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(4) Hub configuration.

This disclosure is a hub (11) which includes a resilient means (14) designed to engage the shank of a needle (16), cannula or stylet and resist axial movement therebetween while holding same therein. The configuration of the hub (11) allows the axial relationship between the needle, cannula or stylet and the hub (11) to be set and maintained during further assembly operations. Disclosed also is a method for assembling the needle, cannula or stylet to the specifically configured hub.

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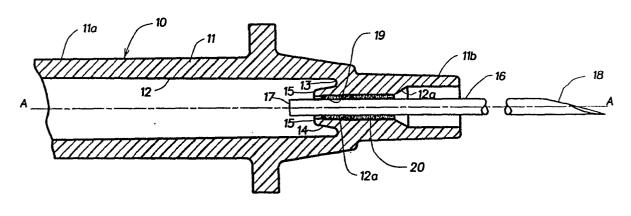


FIG 1

EUROPEAN SEARCH REPORT

EP 88 10 3552

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	DOCUMENTS CONSIL	DERED TO BE RELEVA	ANT	
Category	Citation of document with ind of relevant pass	lication, where appropriate, sages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	US-A-3 523 532 (G.E * Claims 1-4; figure lines 15-17 *		1-6,10	A 61 M 25/00 A 61 M 5/34
X	US-A-3 756 235 (G.E * Figur 3; column 3,		1-3	
Υ			4-7	
Y	GB-A-1 286 690 (VEE DRESDEN) * Figures 2a-3 *	3 ARZNEIMITTELWERK	4-7	
X	DE-A-3 049 612 (SOF GmbH) * Claims 1,2; page 6		10	
	-			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
	The present search report has b	een drawn up for all claims		
	Place of search	Date of completion of the sear		Examiner
TH	HE HAGUE	07-02-1989	MII	R Y GUILLEN V.
THE HAGUE CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document		E: earlier pat after the f other D: document L: document	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document	