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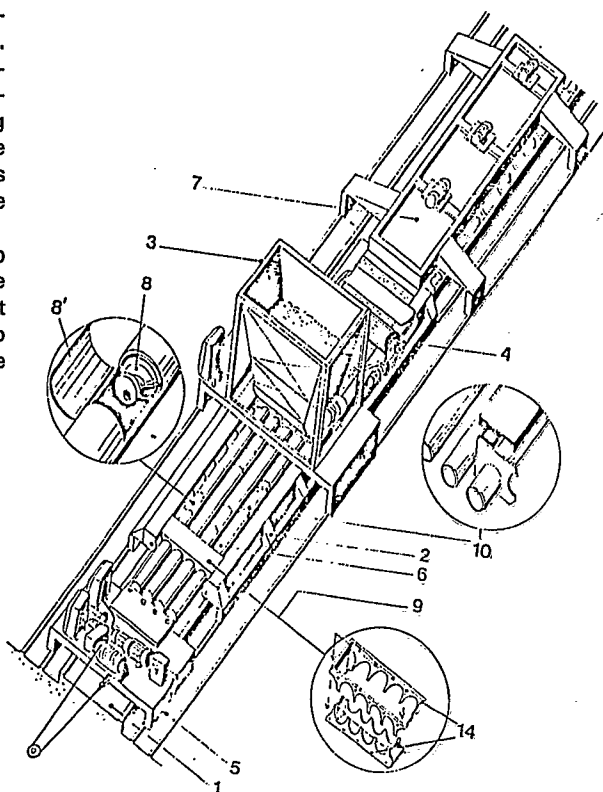
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54 **A system for the strip-production of pit-panels of pre-compressed or partially pre-compressed reinforced concrete or with slow reinforcement, being extended to the lower and upper surfaces and to the ribs, and end product thereof.**

57 The system according to the present invention allows the realization of a new process for the production of pit-panels (P) of high resistance reinforced concrete, that may be installed also in those areas with a high earthquake percentage.

The system consists in a strip (1) provided with a movable carriage (3), selfmoving or towed, for the throw and distribution of the concrete, and with a carriage (5), selfmoving or towed, to which are connected the lateral wall sides (2), the forming tubes (6) - representing the extractable cores - as well as a metal plate (7), acting as a cope to be placed on the upper face of the throw.

Said panels (P) are separated in the sense transversal to the strip by means of separating elements (9) that may be fixed to said strip, wherein the face being in direct contact with the throws is conveniently provided with holes so as to reproduce the section of the forming tube, thus allowing the flow thereof.





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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
Y	US-A-3 892 826 (R.L. YOST) * Whole document * ---	1,2,4,6 ,8-10	B 28 B 1/08 B 28 B 1/29
Y	US-A-3 181 222 (P.W. PALMER) * Whole document * ---	1,2,4,8 ,10	B 28 B 7/00 B 28 B 23/00
Y	GB-A- 907 450 (J. VINAS TARRES) * Page 2, lines 18-32; page 21, lines 37-43; figure 2 * ---	1	
Y	GB-A-1 177 447 (A/S DANSK SPAENDBETON) * Whole document * ---	1,9	
A	---	2	
Y	US-A-2 225 015 (J. LEBELLE) * Figures 9-14 * ---	6	
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A	EP-A-0 064 377 (FUJI P.S. CONCRETE CO., LTD) * Whole document * ---	1-3,9, 10	
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A	GB-A- 707 430 (G. WOLFER) * Whole document * ---	1	B 28 B
A	FR-A-2 145 206 (SPIROLL CORP., LTD) * Figures 1-11 * ---	1,2,5	
A	BE-A- 857 503 (SPIROLL CORP., LTD) * Figures 1-9 * ---	1,2,5	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18-01-1989	Examiner GOURIER P.A.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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A	DE-A-2 225 413 (STETTER GmbH) * Page 6, lines 10-12; figures 1,2 *	7	
A	US-A-3 907 951 (F.D. GODLEY) * Figures 1,4,5 *	9	
A	DE-A-1 683 943 (RHEINQUELL ETS.) * Whole document, in particular page 1, lines 18-23; figure 3 *		
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