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(54) **Glassy metal alloys with perminvar characteristics.**

(57) A series of glassy metal alloys with near zero magnetostriction and Perminvar characteristics of relatively constant permeability at low magnetic field excitations and constricted hysteresis loops is disclosed. The glassy alloys have the compositions $Co_aFe_bNi_cM_dB_eSi_f$ where M is at least one member selected from the group consisting of Cr, Mo, Mn and Nb, and "a-f" are in atom percent where "a" ranges from about 66 to 71, "b" ranges from about 2.5 to 4.5, "c" ranges from about 0 to 3, "d" ranges from about 0 to 2 except when M=Mn in which case "d" ranges from about 0 to 4, "e" ranges from about 6 to 24 and "f" ranges from about 0 to 19, with the proviso that the sum of "a", "b" and "c" ranges from about 72 to 76 and the sum of "e" and "f" ranges from about 25 to 27. The glassy alloy has a value of magnetostriction ranging from about -1×10^{-6} to about $+1\times10^{-6}$, a saturation induction ranging from about 0.5 to 1 Tesla, a Curie temperature ranging from about 200 to 450°C and a first crystallization temperature ranging from about 440 to 570°C. The glassy alloy is heat-treated between about 50 and 110°C below its first crystallization temperature for a time period ranging from about 15 to 180 minutes, then cooled to room temperature at a rate slower than about -60°C/min.

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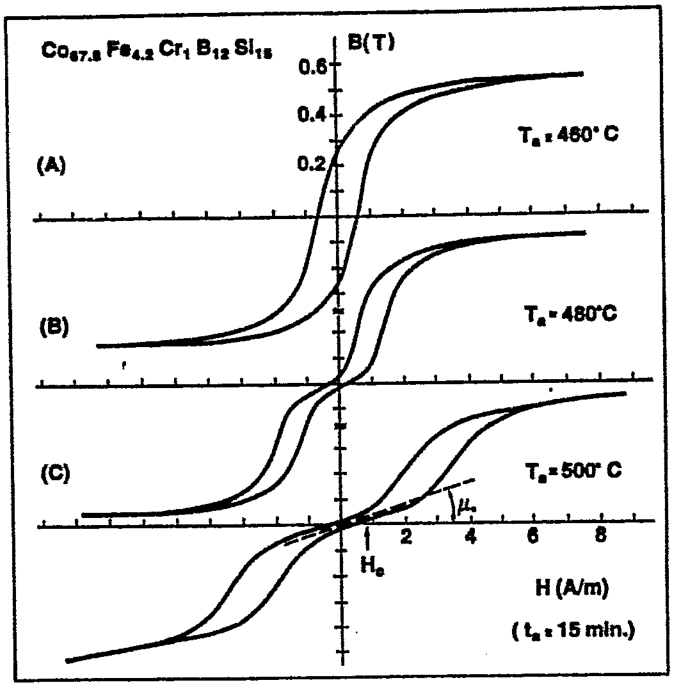
$Co_{67.8}Fe_{4.2}Cr_1B_{12}Si_{15}$
B(T)
0.6
0.4
0.2
(A)
T_a = 460° C
(B)
T_a = 480°C
(C)
T_a = 500° C
μ_e
2
4
6
8
H_c
H (A/m)
(t_a = 15 min.)

DESCRIPTION

GLASSY METAL ALLOYS WITH PERMINVAR CHARACTERISTICS

BACKGROUND OF INVENTION

1. Field of Invention

This invention relates to glassy metal alloys with Perminvar characteristics that is constant permeabilities at low magnetic field excitations and constricted hysteresis loops. More particularly, this invention provides glassy metal alloys with highly non-linear magnetic properties at low magnetic excitation levels.

2. Description of Prior Art

The magnetic response, namely magnetic induction caused by magnetic excitation, of a typical ferromagnet, is non-linear characterized by a hysteresis loop. This loop usually does not allow a relatively constant permeability near the zero-excitation point. To realize such a feature, so-called Perminvar alloys were developed [see, for example, R. M. Bozorth, Ferromagnetism (Van Nostrand, Co., Inc., New York, 1951) p. 166-180]. These alloys are usually based on crystalline iron-cobalt-nickel system. Typical compositions (weight percent) include 20%Fe-60%Co-20%Ni (20-60 Perminvar) and 30%Fe-25%Co-45%Ni (45-45 Perminvar). Improvements of the crystalline Perminvar alloys have been made. Of significance is the addition of molybdenum, as exemplified by the synthesis of 7.5-45-25 Mo-Perminvar (7.5%Mo-45%Ni-25%Co-22.5%Fe). This material, when furnace cooled from 1110°C, exhibited a dc coercivity (H_c) of 40 A/m (=0.5 Oe), initial permeability (μ_o) of 100 and the remanence (B_r) of 0.75 T.

In the advent of modern electronics technology, it becomes necessary to further improve the Perminvar-like properties. For example, further reduction H_c and increase of μo would be desirable when an efficient transformer requiring low field modulations is needed. Furthermore, the usual non-linear characteristic of the conventional Perminvar alloys cannot be utilized without a large level of excitation of well above 80 A/m (=1 Oe). Also desirable in many applications are low ac magnetic losses. One approach to attain these excellent soft magnetic properties is to reduce the materials' magnetostriction values as low as possible.

Saturation magnetostriction λ_s is related to the fractional change in length $\Delta\ell/\ell$ that occurs in a magnetic material on going from the demagnetized to the saturated, ferromagnetic state. The value of magnetostriction, a dimensionless quantity, is often given in units of microstrains (i.e., a microstrain is a fractional change in length of one part per million).

Ferromagnetic alloys of low magnetostriction are desirable for several interrelated reasons:

1. Soft magnetic properties (low coercivity, high permeability) are generally obtained when both the saturation magnetostriction λ_s and the magnetocrystalline anisotropy K approach zero. Therefore, given the same anisotropy, alloys of lower magnetostriction will show lower dc coercivities and higher permeabilities. Such alloys are suitable for various soft magnetic applications.

2. Magnetic properties of such zero magnetostrictive materials are insensitive to mechanical strains. When this is the case, there is little need for stress-relief annealing after winding, punching or other physical handling needed to form a device from such material. In contrast, magnetic properties of stress-sensitive materials, such as the crystalline alloys, are seriously degraded by such cold working and such materials must be carefully annealed.

3. The low dc coercivity of zero magnetostrictive materials carries over to ac operating conditions where again low coercivity and high permeability are realized (provided the magnetocrystalline anisotropy is not too large and the resistivity not too small). Also because energy is not lost to mechanical vibrations when the

saturation maganetostriction is zero, the core loss of zero magnetostrictive materials can be quite low. Thus, zero magnetostrictive magnetic alloys (of moderate or low magnetocrystalline anisotropy) are useful where low loss and high ac permeability are required. Such applications include a variety of tape-wound and laminated core devices, such as power transformers, signal transformers, magnetic recording heads and the like.

4. Finally, electromagnetic devices containing zero magnetostrictive materials generate no acoustic noise under AC excitation. While this is the reason for the lower core loss mentioned above, it is also a desirable characteristic in itself because it eliminates the hum inherent in many electromagnetic devices.

There are three well-known crystalline alloys of zero magnetostriction (in atom percent, unless otherwise indicated):

(1) Nickel-iron alloys containing approximately 80% nickel ("80 nickel permalloys");

(2) Cobalt-iron alloys containing approximately 90% cobalt; and

(3) Iron-silicon alloys containing approximately 6 wt. % silicon.

Also included in these categories are zero magnetostrictive alloys based on the binaries but with small additions of other elements such as molybdenum, copper or aluminum to provide specific property changes. These include, for example, 4% Mo, 79% Ni, 17% Fe (sold under the designation Moly Permalloy) for increased resistivity and permeability; permalloy plus varying amounts of copper (sold under the designation Mumetal) for magnetic softness and improved ductility; and 85 wt. % Fe, 9 wt. % Si, 6 wt. % Al (sold under the designation Sendust) for zero anisotropy.

The alloys included in category (1) are the most widely used of the three classes listed above because they combine zero magnetostriction with low anisotropy and are, therefore, extremely soft magnetically; that is they have a low coercivity, a high permeability and a low core loss. These permalloys are also relatively soft mechanically and their excellent magnetic properties, achieved by high temperature (above 1000°C) anneal, tend to be degraded by relatively mild mechanical shock.

Category (2) alloys such as those based on $Co_{90}Fe_{10}$ have a much higher saturation induction (B_s about 1.9 Tesla) than the permalloys. However, they also have a strong negative magnetocrystalline anisotropy, which prevents them from being good soft magnetic materials. For example, the initial permeability of $Co_{90}Fe_{10}$ is only about 100 to 200.

Category (3) alloys such as Fe-6 wt% Si and the related ternary alloy Sendust (mentioned above) also show higher saturation inductions (B_s about 1.8 Tesla and 1.1 Tesla, respectively) than the permalloys. However these alloys are extremely brittle and have, therefore, found limited use in powder form only. Recently both Fe-6.5 wt. % Si [IEEE Trans. MAG-16, 728 (1980)] and Sendust alloys [IEEE Trans. MAG-15, 1149 (1970)] have been made relatively ductile by rapid solidification. However, compositional dependence of the magnetostriction is very strong in these materials, making difficult precise tayloring of the alloy composition to achieve near-zero maganetostriction.

It is known that magnetocrystalline anisotropy is effectively eliminated in the glassy state. It is therefore, desirable to seek glassy metal alloys of zero magnetostriction. Such alloys might be found near the compositions listed above. Because of the presence of metalloids which tend to reduce the magnetization by dilution and electronic hybridization, however, glassy metal alloys based on the 80 nickel permalloys are either non-magnetic at room temperature or have unacceptably low saturation inductions. For example, the glassy alloy $Fe_{40}Ni_{40}P_{14}B_6$ (the subscripts are in atom percent) has a saturation induction of about 0.8 Tesla, while the glassy alloy $Ni_{49}Fe_{29}P_{14}B_6Si_2$ has a saturation induction of about 0.46 Tesla and the glassy alloy $Ni_{80}P_{20}$ is non-magnetic. No glassy metal alloys having a saturation magnetostriction approximately equal to zero have yet been found near the iron-rich Sendust composition. A number of near-zero magnetostrictive glassy metal alloys based on the Co-Fe crystalline alloy mentioned above in (2) have been reported in the literature. These are, for example, $Co_{72}Fe_3P_{16}B_6Al_3$ (AIP Conference Proceedings, No. 24, pp. 745-746 (1975)) $Co_{70.5}Fe_{4.5}Si_{15}B_{10}$ Vol. 14, Japanese Journal of Applied Physics, pp. 1077-1078 (1975)) $Co_{31.2}Fe_{7.8}Ni_{39.0}B_{14}Si_8$ [proceedings of 3rd International Conference on Rapidly Quenched Metals, p. 183, (1979)] and $Co_{74}Fe_6B_{20}$ [IEEE Trans. MAG-12, 942 (1976)]. However, none of the above-mentioned near-zero magnetostrictive materials show Perminvar-like characteristics. By polishing the surface of a low magnetostrictive glassy ribbon, a surface uniaxial anisotrpy was introduced along the polishing direction which resulted in observation of Perminvar-like Kerr hysteresis loops (Applied Physics Letters, vol. 36, pp. 339-341 (1980). This is only a surface effect and is not of a bulk property of the material, limiting the use of such effect in some selected devices.

