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Amide compounds, process for preparing the same, and composition for activating gastric motor function containing the same.

Amide-compounds represented by the formula (I):

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$$\begin{array}{c|c}
R_1 \\
R_2 \\
R_3
\end{array}$$
CONICH₂ $-$ O CH₂CH₂N $-$ R₅

(I)

wherein R_1 represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino which can be substituted by lower alkyl, nitro, cyano, sulfamoyl which can be substituted by lower alkyl, R_2 represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino, nitro, wherein R_1 and R_2 can be combined to form methylenedioxy, R_3 means hydrogen, lower alkyl, halogen, or amino, R_4 and R_5 may be the same or different and each represents lower alkyl or wherein R_4 and R_5 may be combined together with nitrogen to form 1-pyrrolidinyl or piperidino, and pharmacologically-acceptable acid-addition salts thereof, which exhibit excellent effects in the activation of gastric motor function, a process for preparation pharmaceutical compositons thereof, as well as a method for the treatment of a subject suffering from an ailment associated with inadequate gastric motor function by administrating such a compound to the said subject, are all disclosed.

AMIDE COMPOUNDS, PROCESS FOR PREPARING THE SAME, AND COMPOSITION FOR ACTIVATING GASTRIC MOTOR FUNCTION CONTAINING THE SAME

1. Field of the Invention

The present invention relates to novel amide compounds represented by the following general formula (I) as well as acid addition salts thereof, process for preparing the same, and a composition for activating gastric motor function containing the same as active ingredient which can be used in the treatment of related ailments.

CONHCH₂ CONHCH₂ O CH₂CH₂N
$$R_4$$
 R_5 (I)

2. Description of the Prior Art

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It is already known that N-[4-[2-(dimethylamino)ethoxy]benzyi] -3,4,5-trimethoxybenzamide [general name, TRIMETHOBENZAMIDE, The United States Pharmacopeia XXI, 1094 (1985)] represented by formula (II),

$$\begin{array}{c}
\text{CH}_{30} \\
\text{CH}_{30} \\
\text{CH}_{30}
\end{array}$$

$$\begin{array}{c}
\text{CH}_{3} \\
\text{CH}_{3}
\end{array}$$

$$\begin{array}{c}
\text{CH}_{3} \\
\text{CH}_{3}
\end{array}$$

$$\begin{array}{c}
\text{CH}_{3} \\
\text{CH}_{3}
\end{array}$$

can be used only as an antiemetic drugs and is not used for activating gastric motor function.

Non-ulcer dyspepsia such as gastric discomfort and abdominal distension results in part from a decrease of gastric motor function. Therefore, it is necessary to administer a drug which has the action on activating gastric motor function, so that such symptons can also be alleviated.

So far, as a medicament which has the action on activating gastric motor function, 4-Amino-5-chloro-N-[(2-diethylamino)ethyl]-2-methoxybenzamide (general name, Metoclopramide, The Merck Index 10th Edition, 6019) represented by formula (III) is known.

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$$\begin{array}{c} \text{CONH-CH}_2\text{CH}_2\text{-N} \\ \text{C}_2\text{H}_5 \\ \text{CI} \\ \text{NH}_2 \end{array}$$
(III)

But this medicament has also the antiemetic effect. Medicaments such as this one are not satisfactory for practical use because of in sufficient efficacy and having the serious side effects.

Accordingly, there has been a need for a new and useful medicament for the activation of the gastric motor function.

3. Summary of the invention

It has been found surprisingly, that the amide compounds represented by the formula (I):

$$\begin{array}{c|c}
R_1 \\
R_2 \\
R_3
\end{array}$$
CONHCH₂ O CH₂CH₂N R_4
(I)

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wherein R₁ represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino which can be substituted by lower alkyl, nitro, cyano, sulfamoyl which can be substituted by lower alkyl, R₂ represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino, nitro, wherein R₁ and R₂ can be combined to form methylenedioxy,R₃ means hydrogen, lower alkyl, halogen, or amino, R₄ and R₅ may be the same or different and each represents lower alkyl or wherein R₄ and R₅ may be combined together with nitrogen to form 1-pyrrolidinyl or piperidino, and pharmacologically-acceptable acid-addition salts thereof, exhibit excellent effects in the activation of gastric motor function.

Further, according to the present invention, there are provided also a process for preparation of the novel amide compounds represented by the general formula (I), pharmaceutical compositions useful to activate gastric motor function comprising one or more compounds as represented by the formula (I) in an amount effective for such purpose, as well as a method for the treatment of a subject suffering from an ailment associated with inadequate gastric motor function by administrating such a compound to the said subject.

