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54 **Method of manufacturing system floors.**

57 Method for manufacturing system floors, comprising prefabricated floor-elements. One or more prestressed concrete beams (7), provided with reinforcing media, extending from its upper side, by positioning means (9, 10, 11) are mounted upside down in a shuttering (1, 2, 3, 4) with preferably steel plate side walls. Then the shuttering, in which a (steel) reinforcement in the form of a mat has been introduced, is poured with concrete up to the required thickness. After vibrating and sufficiently hardening the floor element is removed from the shuttering.

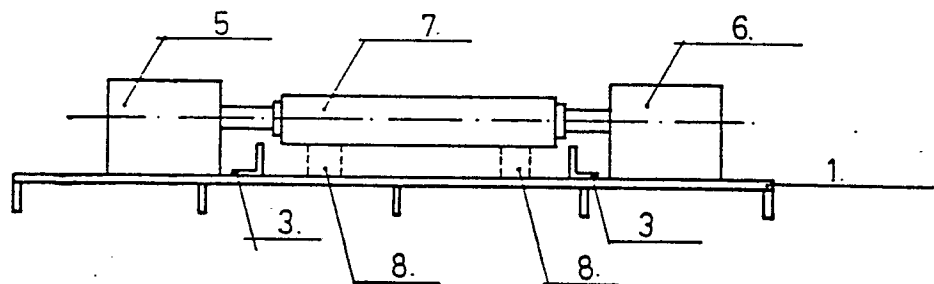


Fig. 2

EP 0 273 492 A3



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	FR-A-2 578 276 (S.A. DE RECHERCHE ET D'ETUDES TECHNIQUES) * Page 6, line 11 - page 9, line 16; page 11, line 23 - page 12, line 29; figures 1-6, 10A-10G *	1, 8, 9	B 28 B 19/00 E 04 C 2/50
Y	---	3, 6, 7, 10	
Y	GB-A-1 240 628 (BOHLIN) * Whole document *	1, 8	
Y	---		
Y	EP-A-0 080 321 (KEITH & GROSSMAN LEASING CO.) * Page 5, line 24 - page 7, line 34; figures 2-5 *	1, 4, 8	
Y	---		
Y	GB-A- 675 394 (BENTON) * Whole document *	4	
Y	---		
Y	US-A-2 510 810 (FURST) * Whole document *	3, 6	TECHNICAL FIELDS SEARCHED (Int. Cl.4)
Y	---		
Y	GB-A-2 001 382 (DE LARIO) * Whole document *	7, 10	B 28 B
A	---		
A	US-A-3 072 993 (McGILL) * Whole document *	2, 5	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 09-03-1988	Examiner BOLLEN J.A.G.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			