Furthermore, to realize the Perminvar properties, the crystalline materials mentioned-above have to be baked for a long time at a given temperature. Typically the heat-treatment is performed at 425°C for 24 hours. Obviously it is desirable to heat-treat the materials at a temperature as low as possible and for a duration as short as possible.

Clearly desirable are new magnetic materials with various Perminvar characteristics which are suited for modern electronics technology.

SUMMARY OF INVENTION

In accordance with the invention, there is provided a magnetic alloy that is at least 70% glassy and which has a low magnetostriction and Perminvar characteristics of relatively constant permeability at low magnetic field excitations and a constricted hysteresis loop in addition to excellent soft magnetic properties. The glassy metal alloy has the composition $Co_aFe_bNi_cM_dB_eSi_f$ where M is at least one number selected from the group consisting of Cr, Mo, Mn and Nb, "a-f" are in atom percent and the sum of "a-f" equals 100, "a" ranges from about 66 to 71, "b" ranges from about 2.5 to 4.5, "c" ranges from about 0 to 3, "d" ranges from about 0 to 2 except when M=Mn in which case "d" ranges from about 0 to 4, "e" ranges from about 6 to 24 and "f" ranges from about 0 to 19, with the proviso that the sum of "a", "b", and "c" ranges from about 72 to 76 and the sum of "e" and "f" ranges from about 25 to 27. The glassy alloy has a value of magnetostriction ranging from about $- 1x10^{-6}$ to $+ 1x10^{-6}$, a saturation induction ranging from about 0.5 to 1 Tesla, a Curie temperature ranging from about 200 to 450°C and a first crystallization temperature ranging from about 440 to 570°C. The glassy alloy is heat-treated by heating it to a temperature between about 50 and 110°C below its first crystallization temperature for a time period ranging from 15 to 180 min., and then cooling the alloy at a rate slower than about - 60°C/min.

BRIEF DESCRIPTION OF THE DRAWING

The invention will be more fully understood and further advantages will become apparent when reference is made to the following detailed description of the invention and the accompanying drawing, which is a graph depicting the B-H characteristics of an alloy of the present invention, the alloy having been annealed for fifteen minutes at the temperatures (A) 460°C, (B) 480°C and (C) 500°C.

DETAILED DESCRIPTION OF THE INVENTION

The glassy alloy is heat-treated at a temperature T_a for a duration of time t_a, where $\Delta T_{c-a} = (T_{cl}-T_a)$ is between 50 and about 110°C; and t_a is between about 15 and 120 minutes, followed by cooling of the material at a rate slower than about -60°C/min. The choice of T_a and t_a should exclude the case that $\Delta T_{c-a} \sim 50$°C and $t_a \gtrsim 15$ minutes because such combination sometimes results in crystallization of the glassy alloy.

The purity of the above composition is that found in normal commercial practice. However, it would be appreciated that the metal M in the alloys of the invention may be replaced by at least one other element such as vanadium, tungsten, tantalum, titanium, zirconium and hafnium, and up to about 4 atom percent of Si may be replaced by carbon, aluminum or germanium without significantly degrading the desirable magnetic properties of these alloys.

Examples of near-zero magnetostrictive glassy metal alloys of the invention include $Co_{70.5}Fe_{4.5}B_{15}Si_{10}$, $Co_{69.0}Fe_{4.1}Ni_{1.4}Mo_{1.5}B_{12}Si_{12}$, $Co_{65.7}Fe_{4.4}Ni_{2.9}Mo_{2}B_{11}Si_{14}$, $Co_{69.2}Fe_{3.8}Mo_{2}B_{8}Si_{17}$, $Co_{67.5}Fe_{4.5}Ni_{3.0}B_{8}Si_{17}$, $Co_{70.9}Fe_{4.1}B_{8}Si_{17}$, $Co_{69.9}Fe_{4.1}Mn_{1.0}B_{8}Si_{17}$, $Co_{69.0}Fe_{4.0}Mn_{2}B_{8}Si_{17}$, $Co_{68.0}Fe_{4.0}Mn_{3}B_{8}Si_{17}$, $Co_{67.1}Fe_{3.9}Mn_{4}B_{8}Si_{17}$, $Co_{68.0}Fe_{4.0}Mn_{2}Cr_{1}B_{8}Si_{17}$, $Co_{69.0}Fe_{4.0}Cr_{2}B_{8}Si_{17}$, $Co_{69.0}Fe_{4.0}Nb_{2}B_{8}Si_{17}$, $Co_{68.2}Fe_{3.8}Mn_{1}B_{12}Si_{15}$, $Co_{67.7}Fe_{3.3}Mn_{2}B_{12}Si_{15}$, $Co_{67.8}Fe_{4.2}Mo_{1}B_{12}Si_{15}$, $Co_{67.8}Fe_{4.2}Cr_{1}B_{12}Si_{15}$, $Co_{67.0}Fe_{4.0}Cr_{2}B_{12}Si_{15}$, $Co_{66.1}Fe_{3.9}Cr_{3}B_{12}Si_{15}$, $Co_{68.5}Fe_{2.5}Mn_{4}B_{10}Si_{15}$, $Co_{65.7}Fe_{4.4}Ni_{2.9}Mo_{2}B_{23}C_{2}$ and $Co_{68.6}Fe_{4.4}Mo_{2}Ge_{4}B_{21}$. These alloys possess saturation induction (B_s) between 0.5 and 1 Tesla, Curie temperature between 200 and 450°C and excellent ductility. Some magnetic and thermal properties of these and some of other near-zero magnetostrictive alloys of the present invention are listed in Table I.

