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(71) Applicant: **AUTOMOTIVE PRODUCTS PUBLIC LIMITED COMPANY**
Tachbrook Road
Leamington Spa Warwickshire CV31 3ER(GB)

(72) Inventor: **Wimbush, Maurice John**
19 Canon Young Road Whitnash
Leamington Spa Warwicks CV31 2QU(GB)

(74) Representative: **Cundy, Anthony Brian et al**
Anthony Cundy & Company 384 Station
Road Dorridge
Solihull West Midlands B93 8ES(GB)

(54) **Can closures.**

(57) A method of closing a can includes the following stages;

locating a closure member (14) within a cylindrical wall portion (12) of the can (11) with a resilient sealing element (17,23') disposed between the periphery (19) of the closure member (14) and the cylindrical wall (12), so that the closure member (14) is slidable axially of the cylindrical wall portion (12);

adjusting the position of the closure member (14) axially of the cylindrical wall portion (12) to give the required internal axial dimension;

and rolling a groove (15) in the cylindrical wall (12) of the can (11) to abut one side of the closure member (14) while simultaneously rolling the end of the can (11) over to abut the other side of the closure member (14), the sealing element (17,23') being compressed during the rolling process. This method may be used to produce the casing (10) for a servo actuator.

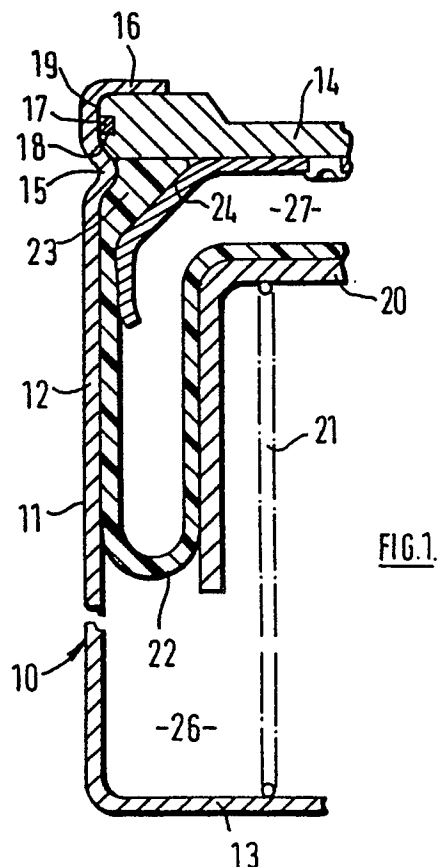


FIG. 1.



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE-A-3 140 267 (A. TEVES GMBH) * page 4, line 12 - page 6, line 19; figures 1,2 * ---	1,2,4	B 65 D 6/30 B 21 D 51/32 B 60 T 13/56 F 15 B 1/047 F 16 K 51/02
A	FR-A-2 176 348 (J. MERCIER) * page 2, line 2 - page 3, line 12; figure 1 * ---	1,2,4	
A	AT-B- 234 462 (OLAER PATENT COMPANY) * page 2, lines 1-4; figure 1 * -----	1,2,4	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 21 D B 60 T B 65 D F 15 B F 16 J F 16 K
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 21-08-1989	Examiner SPETTEL J D M L
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			