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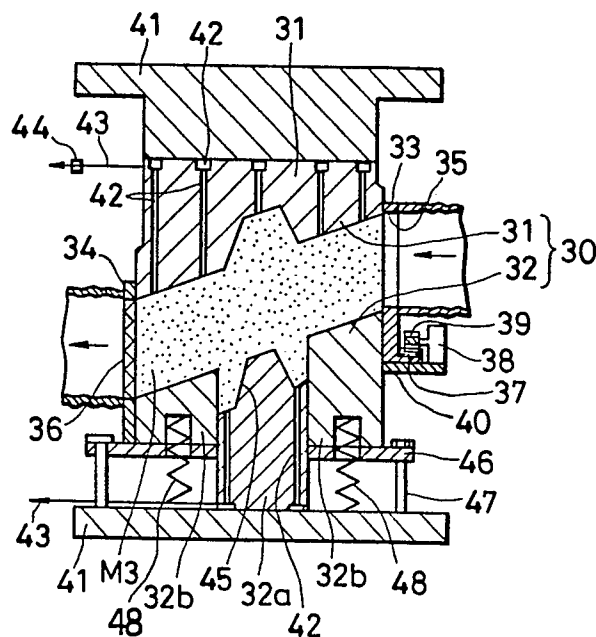
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(54) **Method for the manufacture of molded wooden products.**

(57) A method for the manufacture of molded wooden products by the deep-drawing of wood fibers is provided. The wood fibers (M3) to which a synthetic resin-containing binder has been added are introduced into a mold (30) directly or after being formed into an unmatted mass. The shaping mold is divided into plural parts so that either the deep-drawing part or the remaining part is first closed to press firmly the fibrous mass to such an extent the fibers cannot move, and then the entire mold is used for the compression molding of the fibrous mass into a molded wooden product.

FIG. 1





EP 86 11 7067

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	DE-A-3 045 702 (SCHOLLMAYER) * Whole document *	7-9,11	B 27 N 5/00
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A	DE-A-2 945 843 (LIGNOTOCK) * Pages 5-8 *	4,7-11	
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A	DE-A-2 142 003 (DEUTSCHE FIBRIT) * Pages 6,7; figures 2I-2IV *	1,7	
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A	DE-A-3 419 824 (BAYER) * Figure 1 *	1	
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A	FR-A-2 144 876 (GKN SANKEY) * Figures 6-8 *	1	
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A	PATENT ABSTRACTS OF JAPAN, vol. 5, no. 39 (M-59)[711], 14th March 1981; & JP-A-55 164 142 (EIDAI SANGYO K.K.) 20-12-1980	6,12	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 23-11-1988	Examiner HUGGINS J.D.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			