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Publication number:

**0 234 583**  
**A3**

## EUROPEAN PATENT APPLICATION

Application number: 87102750.4

Int. Cl.<sup>3</sup>: **B 24 D 7/02**

Date of filing: 26.02.87

Priority: 28.02.86 IT 2108286 U

Date of publication of application:  
02.09.87 Bulletin 87/36

Date of deferred publication of search report: 08.11.89

Designated Contracting States:  
DE ES FR

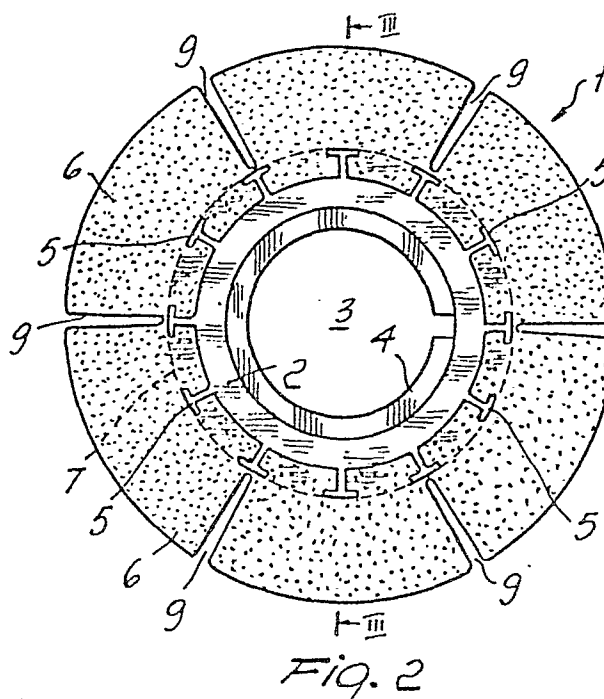
Applicant: **MARMOTECNICA MILANO S.r.l.**  
Via P.L. da Palestrina, 20  
I-20124 Milano(IT)

Inventor: **Gassani, Sergio**  
102, Viale Roma  
I - 54033 Massa Carrara(IT)

Representative: **Modiano, Guido et al,**  
**MODIANO, JOSIF, PISANTY & STAUB** Modiano &  
Associati Via Meravigli, 16  
I-20123 Milan(IT)

**Structure of a cylindrical grinding wheel for honing heads, particularly for stones, marbles, granite and the like.**

The present invention relates to a structure of a cylindrical grinding wheel for honing heads, particularly for stones, marble, granite and the like. The cylindrical grinding wheel (1) comprises a supporting element (2), provided monolithically, which extends around the axis of the grinding wheel (1). Said supporting element (2) defines an engagement seat (3), which extends coaxially with respect to the grinding wheel (1), for a wheel-bearing shaft of a honing head. The lateral surface of the supporting element (2) is furthermore rigidly coupled with the abrasive material (6) of the grinding wheel (1) which surrounds it.





EP 87 10 2750

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	DE-A-1 905 892 (PARA) * Figures; page 3 * ---	1,6,8-10	B 24 D 7/02 B 24 D 7/16
A	FR-A- 815 703 (THE CARBORUNDUM CO.) * Abstract; figures * ---	2-4,7	
A	FR-A-2 229 504 (AB KARLSTADS MEKANISKA WERKSTAD) * Figures; page 4 * ---	5	
A	US-A-1 954 560 (A. CUNNINGHAM) -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 24 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22-08-1989	Examiner ESCHBACH D.P.M.
<b>CATEGORY OF CITED DOCUMENTS</b>			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	