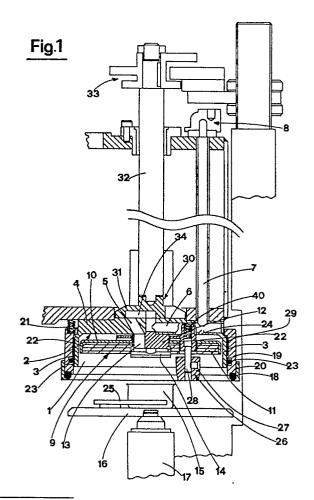
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21 22	Application number: <b>87830316.3</b> Date of filing: <b>01.09.87</b>	<ol> <li>Int. Cl.<sup>4</sup>: B65B 31/02</li> </ol>
<ul><li>(a)</li><li>(b)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><li>(c)</li><l< th=""><th>Priority: <b>19.09.86 IT 4009686</b> Date of publication of application: <b>23.03.88 Bulletin 88/12</b> Designated Contracting States: <b>BE CH ES FR GB L1</b> Date of deferred publication of the search report: <b>08.03.89 Bulletin 89/10</b></th><th><ul> <li>(7) Applicant: MANZINI S.P.A. Via Paradigna, 88/A I-43100 Parma(IT)</li> <li>(72) Inventor: Dall'Argine, Franco Via Spezia, 77 I-43100 Parma(IT)</li> <li>(74) Representative: Lanzoni, Luciano c/o BUGNION S.p.A. Viale Trento Trieste, 25 I-41100 Modena(IT)</li> </ul></th></l<></ul>	Priority: <b>19.09.86 IT 4009686</b> Date of publication of application: <b>23.03.88 Bulletin 88/12</b> Designated Contracting States: <b>BE CH ES FR GB L1</b> Date of deferred publication of the search report: <b>08.03.89 Bulletin 89/10</b>	<ul> <li>(7) Applicant: MANZINI S.P.A. Via Paradigna, 88/A I-43100 Parma(IT)</li> <li>(72) Inventor: Dall'Argine, Franco Via Spezia, 77 I-43100 Parma(IT)</li> <li>(74) Representative: Lanzoni, Luciano c/o BUGNION S.p.A. Viale Trento Trieste, 25 I-41100 Modena(IT)</li> </ul>

## A process for the vacuumized brimfilling of cans fashioned from aluminium alloy, tinned metal strip or other easily buckled material, and a device for the implementation of such a process.

(b) The process and the device relate to the art field of brim-filling cans in a vacuum, with a liquid such as oil, in order to preserve perishable foodstuffs. The can (15) is positioned in a sealed chamber (1) with its inside totally isolated so that different negative pressure levels can be created at once in the can and in the chamber; the vacuum generated in the chamber, which is of a lesser degree than that maintained in the can, prevents the material of the can itself from buckling under pressure and ensures aseptic filling conditions.



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## EUROPEAN SEARCH REPORT

Application Number

EP 87 83 0316

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Category	Citation of document with in of relevant par	dication, where appropriate, sages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
Y	US-A-2 537 333 (DE * Column 3, lines 5	LAMERE) 4-63 *	1,2,3,4	B 65 B 31/02
Y	WO-A-8 504 379 (MU HAGGENMÜLLER KG) * Abstract *	LTIVAC SEPP	1	
Α			2	
Y	US-A-4 388 955 (ME * Column 2, lines 6 68 - column 4, line 15-17; figure 4 *	3-64; column 3, line	2,3,4	
A	GB-A-2 086 834 (AB * Page 4, lines 38-	BOTT LABORATORIES) 47,64-72; figure 4 *	1	
A	DE-A-1 911 679 (SC * Figure 2 *	HIROLI)	2	
Α	US-A-3 114 644 (PE	TERSON)		
				TECHNICAL FIELDS SEARCHED (Int. Cl.4)
				B 65 B B 67 C
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	The present search report has b		_	
TH	Place of search E HAGUE	Date of completion of the search $08-12-1988$	SUII	Examiner ELLE, J.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if comhined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		NTS T: theory or princ E: earlier patent of after the filing D: document cites L: document cites	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding	