11) Publication number:

**0 265 273** A3

(12

## **EUROPEAN PATENT APPLICATION**

21 Application number: 87309368.6

(51) Int. Cl.4: C22C 38/34

22 Date of filing: 22.10.87

Priority: 24.10.86 JP 252978/86

Date of publication of application: 27.04.88 Bulletin 88/17

Ø4 Designated Contracting States:
DE FR GB IT

Bate of deferred publication of the search report: 18.01.89 Bulletin 89/03. Applicant: DAIDO TOKUSHUKO KABUSHIKI KAISHA No. 66, Aza Kuridashi Hoshizaki-cho Minami-ku

Inventor: likubo, Tomohito No. 1-20-34, 1-ban Atuta-Ku Nagoya-shi Aichi(JP) Inventor: Ito, Yukio No. 9-18, Naka-Machi

Nagoya-shi Aichi-ken(JP)

Yokkaichi-shi Mie(JP)

Representative: Holmes, Michael John et al Frank B. Dehn & Co. European Patent Attorneys Imperial House 15-19 Kingsway London, WC2B 6UZ,(GB)

54 High-strength spring steel.

(57) A high-strength spring steel which produces retained austenite less than 10 % in content by weight after quenching in steps of quenching tempering, and has high fatigue strength and relaxation resistance. The steel contains 0.30 to 0.75 % carbon, 1.0 to 4.0 % silicon, 0.5 to 1.5 % manganese, 0.1 to 2.0 % chromium, and 2.0 % or less nickel, all by weight, and iron and unavoidable impurities for the remainder. The steel further contains 0.05 to 0.5 % vanadium and/or 0.05 to 2.0 % molybdenum, as required. Preferably, the retained-austenite content is set to less than 10 % by restricting the carbon, silicon, and nickel contents as follows: 35  $\times$  C (%) + 2  $\times$  Si (%) + Ni (%) < 23 %. Preferably, moreover, the oxygen and nitrogen contents of the steel are restricted to 0.0010 % or less and 0.005 % or less, respectively. By doing this, the fatigue strength of the steel can **N** be further improved.

阳日



## EUROPEAN SEARCH REPORT

EP 87 30 9368

	DOCUMENTS CONSID	ation		
Category	Citation of document with indic of relevant passa	ation, where appropriate, ges	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
Y	PATENT ABSTRACTS OF J 228 (C-303)[1951], 13 & JP-A-60 89 553 (DAI 20-05-1985 * Abstract *	th September 1985:	1,3,4,5	C 22 C 38/34
Y	GB-A-1 179 074 (INTE * Page 3, table I *	RNATIONAL NICKEL)	1,3,4,5	
Α	US-A-2 914 401 (CRUC * Column 2, table I *	IBLE STEEL)	1,3	
Α	WERKSTOFFKUNDE STAHL EISENHÜTTENLEUTE, vol 469-477, 1985, Spring DE; D. SCHREIBER et a * Page 474, table D18	. 2, pages er-Verlag, Berlin, l.: "Federstähle"	1	
				TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			•	C 22 C
THE	The present search report has been Place of search HAGUE	drawn up for all claims  Date of completion of the search 24-10-1988	- WITT	Examiner BLAD U.A.

EPO FORM 1503 03.82 (P0401)

X: particularly relevant if taken alone
Y: particularly relevant if combined with another document of the same category
A: technological background
O: non-written disclosure
P: intermediate document

after the filing date

D: document cited in the application

L: document cited for other reasons

&: member of the same patent family, corresponding document