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Date of deferred publication of the search report: 26.04.89 Bulletin 89/17 Applicant: NUCLEAR PACKAGING, INC. 1010 South 336th Street Federal Way Washington 98003(US)

(72) Inventor: Temus, Charles J. 9614 - 86th Avenue East Puyallup Washington 98373(US) Inventor: Burnham, Ronald E. 24417 S.E. Green Valley Road Auburn Washington 98002(US) Inventor: Allan, Gregory R. P.O. Box 21 Redmond Washington 98052(US)

Redmond Washington 98052(US)

Representative: Arthur, Bryan Edward et al Withers & Rogers 4 Dyer's Buildings Holborn London EC1N 2JT(GB)

54 Dewatering nuclear wastes.

(57) A method of predictably dewatering a slurry that contains radioactive particles to a condition for safe permanent storage. Interstitial water is removed from the slurry, and then a sufficient quantity of adsorbed water is removed from the particles so that at the permanent storage temperature the particles will be just unsaturated with respect to adsorbed water. The dewatering endpoint is set to at least unsaturate the particles at the permanent storage temperature. This minimum volume of adsorbed water removal is necessary to assure the subsequent uptake of any condensed water that develops during storage in a sealed container. An upper dewatering endpoint is preferably set so that the volume of adsorbed water removed from the particles does not excessively unsaturate the particles, so that the sealed storage container that eventually confines the dewatered par-Nticles will not burst if the particles later become exposed to ambient water or water vapor. This upper dewatering limit is both particle- and container-speecific and is set to assure that any increase in particle volume, if the particular particles become further hydrated at the permanent storage temperature, will

not exceed the volume of compressible gas, typically air but alternatively an inert gas, in the particular container.

Systems and apparatuses for dewatering nuclear wastes are also provided. In one embodiment, a disposable container with a top region and a bottom region is provided with a waste influent port for introducing a slurry of radioactive particles into the container bottom region and with an air inlet port for introducing relatively dry air into the container top region. A vapor collector manifold is selectively disposed in the container bottom region to draw air uniformly through the particle bed. A vapor outlet port, connected to the vapor collector manifold, is provided to remove the humidified air that has passed through the particle bed from the container.

## **EUROPEAN SEARCH REPORT**

EP 86 30 7775

Category	Citation of document with indicate of relevant passages	ion, where appropriate,	Relevant to claim	CLASSIFICATION OF THI APPLICATION (Int. Cl.4)
A	DE-A-1 614 497 (SIEMEN* Claim 1 *		1	G 21 F 9/00
A	CHEMICAL ABSTRACTS, voi 10th March 1975, page A Columbus, Ohio, US; & H ES HALOZATTERVEZO VALLA TUDOMANYOS AKADEMIA IZO 28-10-1974 * Abstract *	446, no. 64141x, HU-A-8 973 (EROMU ALAT; MAGYAR	1	
A	US-A-4 040 973 (K.SZIV * Claim 1 *	/OS et al.)	1	
E	EP-A-0 196 843 (NUCLEA * Claims 1-20 *	AR PACKING)	1-70	
			-	TECHNICAL FIELDS
				G 21 F
	The present search report has been dr			
Place of search THE HAGUE		Date of completion of the search 08-02-1989	PEET	Examiner ERS J.C.
CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure		E : earlier patent d after the filing D : document cited L : document cited	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding	