

(12) **EUROPEAN PATENT APPLICATION**

(21) Application number: **86307881.2**

(51) Int. Cl.⁴: **B 65 D 33/38**
B 65 D 35/40

(22) Date of filing: **10.10.86**

(30) Priority: **10.12.85 US 807293**

(43) Date of publication of application:
24.06.87 Bulletin 87/26

(88) Date of deferred publication of search report: **10.01.90**

(84) Designated Contracting States:
AT BE CH DE ES FR GB GR IT LI LU NL SE

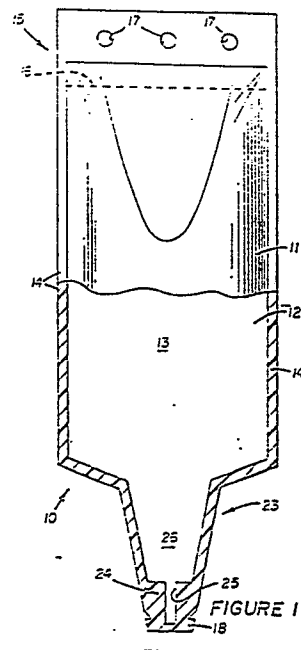
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(54) **Dispenser pouch and method for forming the same.**

(57) A pair of superimposed panels 11, 12 are heat sealed together to define a reservoir 13 in a dispenser pouch 10, adapted to contain a liquid therein. A tapered-down neck 23 is defined on a lower end of the pouch and communicates with the reservoir to retain a pre-measured charge of the liquid therein. Narrow overlying and unsealed panel portions at the termination of the neck form a normally closed valve 24 that opens when a predetermined external pressure is applied to the pouch.





DOCUMENTS CONSIDERED TO BE RELEVANT			EP 86307881.2
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	<u>US - A - 3 635 376</u> (HELLSTROM) * Totality; especially fig. 1-3,6,13,15-17; column 5, lines 1,2 *	1,2,3, 5,6,13	B 65 D 35/40 B 65 D 83/00 B 65 D 33/38
X	<u>EP - A1 - 0 155 990</u> (GUIFFRAY) * Totality; especially fig. 1, 2,7; page 4, lines 6,7 *	1,2,3, 4,5,13	
A	<u>US - A - 4 252 257</u> (HERZIG) * Totality; especially fig. 1, 2b,3,5 *	1,2,3, 4,5,10	
A	<u>US - A - 3 610 477</u> (HERZIG) * Totality; especially fig. 16,18,19,25 *	1,2,3, 4,5,13	
A	<u>US - A - 4 312 689</u> (AMNEUS) * Totality; especially fig. 1, 2 *	1,2,3, 10	TECHNICAL FIELDS SEARCHED (Int. Cl.4)
A	<u>US - A - 2 705 579</u> (MASON) * Totality; especially fig. 1, 2 *	1,2,3, 4,5,6	B 65 D 1/00 B 65 D 25/00 B 65 D 30/00 B 65 D 33/00 B 65 D 75/00 B 65 D 83/00 B 65 D 85/00 B 29 D 23/00
A	<u>US - A - 4 570 827</u> (ROGGENBURG, JR. et al.) * Totality; especially fig. 3 *	1,10, 11	
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 31-10-1989	Examiner CZUBA
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	