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(54) Knitting process.

(57) A double-faced knitted structure having on one or both faces a plurality of irregular puckers is produced by knitting on a knitting machine having a pair of opposed needle beds. At least two ends of non-contractible yarns are knitted on said needle beds to produce at least two knitted courses and at least one end of a contractible yarn is laid-in between the faces of said double-faced knitted structure and is intermittently attached to the knitted structure along the length of said two courses.

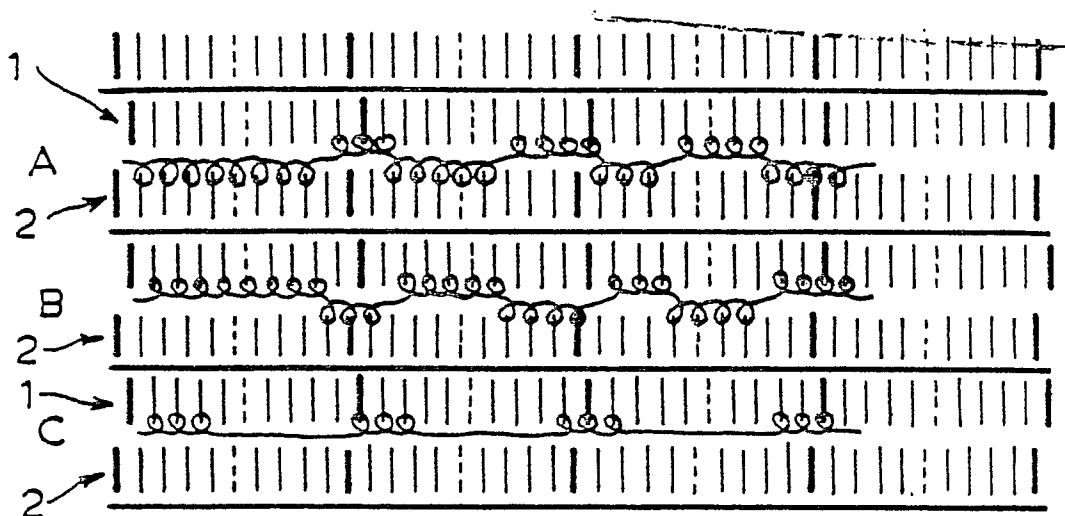


FIG.1.



EP 87 30 7473

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE-A-1917373 (DE NAUROIS) * page 4, line 7 - line 30; figure 1 * ---	1	D04B1/18
A	FR-A-2158760 (S.A.SCHAPPE-DIVISION BURLINGTON JERSEY) * page 2, line 20 - line 27; claims 1, 2, 3, 7 * ---	1, 2	
A	FR-A-1529835 (SOCIETE ARIEGEOISE DE BONNETERIE) * page 2, right-hand column, line 36 - line 51; figure 2 * ---	1, 6	
A	FR-A-1464865 (SOCIETE RHODIACETA) ---		
A	GB-A-2151269 (MOORE) ---		
A	GB-A-1167047 (KUNSTSEIDEN-AKTIENGESELLSCHAFT) ---		
A	US-A-3971234 (TAYLOR) -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			D04B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 19 DECEMBER 1989	Examiner VAN GELDER P.A.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			