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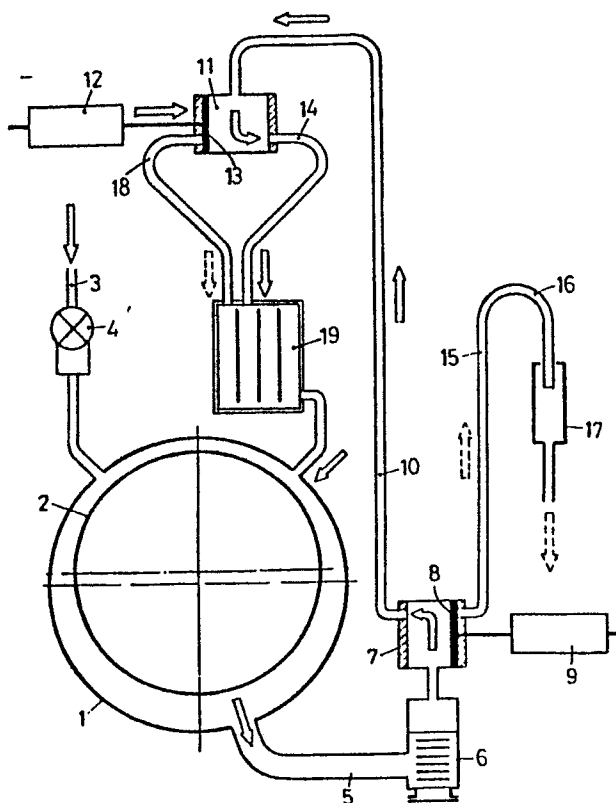
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54 **Liquid flow circuit for a laundry washing machine.**

57 An improved liquid flow circuit for a laundry washing machine comprises a discharge conduit connected to the bottom of the tub and an electric discharge pump, and a first two-way switch valve connected in a closed circuit to a second two-way switch valve having its outlets connected to respective inlets of a detergent supply receptacle, the outlet of the latter communicating with the tub through a port different from that provided for the supply of clean water employed for rinsing.



1        Liquid Flow Circuit for a Laundry Washing Machine

Description

5    The present invention relates to a liquid flow circuit  
for employ in a laundry washing machine with the object  
of ensuring complete utilization of the detergent supplied  
to the washing water. To this purpose the invention  
provides that once the operation of the machine has been  
10 initiated, the washing water with the detergent added  
thereto is recirculated, so that the detergent is  
exhaustively utilized.

As generally known, in laundry washing machines the introduction  
15 of the detergent is brought about by the first  
litres of water passing through the compartments of the  
detergent supply receptacle previously filled with the  
product. A certain amount of the resulting solution of  
water and detergent flows into the empty sections of  
20 the liquid flow circuit located below the levels whereat  
the agitation of the laundry takes place, that is, below  
the space between the bottom of the tub and the drum  
containing the laundry to be washed. As a result thereof,  
that proportion of the solution of detergent and water  
25 occupying these originally empty sections is not made  
use of in the washing operation.

It is an object of the present invention to ensure that  
the detergent contained in the water filling the aforementioned  
empty spaces is exhaustively utilized, by the  
30 employ of a recirculation system permitting the water  
and the detergent entrained thereby to be repetitively  
utilized.

The characteristics of the invention will become more  
35 clearly evident from the following description, given by  
way of example with reference to the accompanying drawing,  
the only figure of which shows a diagrammatical illustration  
of an improved liquid flow circuit for a laundry

1 washing machine, wherein the various parts are designated  
by reference numerals to be used throughout the following  
description.

5 A tub 1 housing a drum 2 containing the laundry to be  
washed is supplied with water through a conduit 3 having  
a solenoid valve 4 inserted therein. The washing liquid  
is discharged through a lower conduit 5 connected to the  
bottom of tub 1, and an electric pump 6 equipped with a  
10 filter. The outlet of pump 6 is connected to a switch  
valve 7 the valve element 8 of which is actuated by a  
solenoid device 9, so that the assembly constitutes a  
solenoid switch valve.

15 A conduit 10 connects one outlet of switch valve 7 to a  
second switch valve 11 comprising a solenoid 12 for  
actuating a valve element 13. Another outlet of first  
switch valve 7 is connected to a conduit 15 formed as  
a discharge siphon 16 having a discharge outlet 17.

20 The outlets 14 and 18 of second switch valve 11 are  
connected to respective inlets of a detergent supply  
receptacle 19 provided with a plurality of compartments  
for containing the detergents to be used for the washing  
operation.

25 The operation of the described circuit may be summed up  
as follows: Once tub 1 has been filled and the washing  
operation initiated, electric pump 6 is energized for  
directing the water into a compartment of first switch  
valve 7, from where the water flows through conduit 10  
30 towards supply receptacle 19. Second switch valve 11 is  
operated to direct the water selectively into the pre-  
washing or main washing compartments of receptacle 19 as  
required by the respective washing program of the machine,  
so that the detergent contained in the respective com-  
35 partment is entrained by the water flowing therethrough.

Electric pump 6 is then intermittently operated to ensure

1 that the solution of water and detergent is exhaustively  
utilized. When the washing liquid is to be discharged,  
first switch valve 7 is operated to direct the liquid  
towards conduit 15 for discharge therethrough.

5 The energization of solenoids 9 and 12 is controlled by  
the program control unit of the machine in accordance  
with the operating program of the machine.

10 Any particulars not affecting, altering or modifying the  
essentials of the described circuit shall be variable  
within the scope of the present invention.

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5        Liquid Flow Circuit for a Laundry Washing MachinePatent Claims:

1.        A liquid flow circuit for a laundry washing machine,  
10 essentially characterized by comprising a discharge  
conduit (5) connected to the bottom of the tub (1) and  
an electric discharge pump (6), a first two-way switch  
valve (7) connected in a closed circuit to a second  
two-way switch valve (11) having its outlets (14, 18)  
15 connected to respective inlets of a detergent supply  
receptacle (19), the outlet of the latter communicating  
with said tub (1) through a port different from that  
provided for the supply of clean rinsing water.
2.        A liquid flow circuit according to claim 1,  
20 characterized in that said first two-way switch valve (7)  
has its outlets connected respectively to the inlet of  
said second switch valve (11) and to a discharge conduit  
(15 - 17) for discharging the liquid to the exterior.
3.        A liquid flow circuit according to claim 1 and/or 2,  
25 characterized in that the valve elements (8; 13) of said  
switch valves (7; 11) are electromechanically actuated  
by means of respective solenoids (9; 12) energized in  
synchronism with the electric motor operating said  
30 discharge pump (6).

