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54 **A method and a device for applying filling rods in openings of liquid containers made of foil material.**

57 A method and a device for applying solid or hollow plastics rods (6) in apertures (15) in sealing seams of intermittently transported liquid containers (14c) consisting of foil material by means of an insertion guide (10) which is movable transversely to the line of transport (13) of said containers (14c), and is provided with a longitudinal cavity (11), said rods being secured, after insertion, in said sealing seams

by means of heated shoes (16), unstretched rods (6) formed by extrusion or injection moulding being lined up in a vibrating drum (7), and being guided in succession in said longitudinal cavity (11), the lowermost rod (6') always being driven outwards, said guide (10), after said rod (6') is being held, being retracted again, and the next rod (6) then being placed in the expulsion position.

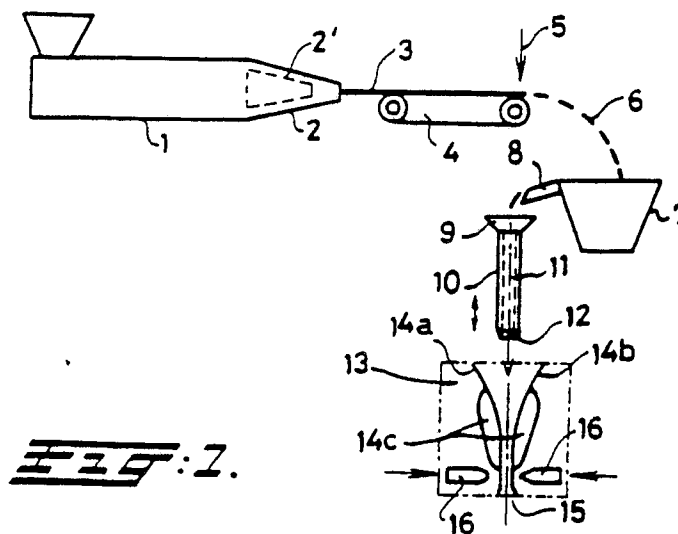


Fig. 1.

EP 0 258 950 A3



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	NL-A-6 905 331 (N.V. MACHINEFABRIEK AQUARIUS) * Page 5, lines 25-28; fig. *	1	B 31 B 1/84 B 65 B 61/18 B 65 G 59/06
Y	---	2	
Y	FR-A-1 291 649 (S.E.A.B.) * Fig. *	2	
A	---		
A	NL-A-6 905 332 (N.V. MACHINEFABRIEK AQUARIUS) * Fig. *	1,2	
A	---		
A	FR-A-2 225 351 (THIMONNIER) * Fig. *	1,2	
A	---		
A	FR-A-2 219 879 (KARL THOMAE) * Fig. * & DE-C-2 310 787 (Cat. D)		
A	---		
A	US-A-4 475 435 (MANTEL) * Fig. *		

The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 29 C B 65 B B 31 B
Place of search THE HAGUE		Date of completion of the search 18-04-1990	Examiner CORDENIER J.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			