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DETAILED DESCRIPTION OF THE INVENTION

By the term "lower" in formula(I) is meant a straight or branched carbon chain having 1-4 carbon atoms, inductively. Therefore the lower alkyl moiety of the lower alkyl group encompassed by R_1 , R_2 , R_3 , R_4 and R_5 is representatively methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, etc.

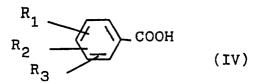
R₄ and R₅ is representatively methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, etc. The lower alkoxy moiety of the lower alkoxy group is representatively methoxy, ethoxy, n-propoxy, isopropoxy, n-butoxy, etc. As halogen represented by R₁, R₂ and R₃ can be used: fluorine, chlorine and bromine, etc. Examples of amine, which may be substituted by lower alkyl are amino, methylamino, dimethylamino, and diethylamino, etc. and examples of sulfamoyl group, which may be substituted by lower alkyl are sulfamoyl, methylaminosulfonyl and dimethylaminosulfonyl, etc.

The compounds represented by the formula (I) can be converted to their pharmacologically-acceptable acid-addition salts in the usual manner and the free base can be liberated from the resulting salts if desired.

Pharmacologically-acceptable acid-addition salts of the amide compounds represented by the formula (I) include, for example, mineral salts such as hydrochloride, hydrobromide, nitrate, sulfate, phosphate, and the like, or organic acid salts such as acetate, maleate, fumarate, citrate, oxalate, lactate, malate, tartarate, and the like.

The novel amide-compounds represented by the general formula (I) can be prepared as follows:

A functional derivative such as the chloride or other halide, the anhydride or a mixed anhydride, of a carboxylic acid represented by the formula (IV)



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wherein R_1 , R_2 and R_3 each has the same meaning as described above, is reacted with an amino-compound represented by the formula (V)

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$$H_2NCH_2$$
 O CH_2CH_2N R_5 (V)

wherein R₄ and R₅ each has the same meaning as described above, in the presence or absence of a base and in the presence of an inert organic solvent.

Bases which can be used in this method are, for example, pyridine, picoline, lutidine, collidine, N-methylpiperidine, N-methylpiperidine, N-methylpiperidine, N-methylpiperidine, notassium carbonate, sodium carbonate, or the like.

The solvent used in this reaction can be any kind of solvent which does not inhibit the reaction. Examples of the inert organic solvent which may be used are ether, benzene, toluene, ethyl acetate, tetrahydrofuran, dioxane, chloroform, methylenechloride, dimethylsulfoxide, and N,N-dimethylformamide.

The reaction is generally carried out at a temperature within the range of 0 °C to the reflux temperature of the reaction solvent employed.

The starting materials represented by the above formula (V), most of which are novel compounds, can be prepared by a process shown in the following scheme:

OHC OH
$$\frac{XCH_2CH_2N}{R_5}$$
 OHC $\frac{R_4}{R_5}$ OHC $\frac{CH_2CH_2N}{R_5}$ OHC $\frac{R_4}{R_5}$

$$\frac{\text{NH}_2\text{OH} \cdot \text{HC1}}{\text{HON=CH}} \rightarrow \text{OCH}_2\text{CH}_2\text{N} \xrightarrow{\text{R}_4} \frac{\text{reduction}}{\text{R}_5} \quad (\text{V})$$

wherein R₄ and R₅ each has the same meaning as described above and X represents a halogen.

The most important compounds of this invention are for example as follows:

N-[4-[2-(dimethylamino)ethoxy]benzyl]-3,4-dimethoxybenzamide, N-[4-[2-(dimethylamino)ethoxy]benzyl]-3,4-dimethoxybenzamide hydrochloride, 3,4-Methylenedioxy-N-[4-[2-(1-pyrrolidinyl) ethoxy]benzyl] benzamide, 3,4-Dimethoxy-N-[4-[2-(1-pyrrolidinyl) ethoxy]benzyl]benzamide, N-[4-[2-(dimethylamino)ethoxy]benzyl]-4-ethoxy-3-methoxybenzamide,

N-[4-[2-(dimethylamino)ethoxy]benzyl]-2-methoxy-5-sulfamoylbenzamide, and 4-amino- 5-chloro-2-methoxy-N-[4-[2-(1-pyrrolidinyl) ethoxy]benzyl] benzamide.

A compound of the present invention represented by general formula (I) can be administrated per os, e.g., in the form of pills or tablets, in which it may be present together with any of the usual pharmaceutical carriers, conventionally by compounding a compound of this invention together with a customary carrier or adjuvant, such as talc, magnesium stearate, starch, lactose, gelatin, any of numerous gums, or the like. Thus, in their most advantageous form, the compositions of this invention will contain a non-toxic pharmaceutical carrier in addition to the active ingredient of the present invention. Exemplary solid carriers are lactose, magnesium stearate, calcium stearate, starch, D-mannitol, crystalline cellulose, or the like. Representative liquid carriers are water, sesame oil, olive oil, propylane glycol, or the like. The active agents of this invention can be conveniently administered in such compositions containing active ingredient so as to be within the dosage range illustrated hereinafter. Thus, a wide variety of pharmaceutical forms suitable for many modes of administration and dosages may be employed. For oral administration, the active ingredient and pharmaceutical carrier may, for example, take the form of a powder, granule, pill, tablet, capsule, lozenge, elixir, syrup, or other liquid suspension or emulsion whereas, for parenteral administration, the composition may be in the form of a sterile solution. For intra-rectal administration, the composition may

be in the form of a suppository.

The method of using the compounds of this invention comprises internally or externally administering a compound of this invention, preferably orally or parenterally and preferably admixed with the pharmaceutical carrier, for example, in the form of any of the above compositions, or filled into a capsule, to alleviate conditions to be treated and symptoms thereof in a living animal body. Illustratively, it may be used in an amount of about 1.0 to about 1000 mg per day for oral administration, and about 1.0 to about 500 mg per day for a parenteral administration. The unit dose is preferably given a suitable number of times daily, typically three times.

The unit dose may vary depending upon the number of times given in any time period. Naturally, a suitable clinical dose must be adjusted in accordance with the condition, age, and weight of the patient, and it goes without saying that the enhanced activities of the compounds of the invention, together with their reduced side effects, also make them suitable for wide variations, and this invention therefore should not be limited by the exact ranges stated. The exact dosage, both unit dosage and daily dosage, will of course have to be determined according to established medical principles.

The following experiments show with the excellent effect of the present compounds (Compound No.means Example Compound No.), while using metoclopramide hydrochloride (II HCI) and trimethoben-zamide hydrochloride (II HCI) as reference compounds.

Experiment 1

Contractile effects of the test compounds in isolated guinea pig ileum

Male Hartley guinea-pigs weighing about 450g were sacrificed and the ileum was excised. Then intact strips 1.5-2.0 cm long were prepared. These preparations were suspended vertically in an organ bath filled with Krebs-Henseleit's solution at 37 °C which was gassed with 95% O₂ and 5% CO₂. Rhythmic contractions of the preparations were isotonically measured. Effects of the test compounds were assessed as the relative percentage of a test compound against 10⁻⁶M acetylcholine-induced contractions. Results were as follows (Table 1).

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5	Table 1		
	Test compounds	ED ₅₀ (M)*	
10	***************************************		
	Compound 2	6.0 x 10 ⁻⁷	
	Compound 3	4.6 x 10 ⁻⁷	
15	Compound 5	1.8 x 10 ⁻⁷	
	Compound 6	4.0×10^{-7}	
	Compound · 7	3.0×10^{-7}	
20	Compound 8	1.6×10^{-6}	
	Compound 14	6.9×10^{-7}	
25	Compound 19	4.2×10^{-7}	
	Compound 20	5.0×10^{-7}	
	Compound 23	3.0×10^{-7}	
30	Compound 24	6.1×10^{-7}	
	Compound 25	6.8×10^{-7}	
	Compound 31	4.2 x 10 ⁻⁷	
35	Compound 32	1.4×10^{-7}	
	Compound 34	1.2 x 10 ⁻⁷	
40	Compound 35	4.9 x 10 ⁻⁷	
40	Compound 36	3.4×10^{-7}	
	Compound 37	1.8×10^{-7}	

	Compound 38	3.5×10^{-7}
10	Compound 39	3.9×10^{-7}
	Compound 40	6.0 x 10 ⁻⁷
	Compound 41	1.3 x 10 ⁻⁷
15	Compound 42	< 10 ⁻⁷
	Compound 43	< 10 ⁻⁷
	Compound 45	4.6 x 10 ⁻⁶
20	Compound 47	3.0 x 10 ⁻⁶
	Compound 48	5.1×10^{-7}
	Compound 51	6.1×10^{-7}
25	Compound 52	4.5×10^{-7}
	Compound 53	4.6×10^{-7}
30	Compound 55	1.3 x 10 ⁻⁶
	Compound 56	3.2×10^{-7}
	Compound 57	9.3×10^{-7}
35	Compound 58	4.2×10^{-7}
	Compound 59	6.2×10^{-7}
	Compound 62	3.9×10^{-7}
40	Compound 63	5.0 x 10 ⁻⁷
	·	
	Metoclopramide HCl	6.3 x 10 ⁻⁶
45		
	Trimethobenzamide HCl	1.5×10^{-6}
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^{*} The dose which evoked 50% of the acetylcholine-induced contraction.