TABLE I

Saturation induction (B_s), Curie temperature (θ_f), saturation magnetostriction (λ_s) and the first crystallization temperature (T_{c1}) of near-zero magnetostrictive alloys of the present invention.

Compositions

Co	Fe	Ni	M	B	Si
70.5	4.5	-	-	15	10
69.0	4.1	1.4	Mo=1.5	12	12
65.7	4.4	2.9	Mo=2	11	14
68.2	3.8	-	Mn=1	12	15
67.7	3.3	-	Mn=2	12	15
67.8	4.2	-	Mo=1	12	15
67.8	4.2	-	Cr=1	12	15
69.2	3.8	-	Mo=2	8	17
67.5	4.5	3.0	-	8	17
70.9	4.1	-	-	8	17
69.9	4.1	-	Mn=1	8	17
69.0	4.0	-	Mn=2	8	17
68.0	4.0	-	Mn=3	8	17
67.1	3.9	-	Mn=4	8	17
69.0	4.0	-	Cr=2	8	17
68.0	4.0	-	Mn=2,Cr=1	8	17
69.0	4.0	-	Nb=2	8	17
65.7	4.4	2.9	Mo=2	23	C=3*
65.7	4.4	2.9	Mo=2	23	2
69.5	4.1	1.4	-	6	19
68.6	4.4	-	Mo=2	21	Ge=4*
70.5	4.5	-	-	24	Ge=1*
67.0	4.0	-	Cr=2	12	15
69.2	3.8	-	Mo=2	10	15
68.1	4.0	1.4	Mo=1.5	8	17
69.0	3.0	-	Mn=3	10	15
68.5	2.5	-	Mn=4	10	15
68.8	4.2	-	Cr=2	10	15

* All Si content is replaced by the indicated element and amount.

B_s(Tesla)	θ f(°C)	λ s(10^{-6})	T_{c1}(°C)
0.82	422	−0.3	517
0.73	324	0	520
0.77	246	0	530
0.70	266	+0.4	558
0.71	246	+0.4	560
0.62	227	+0.4	556
0.64	234	+0.6	561
0.67	295	+0.5	515
0.73	329	+0.5	491
0.77	343	−0.4	490
0.77	331	−0.5	493
0.75	312	+0.8	502
0.74	271	+0.9	507
0.74	269	−0.8	512
0.63	261	+0.2	503
0.69	231	+0.7	511
0.62	256	+0.4	541
0.76	393	0	500
0.79	402	0	512
0.73	316	−0.1	443
0.77	365	0	570
0.99	451	−0.4	494
0.57	197	+0.4	480
0.72	245	+0.4	541
0.67	276	+0.4	512
0.79	305	+1.1	544
0.78	273	+0.4	548
0.69	261	+0.4	540

Figure 1 illustrates the B(induction)-H(applied field) hysteresis loops for a near-zero magnetostrictive $Co_{67.8}Fe_{4.2}Cr_1B_{12}Si_{15}$ glassy alloy heat-treated at T_a = 460°C (A), T_a = 480°C (B) and T_a = 500°C (C) for 15 minutes, followed by cooling at a rate of about -5°C/min. The constricted B-H loops of Figs 1B and 1C are characteristic of the materials with Perminvar-like properties, whereas the B-H loop of Fig. 1A corresponds to that of a typical soft ferromagnet. As evidenced in Figure 1, the choice of the heat-treatment temperature T_a is very important in obtaining the Perminvar characteristics in the glassy alloys of the peresent invention. Table II summarizes the heat-treatment conditions for some of these alloys and some of the resultant magnetic properties.

Table II

Heat-treatment temperature (T_a) and duration (t_a) to obtain Perminvar characteristics in the glassy alloys of the present invention. ΔT_{c-a} is equal to (T_{cl} $-T_a$). Cooling rate is about -5°C/min. unless stated otherwise. The quantity μ_o is the initial dc permeability and H_c is the coercivity obtained after the heat-treatment.

Compositions

Co	Fe	Ni	M	B	Si
70.5	4.5	-	-	15	10
70.5	4.5	-	-	15	10
70.5	4.5	-	-	15	10
69.0	4.1	1.4	Mo=1.5	12	12
69.0	4.1	1.4	Mo=1.5	12	12
69.0	4.1	1.4	Mo=1.5	12	12
65.7	4.4	2.9	Mo=2	11	14
68.2	3.8	-	Mn=1	12	15
68.2	3.8	-	Mn=1	12	15
67.7	3.3	-	Mn=2	12	15
67.7	3.3	-	Mn=2	12	15
67.8	4.2	-	Mo=1	12	15
67.8	4.2	-	Cr=1	12	15
67.8	4.2	-	Cr=1	12	15
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
67.5	4.5	3.0	-	8	17
67.5	4.5	3.0	-	8	17

Compositions

Co	Fe	Ni	M	B	Si
67.5	4.5	3.0	-	8	17
67.5	4.5	3.0	-	8	17
70.9	4.1	-	-	8	17
70.9	4.1	-	-	8	17
69.9	4.1	-	Mn=1	8	17
69.9	4.1	-	Mn=1	8	17
69.0	4.0	-	Mn=2	8	17
69.0	4.0	-	Mn=2	8	17
68.0	4.0	-	Mn=3	8	17
68.0	4.0	-	Mn=3	8	17
67.1	3.9	-	Mn=4	8	17
69.0	4.0	-	Cr=2	8	17
69.0	4.0	-	Cr=2	8	17
68.0	4.0	-	Mn=2,Cr=1	8	17
68.0	4.0	-	Mn=2,Cr=1	8	17
69.0	4.0	-	Nb=2	8	17
68.1	4.0	1.4	Mo=1.5	8	17
68.1	4.0	1.4	Mo=1.5	8	17
65.7	4.4	2.9	Mo=2	23	C=3*
65.7	4.4	2.9	Mo=2	23	2
69.5	4.1	1.4	-	6	19
68.5	4.4	-	Mo=2	21	Ge=4*
70.5	4.5	-	-	24	Ge=1*
69.2	3.8	-	Mo=2	10	15
69.2	3.8	-	Mo=2	10	15
69.0	3.0	-	Mo=3	10	15
68.5	2.5	-	Mn=4	10	15
68.8	4.2	-	Cr=2	10	15

* All of Si content is replaced by the indicated element.

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T_a(°C)	t_a(min.)	ΔT_{c-a}(°C)	H_c(A/m)	μ_o
460	15	57	3.4	7,900
460	15**	57	3.1	5,700
460	15***	57	1.4	7,600
430	120	90	1.2	4,000
430	150	90	3.6	4,000
420	180	100	6.4	12,250
420	15	110	4.0	33,000
480	15	78	0.20	19,000
500	15	58	7.6	13,000
480	15	80	0.20	22,000
500	15	60	0.20	22,000
500	15	56	0.44	90,000
480	15	81	0.20	50,000
500	15	61	0.44	30,000
460	15	55	4.2	9,700
460	30	55	4.9	10,000
460	45	55	4.5	8,000
460	90	55	5.0	7,500
460	105	55	3.9	7,900
380	45	111	4.7	12,700
380	60	111	4.5	9,600
380	90	111	3.6	11,500
380	105	111	5.0	15,800
420	15	71	3.6	7,200
400	15	90	7.0	5,000
420	15	70	2.0	2,400
400	15	93	1.7	2,500
420	15	73	0.84	3,600
400	15	102	3.2	13,000
420	15	82	0.98	5,000
400	15	107	2.0	29,000
420	15	87	3.3	21,500
420	15	92	0.70	15,800
420	15	83	0.80	24,000
440	15	63	0.84	21,500
420	15	91	1.4	31,500
440	15	71	1.1	24,000

T_a(°C)	t_a(min.)	ΔT_{c-a}(°C)	H_c(A/m)	μ_o
440	15	101	3.4	28,700
440	15	72	2.9	35,800
460	15	52	3.6	19,300
440	15	60	5.6	2,300
450	15	62	10.4	8,000
380	15	63	12	3,300
480	15	90	5.2	17,000
420	15	74	6	600
450	60	91	1.5	21,000
460	60	81	1.6	19,300
440	15	104	1.2	17,500
440	15	108	1.2	23,000
460	15	80	0.8	20,000

** cooling rate ≈ -3°C/min.

*** cooling rate ≈ -60°C/min.

This table teaches the importance of the quantity ΔT_{c-a} being between about 50 and 110°C and relatively slow cooling rates after the heat-treatments at temperature T_a and for the duration t_a. It is also noted that μ_o values are higher and the H_c values are lower than those of prior art materials. For example, a properly heat-treated (T_a = 460°C; t_a = 15 min.) $Co_{67.8}Fe_{4.2}Cr_1B_{12}Si_{15}$ glassy alloy exhibits μ_o = 50,000 and H_c = 0.2 A/m whereas one of the improved prior art alloy, namely 7.5-45-25 Mo-Perminvar, gives μ_o = 100 and H_c = 40 A/m when furnace cooled from 1100°C and gives μ_o = 3,500 when quenched from 600°C.

In many magnetic applications, lower magnetostriction is desirable. For some applications, however, it may be desirable or acceptable to use materials with a small positive or negative magnetostriction. Such near-zero magnetostrictive glassy metal alloys are obtained for "a", "b", "c" in the ranges of about 66 to 71, 2.5 to 4.5 and 0 to 3 atom percent respectively, with the proviso that the sum of "a", "b", and "c" ranges between 72 and 76 atom percent. The absolute value of saturation magnetostriction $|\lambda_s|$ of these glassy alloys is less than about $1x10^{-6}$ (i.e. the saturation magnetostriction ranges from about $-1x10^{-6}$ to $+1x10^{-6}$ or from -1 to +1 microstrains).

