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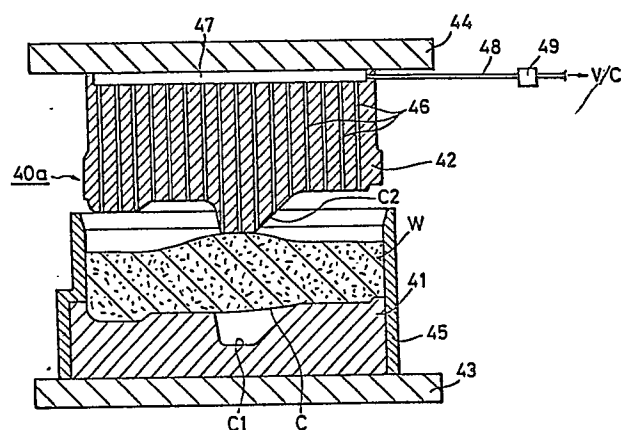
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⑤④ **Process for producing molded wooden products without gas retention.**

⑤⑦ A process is provided for producing a molded wooden product from a fibrous wood mixture (W3) made of wood fibers, binder, water-repelling agent, and other additives. The fibrous mixture is placed in a heated compression mold (40A, 40B) directly or after forming into a mass of predetermined shape and then placing the mass into the compression mold. The wood fiber (fibrous mixture) are then hot-compression molded to form the molded wooden product. During the compression step, air and gases are evacuated and vented from the mold cavity (C) through various air passages (46, 51, 54) formed in the mold.





European Patent
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EUROPEAN SEARCH REPORT

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EP 86 11 7155

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	FR-A-1 011 675 (HASALA) * Page 4, left-hand column, paragraphs 5,8; figure 22 *	1-3,11-13	B 27 N 5/00
A	----	7,8	
X	GB-A-1 108 998 (WINSNES) * Page 2, lines 60-65,78-105; figure 1 *	1,5,6,10-12,15	
A	---- US-A-4 325 899 (COLE) * Figure 2a *	3,8	
A	---- FR-A-2 140 730 (CAZENOVE) * Page 1, lines 1-3,36 - page 2, line 24; figures 1-4 *	4,9,14	
A	---- PATENT ABSTRACTS OF JAPAN, vol. 3, no. 3 (C-33), page 93 C33, 16th January 1979; & JP-A-53 126 066 (ASAHI DOW K.K.) 11-02-1978 * Figure 2 *	4,9,14	
	-----		TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 27 N
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 23-11-1988	Examiner HUGGINS J.D.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	