Cl.4: C22C 19/05

⑭ Date of filing: 20.11.86

⑯ Priority: 26.11.85 US 801982

⑰ Date of publication of application:  
10.06.87 Bulletin 87/24

⑱ Designated Contracting States:  
BE CH DE FR GB IT LI SE

⑲ Date of deferred publication of the search report:  
18.01.89 Bulletin 89/03

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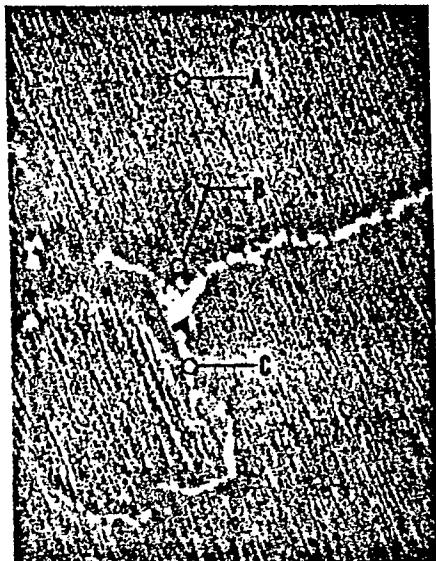
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㉓ Weldable cast nickel base superalloy.

㉔ The weldability of Inconel 718 material is enhanced by careful control of silicon, columbium and carbon levels. Minimization of the sulfur, phosphorous and boron levels is also a part of the invention it serves to further minimize the microcracking in the heat affected zone which would otherwise be observed.

FIG. I





## **DOCUMENTS CONSIDERED TO BE RELEVANT**

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)		
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)		
A, D	US-A-3 046 108 (EISELSTEIN) * Claims 1-9 * ---	1	C 22 C 19/05		
A	GB-A-2 023 652 (WESTINGHOUSE ELECTRIC CORP.) * Whole document * ---	1			
A	CHEMICAL ABSTRACTS, vol. 74, no. 4, 25th January 1971, page 155, no. 15412n, Columbus, Ohio, US; M. OKADA: "Effect of alloy components on crack formation during the welding of a nickel-based heat-resistant alloy", & AVTOMAT. SVARKA 1970, 23(6), 7-13 * Abstract * -----	1			
			C 22 C 19/05		
The present search report has been drawn up for all claims					
Place of search	Date of completion of the search	Examiner			
THE HAGUE	24-10-1988	LIPPENS M.H.			
CATEGORY OF CITED DOCUMENTS					
X : particularly relevant if taken alone	T : theory or principle underlying the invention				
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