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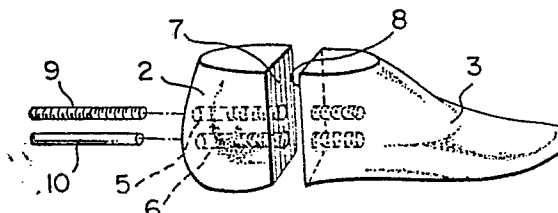
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(54) **Method of manufacturing footwear last.**

(57) The invention disclosed relates to a method of producing a footwear last including the steps of forming rough castings of toe and heel portions (3, 2) of the last, separately machining such portions in an automatic computer operated, three-dimensional milling machine in accordance with a pre-determined pattern, and connecting the toe and heel portions together. Thus, consistently accurate lasts can be produced.



**FIG. 3**



European Patent  
Office

## EUROPEAN SEARCH REPORT

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Application Number

EP 87 30 3404

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	FR-A- 718 748 (PLE) * Claim 1 * ---	1-5	A 43 D 3/00
A	FR-A- 499 396 (CARRIERE) * Whole document * ---	6	
A	US-A-3 886 846 (BODINE) * Column 1, lines 8-16 * ---	7,8	
A	FR-A-1 474 670 (FABBRI) ---		
A	GB-A- 948 704 (WINKLE) -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 43 D B 27 M B 23 C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 04-02-1988	Examiner RIS M.
<b>CATEGORY OF CITED DOCUMENTS</b>			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	