These results showed that compound 2 had about 10 times and about 2.5 times stronger contractile effect than metoclopramide HCl and trimethobenzamide HCl respectively.

Experiment 2

Improving effects of the test compound on dopamine-induced suppression of gastrointestinal transit in mice

Male mice of the ddY strain weighing about 22 g were fasted overnight and the test compounds (suspended in 0.5% carboxymethylcellulose) were administered orally. Thirty minutes later dopamine (2 mg/kg dissolved in saline) or saline only was administered intraperitoneally followed immediately by the oral administration of charcoal meal (5% charcoal powder suspended in 10% gum arabic). Twenty minutes later the animals were sacrificed and the digestive tracts were isolated from the stomach to the cecum. The gastrointestinal transit was determined by calculating the total intestinal length between the pylorus and the cecum and the length over which charcoal meal was carried from the pylorus. Statistical analysis was carried out by Student's t-test for unpaired observations. Results were as follows (Table 2).

20	Table 2				
25	Experimental group (mg	Dose /kg, p.o.	n)	Gastrointestinal transit (% ± S.E.)	Improvement (%)
30	Control		10	53.3 <u>+</u> 2.0**	
	Donamine alone		12	31.7 + 3.2	

5	Compound 2 +	30	11	43.9 <u>+</u> 2.8**	56.5
	Dopamine				
10	Control				
	Dopamine alone			53.3 <u>+</u> 2.0**	
15	Compound 3 +	30	. 10	44.0 ± 4.7*	56.9
	Dopamine				
20	Control		10	50.1 ± 3.0**	
	Dopamine alone		10	25.0 <u>+</u> 3.4	
	Compound 18 +	30	10	-	. 71.7
25	Dopamine				. /1./

	Control		12	51.8 ± 1.7**	
30	Dopamine alone		13	35.9 ± 2.1	
	Compound 31 +	30	12	45.2 ± 3.0*	58.5
	Dopamine				
35					
	Control		10	54.5 ± 3.4**	
40	Dopamine alone		10	32.9 ± 3.1	
40	Compound 34 +	30	11	46.6 ± 3.4*	63.4
	Dopamine			•	
45					~~~~~~~
	Control		22	50.9 ± 2.1**	
	Dopamine alone		22	32.1 ± 2.0	
50	Metoclopramide	30	9	37.2 ± 3.2	27.1
	·HCl + Dopamine				~ / •
	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~			,	
55	Control		22	50.9 ± 2.1**	<del> </del>

Dopamine alone -- 22 32.1 ± 2.0

Trimethobenzamide 30 13 38.2 ± 3.8 32.4

•HCl + Dopamine

* and **: Significantly different from groups treated with dopamine at P<0.05 and P<0.01, respectively.

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It is concluded that the compounds of this invention showed significant improvement of gastrointestinal transit which was inhibited by dopamine at a dose of 30 mg/kg, but that the antiemetic drugs both metoclopramide HCl and trimethobenzamide HCl did not so only to a much lesser extent.

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# Experiment 3

Suppressing effects of the test compounds on apomorphine-induced emesis in beagle dogs

Male beagle dogs weighing about 8kg were fasted overnight. The test compounds (suspended or dissolved in 0.5% CMC) were administered orally and the dogs fed fortyfive minutes later. Then, fifteen minutes later 100mg/kg apomorphine (dissolved in saline) was administered subcutaneously and emetic events were observed for sixty minutes.

As a consequence, and as expected the antiemetic drugs metoclopramide HCl and trimethobenzamide *HCl showed the significant antiemetic effect at doses of 1mg/kg and 30mg/kg, respectively. The compound 2 shows however slight antiemetic effect at a dose of 30mg/kg.

## **Experiment 4**

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Acute toxicological study in mice

Male ICR mice aged 5 weeks were used for each determination. The test compounds (2-4 different doses) were intravenously administered and LD₅₀ values were calculated using the up and down method. Results were as follows (Table 3).

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Table 3

5	Test compounds	LD ₅₀ (mg/kg)
-	Compound 2	190.6
	Compound 3	62.6
	Compound 5	94.0
•	Compound 6	39.2
10	Compound 8	85.1
	Compound 19	70.8
	Compound 23	74.1
	Compound 25	87.1
	Compound 31	104.7
15	Compound 32	112.2
	Compound 34	44.7
	Compound 35	61.7
	Compound 47	68.5
	Compound 48	83.2
20	Compound 51	85.9
	Compound 53	77.6

The following prescriptive examples and examples are given by way illustration only and are not to be construed as limitations of this invention, many variations of which are possible without departing from the scope and apirit thereof.

Prescriptive Example 1: Capsule ( capsule)	Formulation (hard
Compound of Example 2 Lactose Corn Starch Magnesium Stearate	50mg a proper quantity 20mg 1mg
	to 130mg
Prescriptive Example 2: Tablet Fo	rmulation
Compound of Example 5 Lactose Corn Starch Magnesium Stearate Hydroxypropylmethyl cellulose Polyethyleneglycol Titanium Oxide	50mg a proper quantity 20mg 2mg 8mg 1mg 1mg
	to 210mg

Prescriptive Example 3: Granule Formulation	
Compound of Example 2 Lactose D-Mannitol Hydroxypropyl cellulose Talc	100mg a proper quantity 500mg 20mg 2mg
	to 1000mg
Prescriptive Example 4: Injection Formulation	1
Compound of Example 6 (hydrochloride) Citric acid Sodium Hydroxide Distilled Water for Injection	50mg 0.5mg a proper quantity a proper quantity
	to 1ml
Prescriptive Example 5: Suppository Formula	ation
Compound of Example 48 (hydrochloride) Hard Fat	50mg 1250mg
	to 1300mg

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# Reference 1

## 4-[2-(Dimethylamino)ethoxy] benzaldehyde

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To a solution of 61.1g of p-hydroxybenzaldehyde in 240ml of N,N-dimethylformamide was added 138g of potassium carbonate, 80.7g of 2-dimethylaminoethyl chloride and 30ml of isopropyl ether. The mixture was stirred at 60 °C for 1.5 hours. After cooling, the reaction mixture was poured into 720ml of water, and the whole was extracted with chloroform. The chloroform layer was extracted with aqueous hydrochloric acid. The aqueous layer was made alkaline with aqueous sodium hydroxide solution and extracted with ethyl acetate. The extract was washed with water, dried and evaporated. The residue was distilled to give 69.1g of colorless oil, b.p. 142-144 °C (4mmHg).

NMR spectrum  $\delta$  (CDCl₃)ppm: 2.34 (6H,s), 2.76 (2H,t,J=6Hz), 4.15 (2H,t,J=6Hz), 7.02 (2H,d,J=9Hz), 7.82 (2H,d,J=9Hz),9.87 (1H,s).

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## Reference 2

#### 45 4-[2-(1-Pyrrolidinyl)ethoxy]benzaldehyde

A mixture of 2.29g of 4-(2-bromoethoxy)benzaldehyde, 1.42g of pyrrolidine and 2.07g of potassium carbonate in 8ml of N,N-dimethylformamide was stirred at 60 °C for 2 hours. After cooling, water was added and the whole was extracted with ethyl acetate. The ethyl acetate layer was extracted with aqueous hydrochloric acid. The aqueous layer was made alkaline with potassium carbonate and extracted with ethyl acetate. The extract was washed with water, dried and evaporated. The residue was distilled to give 1.72g of colorless oil, b.p. 170 °C(5mmHg).

NMR spectrum  $\delta$  (CDCl₃)ppm: 1.60-2.27 (4H,m), 2.44-2.80 (4H,m), 2.93 (2H,t,J=6Hz), 4.19 (2H,t,J=6Hz), 7.01 (2H,d,J=9Hz), 7.82 (2H,d,J=9Hz), 9.87.(1H,s).

In the same manner as described in Reference 1 and 2, the compound in Reference 3 was prepared.

#### Reference 3

4-(2-Piperidinoethoxy)benzaldehyde Colorless oil, b.p. 160-162 °C (6mmHg).

NMR spectrum  $\delta$  (CDCl₃)ppm: 1.12-1.76 (6H,m), 2.27-2.61 (4H,m), 2.79 (2H,t,J=6Hz), 4.18 (2H,t,J=6Hz), 7.00 (2H,d,J=9Hz), 7.82 (2H,d,J=9Hz), 9.87 (1H,s).

