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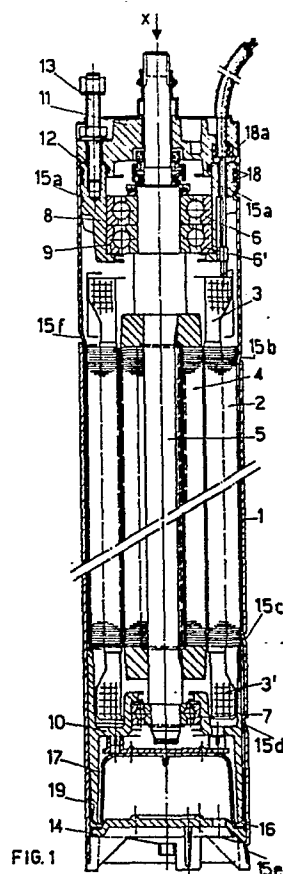
(11) Publication number:

**0 267 444**  
**A3**

(12)

**EUROPEAN PATENT APPLICATION**(21) Application number: **87114883.9**(51) Int. Cl.<sup>4</sup>: **F04D 29/62 , F04D 13/10 ,  
H02K 5/173 , H02K 7/14**(22) Date of filing: **13.10.87**(30) Priority: **11.11.86 IT 2229686**(43) Date of publication of application:  
**18.05.88 Bulletin 88/20**(84) Designated Contracting States:  
**DE ES FR**(88) Date of deferred publication of the search report:  
**31.01.90 Bulletin 90/05**(71) Applicant: **GRUPPO INDUSTRIALE ERCOLE  
MARELLI S.p.A.**  
**Via Sabbionara 1**  
**Arzignano (VI)(IT)**(72) Inventor: **Violi, Giuseppe**  
**Via Tito Speri, 8**  
**I-Pogliano Milanese (MI)(IT)**(74) Representative: **Forattini, Amelia et al**  
**c/o Internazionale Brevetti Ingg. ZINI,**  
**MARANESI & C. S.r.l. Piazza Castello 1**  
**I-20121 Milano(IT)**(54) **Electric motor for submersible pump.**

(57) In a submersible pump, the axial thrust exerted by the impeller of the pump is withstood by the upper bearings (6, 6') of the motor, and the stator (2, 3) of the motor is anchored and centered in the frame (1) by means of a system of projections (15a, 15f) provided in the wall of the frame and engaged in corresponding notches of the supporting system of the bearing and of the stator assembly. This produces a reduction in the dimensions of the motor shaft with a reduction of scrap, an improvement in electromechanical performance, as well as simplifications and economies in construction and in assembly.

**EP 0 267 444 A3**



| DOCUMENTS CONSIDERED TO BE RELEVANT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                 |                                                |                                                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------------|
| Category                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Citation of document with indication, where appropriate, of relevant passages                                                                   | Relevant to claim                              | CLASSIFICATION OF THE APPLICATION (Int. Cl.4)               |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | GB-A- 448 449 (ELECTROMERSIBLE)<br>* Page 1, lines 23-33,50-53,58-62; page 2, lines 43-46,68-84,101-105; page 3, lines 60-68; figure 1 *<br>--- | 1                                              | F 04 D 29/62<br>F 04 D 13/10<br>H 02 K 5/173<br>H 02 K 7/14 |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | US-A-4 293 288 (WEBER)<br>* Abstract; figures 1,4 *<br>---                                                                                      | 1,3-4                                          |                                                             |
| E                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | EP-A-0 280 660 (EKOCHÉMIE)<br>* Abstract; column 2, lines 58-62; column 4, lines 13-18,28-37; column 5, lines 45-52,59-62; figure 1 *<br>-----  | 1-2                                            |                                                             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                 |                                                | TECHNICAL FIELDS SEARCHED (Int. Cl.4)                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                 |                                                | F 04 D<br>H 02 K                                            |
| The present search report has been drawn up for all claims                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                 |                                                |                                                             |
| Place of search<br>THE HAGUE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                 | Date of completion of the search<br>30-10-1989 | Examiner<br>ZIDI K.                                         |
| <b>CATEGORY OF CITED DOCUMENTS</b><br>X : particularly relevant if taken alone<br>Y : particularly relevant if combined with another document of the same category<br>A : technological background<br>O : non-written disclosure<br>P : intermediate document<br>T : theory or principle underlying the invention<br>E : earlier patent document, but published on, or after the filing date<br>D : document cited in the application<br>L : document cited for other reasons<br>-----<br>& : member of the same patent family, corresponding document |                                                                                                                                                 |                                                |                                                             |