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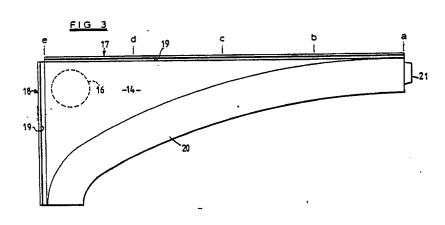
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Glazing bead element for a window assembly and window assembly.

(57) In an extruded section window frame, of for example UPVC, an arched top is provided by corner glazing bead elements (14). The window section has a rear stop element (9) and a forward hook section retainer groove (15), the latter interengaging with a hook cross section (19) of each straight outer edge;

(17, 18) of the corner glazing bead element (14). The element (14) has a chamferred arcuate edge portion (20) of part eliptical profile. Rear corner elements (23) having a similar profile may optionally be inserted in the rear of the frame (11).

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EUROPEAN SEARCH REPORT

EP 88 30 5870

Category	Citation of document with indication, of relevant passages	where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)	
P,A	GB-A-2 187 493 (HIS SYS' * complete document *	TEMS LTD)	1,5,6	E 06 B 3/96 E 06 B 7/28	
A	DE-A-2 815 389 (T. KRAUI * complete document *	3)	1,2,5,6		
				TECHNICAL FIELDS	
				SEARCHED (Int. Cl.4)	
	The present search report has been draw	n up for all claims			
Place of search BERLIN		Date of completion of the search	NDVE	Examiner KRABEL A.W.G.	
B	CKTIN	30-04-1990			
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background		D : document cited t	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons		
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