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54 **Loudspeakers and their production.**

57 The straight-sided cone or diaphragm (2) of a moving coil loudspeaker is formed wholly or principally from aluminium which is spun substantially to double its tensile strength, the spinning process being conventional and preferably being effected manually (Fig. 1). Most advantageously, the formed cone (2) is hard anodised on both sides to increase rigidity and heat radiation. A loudspeaker in accordance with the invention has approximately two and one third times the sound volume capacity of a conventional loudspeaker of comparable size without producing any detectable sound distortion.

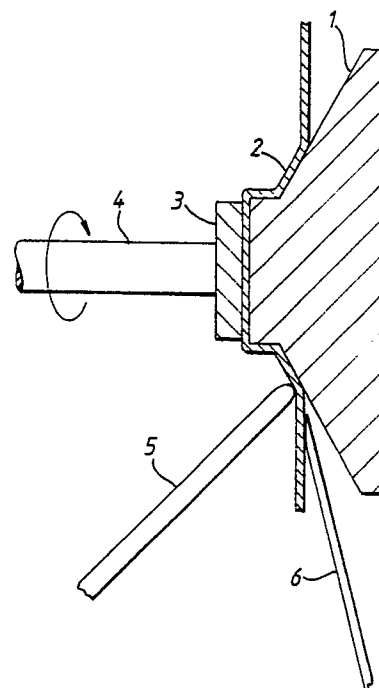


Fig.1.

EP 0 272 059 A3



EP 87 31 0904

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
Y	TOOLING & PRODUCTION, vol. 46, no. 4, July 1980, pages 75-77, Solon, OH, US; T. HUDSON: "CNC comes to METAL SPINNING" * Page 75, paragraph "Material saving" *	1-4,6	H 04 R 9/00 H 04 R 7/02
Y	US-A-3 925 626 (R.J. STALLINGS) * Column 3, lines 36-46; figures 1,2 *	1-4,6	
P,Y	EP-A-0 244 087 (B. THIEL) * Abstract; column 5, claim 1 *	2,3	
A	JOURNAL OF THE AUDIO ENGINEERING SOCIETY, vol. 25, no. 5, May 1977, pages 294-299, New York, US; J.R. GILLIOM et al.: "Design problems of high-level cone loudspeakers" * Page 295, paragraph "Heat"; page 296 *	7	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			H 04 R B 21 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29-11-1989	Examiner ZANTI P.V.L.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			