Reference 4

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# 4-[2-(Dimethylamino)ethoxy]benzaldoxime

A mixture of 154g of 4-[2-(dimethylamino)ethoxy]benzaldehyde and 59.9g of hydroxylamine hydrochloride in 600ml of ethanol was boiled for 10 minutes. After cooling, the precipitate was filtered to give hydrochloride as pale yellow crystals, m.p.174-175 °C. These crystals were dissolved in 150ml of water.

The solution was made alkaline with potassium carbonate and extracted with chloroform. The extract was dried and evaporated. The residue was washed with isopropyl ether to give 157g of colorless crystals, which were recrystallized from ethyl acetate as colorless flakes, m.p. 95-96 °C.

Analysis for C₁₁H₁₆N₂O₂:

Calculated %: C, 63.44; H, 7.74; N, 13.45.

20 Found %: C, 63.28; H, 7.71; N, 13.37.

In the same manner as described in Reference 4, the compounds in References 5 and 6 were prepared.

#### 25 Reference 5

4-[2-(1-Pyrrolidinyl)ethoxy]benzaldoxime hydrochloride: Colorless plates, m.p. 219-220.5 *C (EtOH).

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Analysis for C₁₃H₁₈N₂O₂ • HCl: Calculated %: C,57.67; H,7.07; N,10.35. Found %: C,57.57; H,7.15;: N,10.25.

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#### Reference 6

4-(2-Piperidinoethoxy)benzaldoxime hydrochloride 40 Colorless flakes, m.p. 224-225 °C (EtOH).

Analysis for  $C_{14}H_{20}N_2O_2$  • HCl: Calculated %: C, 59.05; H, 7.43; N, 9.84. Found %: C, 58.74; H, 7.28; N, 9.64.

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#### Reference 7

#### 4-(2-Piperidinoethoxy)benzylamine

A suspension of 32.3g of 4-(2-piperidinoethoxy)benzaldoxime in 400ml of 10% methanolic ammonia was hydrogenated over 3.6g of Raney nickel catalyst at a pressure of 50kg/cm² and at 30 °C. The catalyst was filtered off and the filtrate was evaporated. The residue was distilled to give 27.7g of colorless oil, b.p. 185 - 190 °C (6 mm Hg).

NMR spectrum  $\delta$ (CDCl₃)ppm: 1.30-1.90 (8H, m), 2.40-2.60 (4H,m), 2.76 (2H,t,J = 6Hz), 3.79 (2H,s), 4.09 (2H,t,J=6Hz), 6.86 (2H,d,J=9Hz), 7.21 (2H,d,J=9Hz).

In the same manner as described in Reference 7, the compounds in References 8 and 9 were prepared.

Reference 8

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4-[2-(I-Pyrrolidinyl)ethoxy]benzylamine Colorless oil, b.p. 163-165 °C (3 mm Hg).

NMR spectrum  $\delta$  (CDCl₃)ppm: 1.53 (2H,br), 1.70-1.90 (4H,m) 2.50-2.75 (4H,m), 2.89 (2H,t,J=6Hz), 3.79 (2H,s), 4.10 (2H,t,J=6Hz), 6.88 (2H,d,J=9Hz), 7.22 (2H,d,J=9Hz).

Reference 9

4-[2-(Dimethylamino)ethoxy]benzylamine Colorless oil, b.p. 142-144 °C (6 mm Hg).

NMR spectrum  $\delta$ (CDCl₃) ppm: 1.45 (2H,s), 2.32 (6H,s), 2.71 (2H,t,J=6Hz), 3.79 (2H,s), 4.05 (2H,t,J=6Hz), 6.88 (2H,d,J=9Hz), 7.21 (2H,d,J=9Hz).

# 25 Example 1

N-[4-[2-(Dimethylamino)ethoxy]benzyl]-3,4-dimethoxybenzamide

To a cooled solution of 20.0g of 4-[2-(dimethylamino)ethoxy]benzylamine in 60ml of toluene was added a solution of 21.7g of 3,4-dimethoxybenzoyl chloride (which was prepared with 19.7g of 3,4-dimethoxybenzoic acid and 38.5g of thionyl chloride in the usual manner) in 60ml of toluene with stirring. The mixture was stirred at room temperature for 30 minutes. To the mixture was added 120ml of water and 1 ml of concentrated hydrochloric acid. The aqueous layer was separated, washed with 20ml of toluene and made alkaline with 20% sodium hydroxide solution to give a precipitate, which was washed with isopropyl ether, of 37.0g of pale brownish crystals. Recrystallization of the crystals from ethanol and isopropyl ether gave the title compound as colorless needles, m.p. 111-112 °C.

Analysis for C₂₀H₂₆N₂O₄:

Calculated %: C, 67.02; H, 7.31; N, 7.82.

o Found %: C, 66.96; H, 7.28; N, 7.78.

# Example 2

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N-[4-[2-(Dimethylamino)ethoxy]benzyl]-3,4-dimethoxybenzamide hydrochloride

A solution of 3.23g of N-[4-[2-(dimethylamino)ethoxy]benzyl]-3,4-dimethoxybenzamide in ethanol was acidified by the addition of ethanolic hydrogen chloride. The precipitate was filtered and washed with a mixture of ethanol and isopropyl ether to give 3.22g of pale brownish crystals, which were recrystallized from ethanol as colorless prisms, m.p. 194-195 °C.

Analysis for C₂₀H₂₆N₂O₄ • HCl:

Calculated %: C, 60.83; H, 6.89; N, 7.09.

Found %: C, 60.78; H, 6.99; N, 7.05.

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# Example 3

## 3,4-Methylenedioxy-N-[4-[2-(1-pyrrolidinyl)ethoxy]benzyl]benzamide:

To a cooled solution of 20.0g of 4-[2-(1-pyrrolidinyl)ethoxy]benzylamine in 30ml of chloroform was added 17.7g of 3,4-methylenedioxybenzoyl chloride (which was prepared with 15.9g of piperonylic acid and 65.3g of thionyl chloride in the usual manner). The mixture was stirred at room temperature for 20 minutes and the solvent was evaporated. 150ml Of water was added to the residue and the mixture was washed with ethyl acetate. The aqueous layer was made alkaline with potassium carbonate and was extracted with ethyl acetate. The extract was washed with water, dried, and evaporated. The residue was washed with isopropyl ether to give 30.0g of colorless crystals, which were recrystallized from ethyl acetate as colorless needles, m.p. 93.5 - 94.5 °C.

Analysis for  $C_{21}H_{24}N_2O_4$ : Calculated %: C, 68.46; H, 6.57; N, 7.60. Found %: C, 68.44; H, 6.65; N, 7.45.

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## Example 4

## 2,4-Dimethoxy-N-[4-[2-(1-pyrrolidinyl)ethoxy]benzyl]benzamide

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To a cooled suspension of 1.82g of 2,4-dimethoxybenzoic acid in 10ml of tetrahydrofuran was added 1.09g of ethyl chloroformate and 1.01g of triethylamine. After stirring for 15 minutes, to the mixture was added a solution of 2.00g of 4-[2-(1-pyrrolidinyl)- ethoxy]benzylamine in 5ml of tetrahydrofuran. The mixture was stirred for 15 minutes and the solvent was evaporated. To the residue was added 10% hydrochloric acid, and the solution was washed with ethyl acetate. The aqueous layer was made alkaline with potassium carbonate and was extracted with ethyl acetate. The extract was washed with water, dried, and evaporated to give 3.31g of the title compound as a colorless oil.

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Mass spectrum m/z: 384 (M^{\circ}) IR spectrum \nu (liquid) cm^{-1}: 1648 (c = o) NMR spectrum \delta (CDCl_3) ppm; 1.62-1.97 (4H,m), 2.44-2.76 (4H,m), 2.88 (2H,t,J=6Hz), 3.84 (3H,s), 3.86 (3H,s), 4.09 (2H,t,J=6Hz), 4.58 (2H,d,J=5.5Hz), 6.46 (1H,d,J=2Hz), 6.59 (1H,dd,J=9,2Hz), 6.88 (2H,d,J=9Hz), 7.27 (2H,d,J=9Hz), 7.99 (1H,br), 8.21 (1H,d,J=9HZ).
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# Example 5

## 4-Amino-5-chloro-N-[4-[2-(dimethylamino)ethoxy]benzyl]-2-methoxybenzamide

To a cooled suspension of 2.49g of 4-amino-5-chloro-2-methoxy-benzoic acid in 15ml of chloroform were successivly added dropwise 1.26g of triethylamine and 1.35g of ethyl chloroformate with stirring. The mixture was stirred at the same temperature for 30 minutes. Next, to the mixture was added a solution of 2.00g of 4-[2-(dimethylamino)ethoxy]benzylamine in 10ml of chloroform with stirring. The mixture was stirred at room temperature for 14 hours and the solvent was evaporated. 10% Hydrochloric acid was added to the residue and the aqueous solution was washed with ethyl acetate. The aqueous layer was made alkaline with potassium carbonate and was extracted with chloroform. The extract was washed with water, dried, and evaporated. The residue was washed with ether to give 3.87g of slightly brownish crystals, which were recrystallized from ethanol to give colorless needles, m.p. 147-148 °C.

