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71 Applicant: **YOSHIDA KOGYO K.K.**
No. 1 Kanda Izumi-cho Chiyoda-ku
Tokyo (JP)

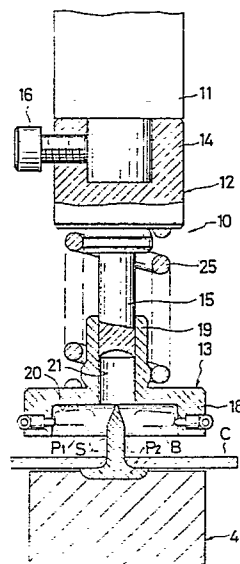
72 Inventor: **Ito, Kazuyoshi**
130-1, Furumido
Kurobe-shi Toyama-ken (JP)

74 Representative: **White, Martin David et al**
MARKS & CLERK 57/60 Lincoln's Inn Fields
London WC2A 3LS (GB)

54 **Button attaching apparatus.**

57 A button attaching apparatus includes an upper or punch/holder unit (10) for joining a tiltable button (P1) with a tack member (P2) for attachment to a fabric (C) in cooperation with a lower or die unit (4). The upper unit includes a button holder (13) and a punch (15) reciprocably movably received in the holder. The punch (15) compresses a pointed end of the tack member (P2) after the latter is fully inserted into the button (P1).

FIG. 2





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EUROPEAN SEARCH REPORT

Application Number

EP 87 30 6953

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	US-A-2 310 008 (J.G. WOLFF et al.) * Page 1, right-hand column, line 52 - page 2, left-hand column, line 34; page 2, right-hand column, line 55 - page 3, left-hand column, line 46; figures 7,8,10 *	1	A 41 H 37/10
A	---	2,3	
X	CH-A- 432 987 (A. BRERO AG) * Whole document *	1	
P,X	AU-B- 556 534 (W.A. DEUTSHER PTY, LTD) * Claims 1,5,12-14; figures 5-9 *	1	
A	---	3	
A	GB-A-2 065 448 (YOSHIDA KOGYO K.K.) * Page 1, line 117 - page 2, line 77; figures 1-6 *	1,2,3	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 41 H A 43 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25-04-1988	Examiner KARIPIDOU C.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			