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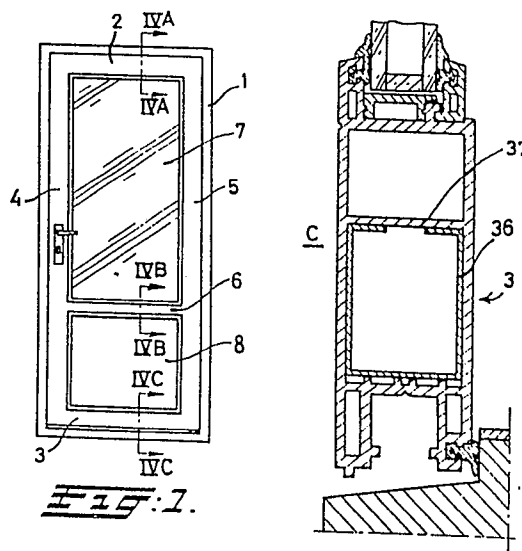
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54 **Flush-fitting door.**

57 Flush-fitting door whose surround is made up of welded-together hollow PVC sections (2-6), and in which the panel (7, 8) is held between strips (15) disposed on the PVC sections (12) and strips (18) which slot behind flanges (16, 17) provided on the PVC sections, the strips (15, 18) being designed in such a way that they lie fully within the section thickness.

The section (12) for the surround is preferably a tubular section (13) with at least one partition (14) which is provided on one side with the fixed strip (15) and the snap-in flanges (16, 17) for fastening of an insulating panel or insulating glass, and on the other side has two double-walled strips (20, 21) which are flush with the outsides of the tubular section, and between which an open chamber (22) is formed. The inside walls (20', 21') of the double-walled strips (20, 21) are provided with raised parts (23, 2) (sic), and along the top cross-member (2) and the jambs (4, 5) of the surround an auxiliary lath (35) which snaps into the said raised parts and closes the open chamber is provided.

It is advantageous if provision is made, on the double-walled strip at the contact side of the door, for a groove (25) with raised parts (26, 27) lying opposite each other in the opening, for the fitting of a sealing strip.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	NL-A-7 305 834 (SIPOREX) * Page 1, line 1 - page 3, line 6; page 6, line 22 - page 7, line 18; page 8, lines 15-24; figure 3 *	1,2,8	E 06 B 3/22 E 06 B 3/58
Y	----	3,4,5,7,9,10	
Y	CAHIERS DU CENTRE SCIENTIFIQUE ET TECHNIQUE DU BATIMENT, livraison 154, no. 1285, "Avis" no. 8/74-11, November 1974, pages 1-8, Paris, FR; SAFERM: "Avis sur la fenêtre en PVC S.P. 60" * Page 4, figures: "Detail des profilés"; column 2, paragraphs 3,2, 3,3; page 5, column 1, paragraph 4,2; page 6, figures: "Porte fenêtre à trois vantaux" *	3,7	
A	IDEM	7	
Y	DE-A-2 030 746 (PUSL) * Page 7, line 14 - page 8, line 21; page 9, line 10 - page 10, line 29; figures 2,4 *	4,5	TECHNICAL FIELDS SEARCHED (Int. Cl.4)  E 06 B
Y	DE-A-2 553 801 (SALAMANDER) * Page 14, line 4 - page 16, line 2; figure 5 *	9	
Y	GB-A-2 011 983 (RIVERS AUTOMATION) * Page 1, lines 116-128; figures 1,2 *	10	
A	US-A-2 927 354 (LAUER) * Column 2, line 13 - column 4, line 75; figures 1-14 *	1,2,4,7,8,9	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 03-01-1989	Examiner DEPOORTER F.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document  T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document			



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	BOUWWERELD, vol. 72, no. 14, 23rd July 1976, pages 28-29; "Ramen van Hostalit hard PVC" * Page 28, column 2, figures * ---	1,4,6	
A	PLASTICA, vol. 21, no. 11, November 1968, pages 524-535; C.A. VISSER: "Ramen van kunststof (II)" * Page 528, figure 49, text point V.12 *	1,4	
P,X	NL-A-8 500 143 (WAVIN) * Page 1, line 5 - page 6, line 11; figures 1-6 * -----	1,8	
P,A		4,6	
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