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# EUROPEAN PATENT APPLICATION

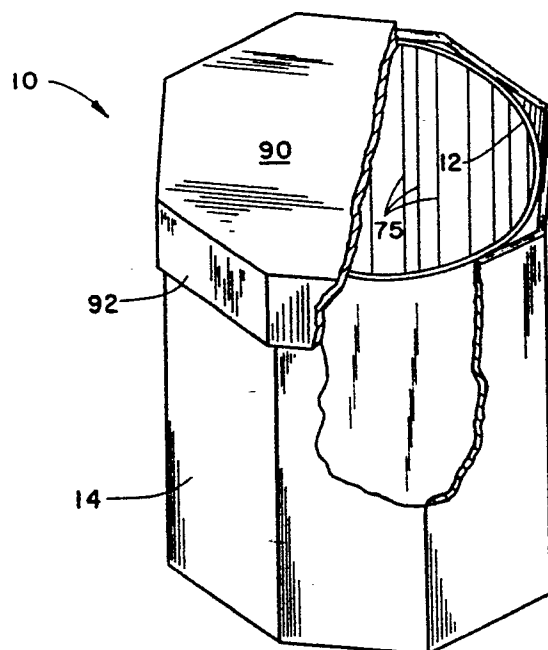
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(54) **Heavy-duty shipping container for flowable bulk materials.**

(57) A heavy-duty shipping container (10) for bulk flowable materials is constructed with an inner tubular sleeve (14) of substantially circular cross section and an outer sleeve (14) of polygonal cross section; the inner and outer sleeves are composed of triple-wall corrugated fibreboard. The inner sleeve (12) has a multiplicity of false scores (75) only on its inner face.



**FIG. 1**

**EP 0 225 424 A3**



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# EUROPEAN SEARCH REPORT

Application Number

EP 86 10 8505

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	GB-A- 965 221 (REED PAPER GROUP LTD) ---		B 65 D 5/56
A	US-A-2 278 782 (L.M. HARVEY) ---		
A,D	US-A-4 418 861 (McFARLAND et al.) ---		
A,D	US-A-3 937 392 (R.A. SWISHER) ---		
A	US-A-4 504 497 (KURTH et al.) -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 65 D 5/00 B 65 D 19/00 B 65 D 77/00 B 65 D 59/00 B 65 D 81/00 B 65 D 85/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 14-01-1988	Examiner CLARKSON P.M.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			