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64 Emulsions.

(a) a water insoluble liquid phosphate of formula I:

$$\begin{bmatrix} R_2 & R_1 & & & \\ & & & \\ & &$$

where each of  $R_1$ ,  $R_2$  and  $R_3$  are the same or different and represent hydrogen, or an alkyl group having from 1 to 9 carbon atoms, or one or two of  $R_1$ ,  $R_2$  and  $R_3$  are aralkyl groups having 7 to 9 carbon atoms and the other two or one are hydrogen, and  $R_4$  represents an alkyl group having 1 to 13 carbon atoms or is a group of the formula:

wherein  $R_1$ ,  $R_2$  and  $R_3$  are as defined above, (b) at least one emulsifying agent and (c) water.

The emulsions are useful as hydraulic fluids or metal working lubricants.

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## EUROPEAN SEARCH REPORT Application number

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	DOCUMENTS CONS	DERED TO BE RELEVA	NT	]	
Category	Citation of document with indication, where appropriate, of relevant passages		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 1)	
ζ	<pre>US-A-4 362 634 (G * Abstract; colum   column 3, line   claims 1,4-6,9-</pre>	n 1, line 5 - 42; example;	1,2,4, 7-11, 14,15	(C 10	M 173/02/ M 173/02 137:04)
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