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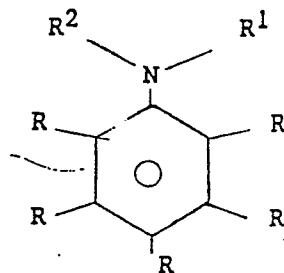
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⑤④ **Polyurethane froth foam.**

⑤⑦ A process for the manufacture of a polyurethane froth foam is provided. The process, which comprises contacting a polyurethane forming formulation with an inert gas under condition which produce a froth, uses a formulation which contains a chain extender which is either (1) an aromatic amine having the formula

or (2) an alkoxyated bisphenol A. Optionally a second chain extender which is a linear glycol can also be used. The polyurethane froth foam produced are thermoformable whilst exhibiting good shape retention at ambient temperature.



wherein the R groups are independently selected from hydrogen or alkyl groups and the R<sup>1</sup> and R<sup>2</sup> groups are independently selected from hydrogen or hydroxyalkyl groups

