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71 Applicant: **DIXON-MANNING SALES AND MARKETING LIMITED**
Hooks Farm Woods Corner Dallington
Heathfield East Sussex TN21 9LL (GB)

72 Inventor: **Dixon, John A.**
Hooks Farm Woods Corner Dallington
Heathfield East Sussex, TN21 9LL (GB)

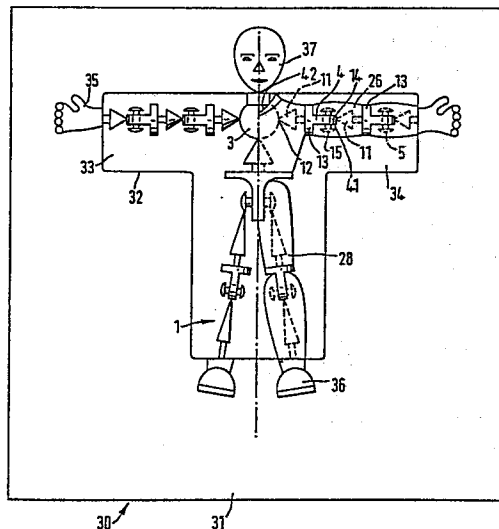
Manning, Peter
Wathen Cottage Lower Meend St. Briavels
Gloucestershire, GL15 6RW (GB)

74 Representative: **Deans, Michael John Percy et al**
Lloyd Wise, Tregear & CO. Norman House 105-109 Strand
London WC2R 0AE (GB)

54 Toys.

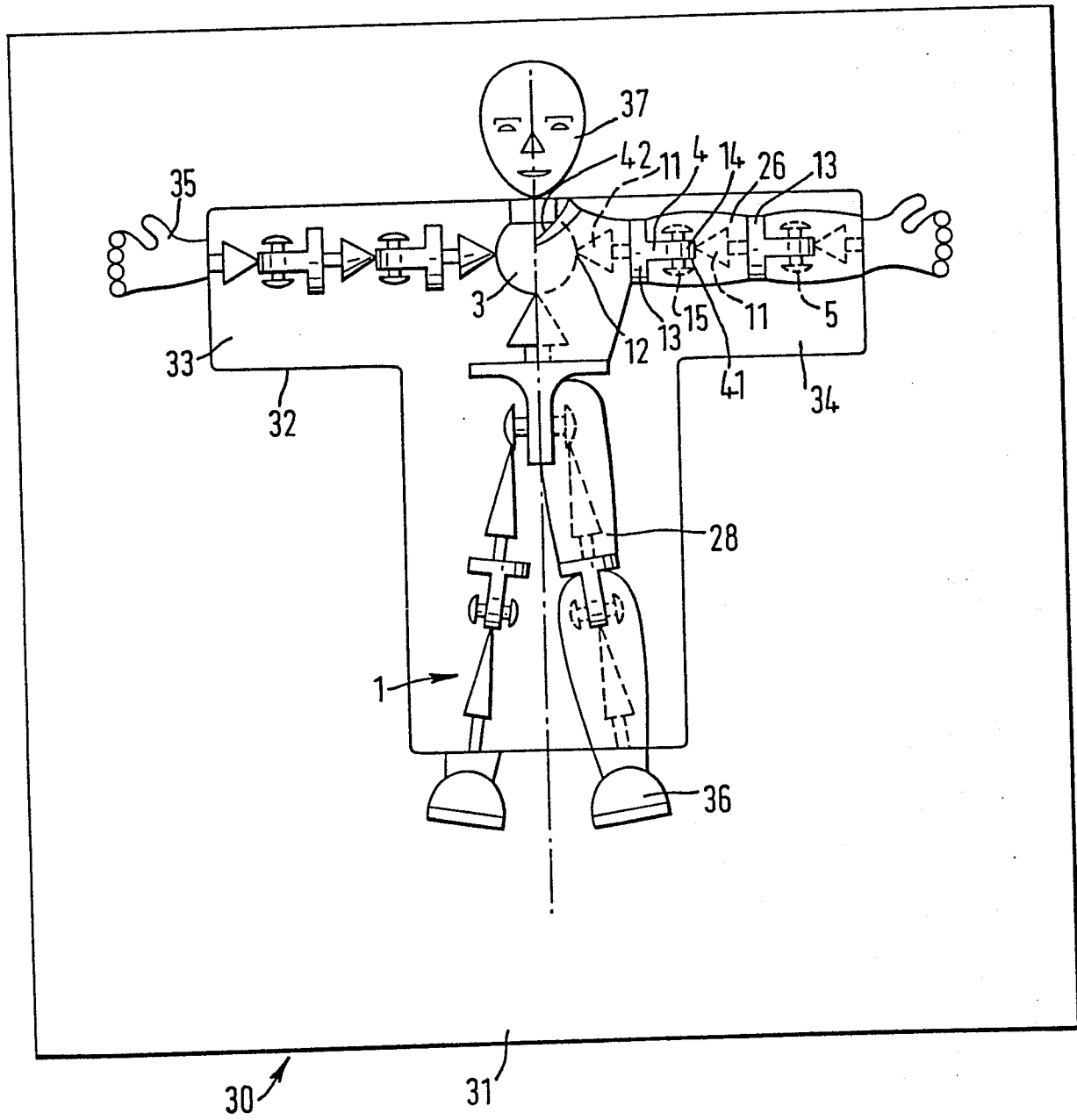
57 A toy includes a plurality of portions adapted for articulation relative to each other. The toy has a skeleton for which there are at least skeleton members corresponding to each portion of the toy other than portions at the extremities of the toy. The skeleton is moulded as a single integrated structure with each skeleton member generally rigidly connected to the or each neighbouring skeleton member by a respective relatively narrow breakable region. The toy additionally comprises, for each portion of the toy for which there is a corresponding skeleton member, a body member injection moulded generally around an end part of the corresponding skeleton member and also around the adjacent end part of each or any skeleton member to which the first mentioned end part is connected by one of the relatively narrow breakable regions. To complete the articulated toy, the various narrow breakable regions are broken after moulding of the body members.

FIG.4



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FIG. 4





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X,D	US-A-4 571 209 (MANNING et al.) * Whole document *	1-3,5,9 -13,15 4,8,14	A 63 H 3/16 A 63 H 9/00
Y	---		
Y	GB-A-2 153 904 (HARDEN) * Figures 1,3; page 2, lines 17-22,35-43 *	4,14	
Y	---		
Y	GB-A- 636 968 (KLEIN et al.) * Page 1, lines 26-29,41-47 *	8	
Y	---		
A	WO-A-8 304 265 (PIOTROVSKY) * Page 1, lines 10-21 *	8	
A	-----		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 63 H
Place of search THE HAGUE		Date of completion of the search 14-01-1988	Examiner FISCHER G.H.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	