

12 **EUROPEAN PATENT APPLICATION**

21 Application number: 87810788.7

51 Int. Cl.<sup>5</sup>: **D02G 1/02**

22 Date of filing: 31.12.87

30 Priority: 16.01.87 IT 4753587

43 Date of publication of application:  
10.08.88 Bulletin 88/32

84 Designated Contracting States:  
**AT BE CH DE ES FR GB GR LI LU NL SE**

88 Date of deferred publication of the search report:  
17.10.90 Bulletin 90/42

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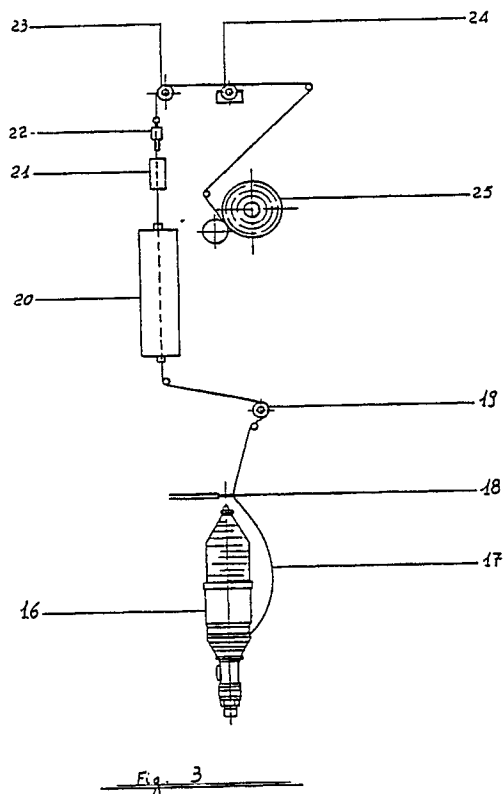
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54 **Process to obtain yarns for making crepe type and particularly crepon type fabrics by using synthetic yarns.**

57 The process provides a successive operation of twisting and false twist (hot set) and vice versa in which in one or the other operation the direction of real or false twist is opposite; the whole is followed by a steam heat treatment to attenuate the torsional reaction force during unwinding the yarn from the bobbin.

The operations of false twist and twisting can be without a break in continuity or distinct.





DOCUMENTS CONSIDERED TO BE RELEVANT					
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)		
Y	FR-A-1 190 668 (SCRAGG) * Summary points 1,4; page 1, left-hand column, paragraphs 2,3,4; page 1, right-hand column, last paragraph * ---	1-4	D 02 G 1/02		
Y	FR-A-2 084 169 (BEMBERG) * Claims 1,14; page 3, lines 10-23 * ---	1,4			
Y	GB-A-1 175 455 (LEESONA) * Claims 1,2; page 2, lines 79-113; page 1, lines 41-49 * -----	1-4			
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)		
			D 02 G		
The present search report has been drawn up for all claims					
Place of search THE HAGUE		Date of completion of the search 27-07-1990	Examiner CATTOIRE V.A.		
<table><tr><td><b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</td><td>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... &amp; : member of the same patent family, corresponding document</td></tr></table>				<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document	T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document	T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document				