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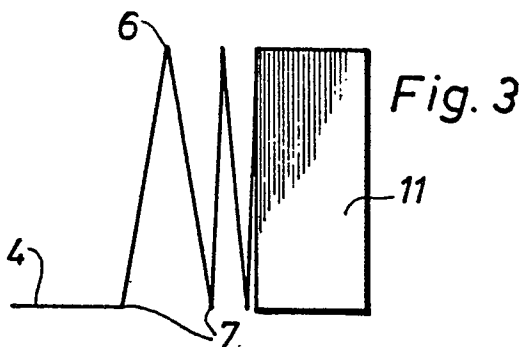
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54 **A method for the production of books or bound documents with the help of a material web.**

57 The invention relates to a method for the production of books or bound documents from a material web (4) which comprises folding lines (6,7) or perforation lines arranged at a distance from one another and whose one side possesses a thin coating of an adhesive capable of being activated, the web (4) being printed with the desired text and subsequently folded together in a folding pattern. After folding together of the web (4) the adhesive is activated so that layers with adhesive facing one another are joined together to form book-pages which can be bound together in a cover (15).





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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE-A-1 536 497 (MERKLE) * Whole document * -----	1,7,13	B 42 C 19/06 B 41 F 17/02 B 42 C 9/00 B 41 F 13/60
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 42 C B 41 F
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	02-11-1988	EVANS A.J.	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	