The glassy alloys of the invention are conveniently prepared by techniques readily available elsewhere; see e.g. US Patent No. 3,845,805 issued November 5, 1974 and No. 3,856,513 issued December 24, 1974. In general, the glassy alloys, in the form of continuous ribbon, wire, etc., are rapidly quenched from a melt of the desired composition at a rate of at least about 10^5 K/sec.

A metalloid content of boron and silicon in the range of about 25 to 27 atom percent of the total alloy composition is sufficient for glass formation with boron ranging from about 6 to 24 atom percent. It is prefered, however, that the content of metal M, i.e. the quantity "d" does not exceed very much from about 2 atom percent except when M=Mn to maintain a reasonably high Curie temperature ($\geq$ 200°C).

In addition to the highly non-linear nature of the glassy Perminvar alloys of the present invention, these alloys exhibit high permeabilities and low core loss at high frequencies. Some examples of these features are given in Table III.

Table III

Core loss (L) and impedance permeability (μ) at f=50 kHz and induction level of 0.1 Tesla for some of the glassy Perminvar-like alloys of the present invention. T_a and t_a are heat-treatment temperature and time. Cooling after the heat-treatment is about -5°C/min., unless otherwise stated.

Compositions

Co	Fe	Ni	M	B	Si
70.5	4.5	-	-	15	10
70.5	4.5	-	-	15	10
70.5	4.5	-	-	15	10
69.0	4.1	1.4	Mo=1.5	12	12
65.7	4.4	2.9	Mo=2	11	14
68.2	3.8	-	Mn=1	12	15
68.2	3.8	-	Mn=1	12	15
67.7	3.3	-	Mn=2	12	15
67.7	3.3	-	Mn=2	12	15
67.8	4.2	-	Mo=1	12	15
67.8	4.2	-	Cr=1	12	15
67.8	4.2	-	Cr=1	12	15
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
69.2	3.8	-	Mo=2	8	17
67.5	4.5	3.0	-	8	17
67.5	4.5	3.0	-	8	17
67.5	4.5	3.0	-	8	17
67.5	4.5	3.0	-	8	17
67.5	4.5	3.0	-	8	17
70.9	4.1	-	-	8	17
70.9	4.1	-	-	8	17
69.9	4.1	-	Mn=1	8	17
69.9	4.1	-	Mn=1	8	17
69.0	4.0	-	Mn=2	8	17
69.0	4.0	-	Mn=2	8	17
68.0	4.0	-	Mn=3	8	17
68.0	4.0	-	Mn=3	8	17
67.1	3.9	-	Mn=4	8	17
69.0	4.0	-	Cr=2	8	17
69.0	4.0	-	Cr=2	8	17
68.0	4.0	-	Mn=2, Cr=1	8	17
68.0	4.0	-	Mn=2, Cr=1	8	17
69.0	4.0	-	Nb=2	8	17
68.1	4.0	1.4	Mo=1.5	8	17

Co	Fe	Ni	M	B	Si
68.1	4.0	1.4	Mo=1.5	8	17
65.7	4.4	2.9	Mo=2	23	C=3*
65.7	4.4	2.9	Mo=2	23	2
68.6	4.4	-	Mo=2	21	Ge=4*
69.2	3.8	-	Mo=2	10	15
69.0	3.0	-	Mn=3	10	15
68.5	2.5	-	Mn=4	10	15
68.8	4.2	-	Cr=2	10	15

* All of Si content is replaced by the indicated element.

T_a(°C)	t_a(min.)	L(W/kg)	μ
460	15	35	2,300
460	15**	39	2,000
460	15***	14	3,400
430	120	14	2,800
420	15	6.7	6,000
480	15	4.6	14,000
500	15	4.4	9,300
480	15	4.0	17,600
500	15	4.5	17,000
500	15	4.0	27,600
480	15	4.0	24,700
500	15	3.7	22,500
460	15	9.0	5,400
460	30	6.3	14,900
460	45	6.6	13,800
460	90	6.7	14,400
460	105	6.9	14,800
380	45	19	3,000
380	60	20	2,800
380	90	21	2,900
380	105	18	2,900
420	15	22	3,000
400	15	31	2,400
420	15	15	2,000
400	15	23	2,800
420	15	16	2,700
400	15	11	3,800
420	15	11	3,800
400	15	8.0	5,500
420	15	10	5,200
420	15	5.7	9,250
420	15	5.5	12,500
440	15	4.7	13,200
420	15	4.8	10,000
440	15	4.7	10,500
440	15	4.2	11,200
440	15	6.6	8,200

T_a(°C)	t_a(min.)	L(W/kg)	μ
460	15	7.2	7,100
440	15	20	2,000
450	15	27	2,800
480	15	9.7	5,200
450	60	9.1	9,600
460	60	10	7,700
440	15	8.3	6,500
440	15	8.3	8,200
460	15	5.7	10,300

** Cooling rate ≈ −3°C/min.

*** Cooling rate ≈ −60°C/min.

EXAMPLES

1. Sample Preparation

The glassy alloys listed in Tables I-III were rapidly quenched (about 10^6 K/sec) from the melt following the techniques taught by Chen and Polk in U.S. Patent 3,856,513. The resulting ribbons, typically 25 to 30 μm thick and 0.5 to 2.5 cm wide, were determined to be free of significant crystallinity by X-ray diffractometry (using CuK radiation) and scanning calorimetry. Ribbons of the glassy metal alloys were strong, shiny, hard and ductile.

2. Magnetic Measurements

Continuous ribbons of the glassy metal alloys prepared in accordance with the procedure described in Example I were wound onto bobbins (3.8 cm O.D.) to form closed-magnetic-path toroidal samples. Each sample contained from 1 to 3 g of ribbon. Insulated primary and secondary windings (numbering at least 10 each) were applied to the toroids. These samples were used to obtain hysteresis loops (coercivity and remanence) and initial permeability with a commercial curve tracer and core loss (IEEE Standard 106-1972).

The saturation magnetization, M_s, of each sample, was measured with a commercial vibrating sample magnetometer (Princeton Applied Research). In this case, the ribbon was cut into several small squares (approximately 2 mm x 2 mm). These were randomly oriented about their normal direction, their plane being parallel to the applied field (0 to 720 kA/m. The saturation induction B_s ($=4\pi M_s D$) was then calculated by using the measured mass density D.

The ferromagnetic Curie temperature (θ_f) was measured by inductance method and also monitored by differential scanning calorimetry, which was used primarily to determine the crystallization temperatures.

Magnetostriction measurements employed metallic strain gauges (BLH Electronics), which were bonded (Eastman - 910 Cement) between two short lengths of ribbon. The ribbon axis and gauge axis were parallel. The magnetostriction was determined as a function of applied field from the longitudinal strain in the parallel ($\Delta \ell / \ell$) and perpendicular ($\Delta \ell / \ell$)$^{\grave{}}$ in-plain fields, according to the formula $\lambda = 2/3\ [(\Delta \ell/\ell) - (\Delta \ell/\ell)^{\grave{}}\ ]$.

Having thus described the invention in rather full detail, it will be understood that this detail need not be strictly adhered to but that further changes and modifications may suggest themselves to one skilled in the art, all falling within the scope of the invention as defined by the subjoined claims.

What is claimed is:

1. A magnetic alloy that is at least 70% glassy, having the formula $Co_aFe_bNi_cM_dB_eSi_f$, where M is at least one number selected from the group consisting of Cr, Mo, Mn and Nb, "a" - "f" are in atom percent and the sums of "a" - "f" equals 100, "a" ranges from about 66 to 71, "b" ranges from about 2.5 to 4.5, "c" ranges from about 0 to 3, "d" ranges from about 0 to 4, "e" ranges from about 6 to 24 and "f" ranges from about 0 to 19, with the proviso that the sum of "a", "b" and "c" ranges from about 72 to 76 and the sum of "e" and "f" ranges from about 25 to 27, said alloy having a value of magnetostriction between $-1x10^{-6}$ and $+1x10^{-6}$.

2. The magnetic alloy of claim 1, said alloy having been heat-treated by heating the alloy to a temperature between 50 and 110°C below the first crystallization temperature thereof for a time period ranging from about 15 to 180 minutes, and then cooling the alloy at a rate slower than about - 60°C/men.

3. The magnetic alloy of claim 2 has Perminvar characteristics of a relatively constant permeability at low magnetic excitation and a constricted hysteresis loop.

4. The magnetic alloy of claim 3 having the formula $Co_{70.5}Fe_{4.5}B_{15}Si_{10}$.

5. The magnetic alloy of claim 3 having the formula $Co_{69.7}Fe_{4.1}Ni_{1.4}Mo_{1.5}B_{12}Si_{12}$.

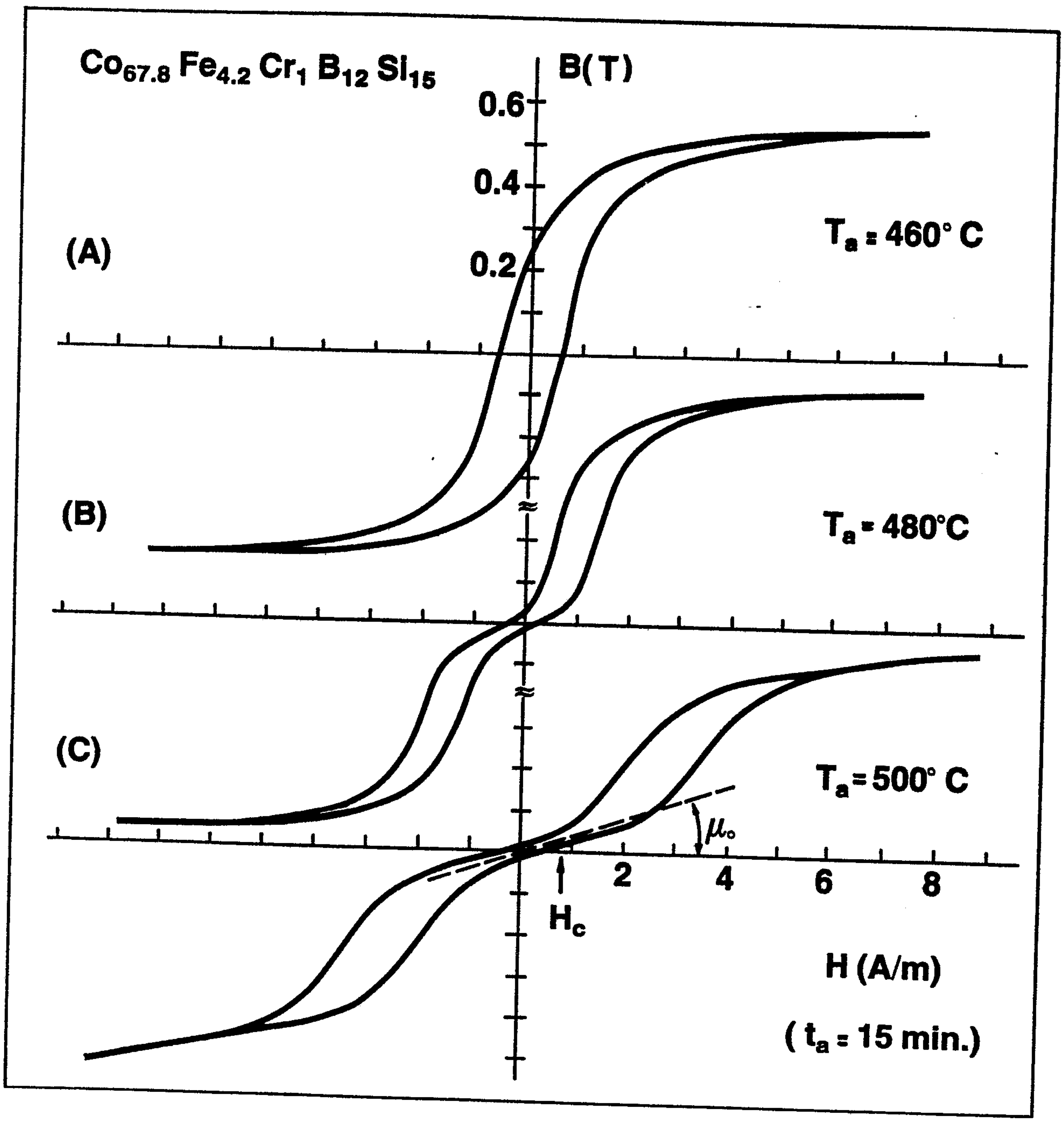
6. The magnetic alloy of claim 3 having the formula $Co_{65.7}Fe_{4.4}Ni_{2.9}Mo_{2}B_{11}Si_{14}$.

7. The magnetic alloy of claim 3 having the formula $Co_{68.2}Fe_{3.8}Mn_{1}B_{12}Si_{15}$.

8. The magnetic alloy of claim 3 having the formula $Co_{67.7}Fe_{3.3}Mn_{2}B_{12}Si_{15}$.

9. The magnetic alloy of claim 3 having the formula $Co_{67.8}Fe_{4.2}Mo_{1}B_{12}Si_{15}$.

10. The magnetic alloy of claim 3 having a formula selected from the group consisting of $Co_{67.8}Fe_{4.2}Cr_1B_{12}Si_{15}$, $Co_{69.2}Fe_{3.8}Mo_2B_8Si_{17}$, $Co_{67.5}Fe_{4.5}Ni_{3.0}B_8Si_{17}$, $Co_{70.9}Fe_{4.1}B_8Si_{17}$, $Co_{69.9}Fe_{4.1}Mn_{1.0}B_8Si_{17}$, $Co_{69.0}Fe_{4.0}Mn_2B_8Si_{17}$, $Co_{68.0}Fe_{4.0}Mn_3B_8Si_{17}$, $Co_{67.1}Fe_{3.9}Mn_4B_8Si_{17}$, $Co_{69.0}Fe_{4.0}Cr_2B_8Si_{17}$, $Co_{68.0}Fe_{4.0}Mn_2Cr_1B_8Si_{17}$, $Co_{69.0}Fe_{4.0}Nb_2Si_{17}$, $Co_{67.0}Fe_{4.0}Cr_2B_{12}Si_{15}$, $Co_{66.1}Fe_{3.9}Cr_3B_{12}Si_{15}$, $Co_{68.5}Fe_{2.5}Mn_4B_{10}Si_{15}$, $Co_{65.7}Fe_{4.4}Ni_{2.9}Mo_2B_{23}C_2$ and $Co_{68.6}Fe_{4.4}Mo_2Ge_4B_{21}$.



$Co_{67.8} Fe_{4.2} Cr_1 B_{12} Si_{15}$
B(T)
0.6
0.4
0.2
(A)
T_a = 460° C
(B)
T_a = 480°C
(C)
T_a = 500° C
μ_o
2
4
6
8
H_c
H (A/m)
(t_a = 15 min.)

0240600

European Patent Office

EUROPEAN SEARCH REPORT

Application number

EP 86115434.2

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	EP - A2 - 0 084 138 (ALLIED CORPORATION) * Claim 1 * --	1	C 22 C 19/07 H 01 F 1/14
A	ELEKTROTECHNIK UND MASCHINENBAU, 97. Jahrgang, Heft 9, September 1980 RICHARD HAFERL "Glasartige Metalle - Eigenschaften und Anwendungen" pages 378-385 * Page 383, lines 16-40 * --	1,2	
D,A	APPLIED PHYSICS LETTERS, vol. 36, no. 4, February 1980 KOICHI ASO "Observation of magnetic hysteresis loop of the perminvar type in worked Co-based amorphos alloys" pages 339-341 * Abstract * --	3	**TECHNICAL FIELDS SEARCHED (Int. Cl.4)** C 22 C 19/00 H 01 F 1/00
A	US - A - 4 288 260 (SENNO) --	2-10	
A	US - A - 4 188 211 (YAMAGUCHI). ----	2-10	

The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
VIENNA	14-04-1987	ONDER

CATEGORY OF CITED DOCUMENTS

X : particularly relevant if taken alone
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