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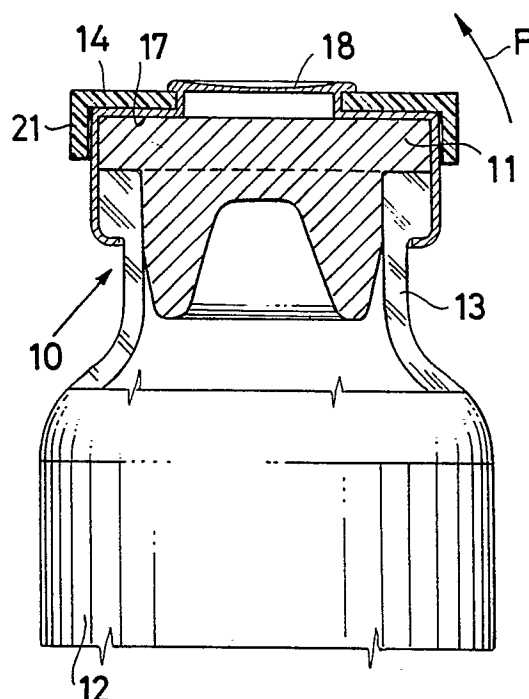
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(54) **Metal cap with improved means for its partial or total removal, particularly for medicinal product containers.**

(57) A closure (10) for containers comprises a stopper or liner (11) held in place by a metal cap (13) crimped to the mouth of the container (12) into which the stopper or liner is inserted as a seal. Said cap has in its upper portion a circular raised part (18) onto which is placed and secured a tear off crown (14) for removing said cap, either partially or totally, which crown has a gripping-edge (21) which partially overtops the skirt of said cap. The base of said raised part is provided with an annular line of least resistance surrounding it.

Fig. 1





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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	FR-A-2 508 007 (R. SISMAN) * whole document * ---	1	B 65 D 51/00 B 65 D 41/58 B 65 D 41/40
X	US-A-3 358 865 (ANDERSEN) * column 1, lines 11 - 25; column 2, line 57 - column 3, line 58; figures 1 - 4 * ---	1	
A	EP-A-0 136 648 (FRANZ POHL METALL- UND KUNSTSTOFFWARENFABRIK) * claims 1, 3, 5; figures 1 - 3 * ---	1, 2	
A	DE-A-1 929 797 (PHARMA-GUMMI WIMMER WEST) * page 5, line 23 - page 10, line 16; figures 1 - 12 * -----	1, 2	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 65 D 41/00 B 65 D 51/00
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 19-01-1989	Examiner SIMON J J P
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	