



Europäisches Patentamt
European Patent Office
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⑪ Publication number:

0 274 179
A3

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EUROPEAN PATENT APPLICATION

⑬ Application number: 87304822.7

⑮ Int. Cl. 4: A43B 17/14

⑭ Date of filing: 01.06.87

⑯ Priority: 08.01.87 GB 8700349

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⑰ Date of publication of application:
13.07.88 Bulletin 88/28

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⑲ Designated Contracting States:
AT BE CH DE ES FR GB GR IT LI LU NL SE

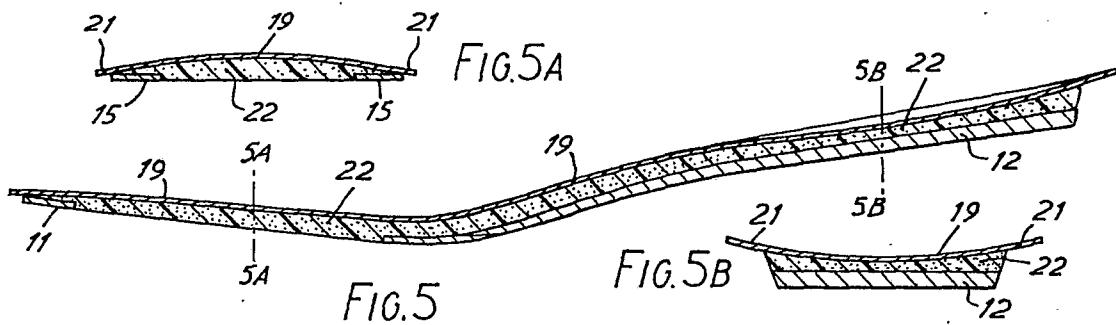
⑳ Date of deferred publication of the search report:
29.11.89 Bulletin 89/48

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④ Manufacture of insole assemblies.

⑤ An insole assembly comprises an insole 11, 12 the forepart 11 of which is flexible and has a central aperture, leaving a lasting margin, and a layer of resilient plastics foam material 22 extending over the full area of the top face of the insole and filling the central aperture and adhering to the insole in the forepart area 11 thereof. The upper surface of the foam layer is preferably covered by a flexible sheet material 19 trimmed to the profile of the insole in the forepart area and having its margin secured to the undersole of the foam layer in the rear part 12 of the insole.

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
Y	US-A-3 412 487 (DIAMANT) * Column 2, lines 19-41, 55-59; figure 4 * ---	1-10	A 43 B 13/40 A 43 B 17/14
Y	GB-A- 907 141 (SCHALLER) * Page 1, lines 68-76; page 3, lines 5-10, 128-130; page 4, lines 1-82; claims 2,3,5; figures 7-14 *	1,2,4,6 ,7,9	
Y	US-A-2 565 662 (McMAHON) ---	3,5,8, 10	
A	US-A-3 233 348 (GILKERSON) ---	1,4,8	
A	DE-A-2 458 674 (MEIER) ---		
A	GB-A-2 057 964 (SHUPLAS) ---		
A	GB-A-1 139 236 (CHAMBERLAIN) -----		
TECHNICAL FIELDS SEARCHED (Int. Cl.4)			
A 43 B			
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	15-09-1989	KUHN E.F.E.	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone	T : theory or principle underlying the invention		
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