Analysis for C₁₉H₂₄ClN₃O₃: Calculated %: C, 60.39; H, 6.40; N, 11.12.

Found %: C, 60.28; H, 6.46; N, 11.12.

Further, the free base was converted into the hydrochloride in the usual way using ethanolic hydrogen chloride as in Example 2. Recrystallization of the hydrochloride from ethanol gave colorless needles, m.p.

206.5-208 °C.

Analysis for  $C_{19}H_{24}CIN_3O_3$  *HCl: Calculated %: C, 55.08; H, 6.08; N, 10.14. Found %: C, 54.86; H, 6.21; N; 9.98.

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# Example 6

# N-[4-[2-(Dimethylamino)ethoxy]benzyl]-2-methoxy-5-sulfamoylbenzamide

To a cooled suspension of 14.3g of 2-methoxy-5-sulfamoylbenzoic acid in 60ml of tetrahydrofuran were successively added dropwise 6.25g of triethylamine and 7.45g of pivaloyl chloride with stirring. The mixture was stirred at the same temperature for 1 hour and then a solution of 10.0g of 4-[2-(dimethylamino)ethoxy]-benzylamine in 40ml of tetrahydrofuran was added dropwise with stirring. The mixture was stirred at room temperature for 14 hours and the solvent was evaporated. Hydrochloric acid (10%) was added to the residue and the aqueous solution was washed with ethyl acetate. The aqueous layer was made alkaline with potassium carbonate to give a precipitate, which was washed with water and ethyl acetate, of 16.6g of colorless crystals. Recrystallization of the crystals from ethanol gave the title compound as colorless needles, m.p. 154-155 °C.

Analysis for C₁₉H₂₅N₃O₅S:

Calculated %: C, 56.00; H, 6.18; N, 10.31.

Found %: C, 55.71; H, 6.21; N, 10.02.

Further, the free base was converted into the hydrochloride in the usual way. Recrystallization of the hydrochloride from methanol gave coloriess needles, m.p. 122.5-123 °C.

Analysis for C₁₉H₂₅N₃O₅S HCl*2H₂O:

Calculated %: C, 47.55; H, 6.30; N, 8.75.

Found %: C, 47.47; H, 5.90; N, 8.72.

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## Example 7

# N-[4-[2-(Dimethylamino)ethoxy]benzyl]-5-dimethylaminosulfonyl 2-methoxybenzamide

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To a cooled suspension of 3.20g of 5-dimethylaminosulfonyl-2-methoxybenzoic acid in 10ml of tetrahydrofuran were successively added dropwise 1.25g of triethylamine and 1.34g of ethyl chloroformate with stirring. The mixture was stirred at the same temperature for 30 minutes and then a solution of 2.00g of 4-[2-(dimethylamino)ethoxy]benzylamine in 10ml of tetrahydrofuran was added dropwise with stirring. The mixture was stirred at room temperature for 2 hours and the solvent was evaporated. Hydrochloric acid (10%) was added to the residue and the aqueous solution was washed with ethyl acetate. The aqueous layer was made alkaline with potassium carbonate and was extracted with ethyl acetate. The extract was dried and evaporated. The residue was washed with isopropyl ether to give 4.10g of colorless crystals, which were recrystallized from a mixture of ethyl acetate and ether to give colorless needles, m.p. 99.5-100.5 °C.

Analysis for  $C_{21}H_{29}N_3O_5S$ : Calculated %: C, 57.91; H, 6.71; N, 9.65. Found %: C, 57.69; H, 6.82; N, 9.38.

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#### Example 8

# N-[4-[2-(Dimethylamino)ethoxy]benzyl]-4-sulfamoylbenzamide

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To a cooled solution of 1.50g of 4-[2-(dimethylamino)ethoxy]-benzylamine and 0.87g of triethylamine in 10ml of chloroform was added 1.87g of 4-sulfamoylbenzyl chloride, which was prepared from 1.71g of 4-sulfamoylbenzoic acid with 16.3g of thionyl chloride in the usual way, with stirring. The mixture was stirred

at room temperature for 30 minutes and the solvent was evaporated. Hydrochloric acid (10%) was added to the residue and the aqueous solution was washed with ethyl acetate. The aqueous layer was made alkaline with potassium carbonate and was extracted with ethyl acetate. The extract was washed with water, dried, and evaporated. The residue was washed with ethyl acetate to give 1.19g of pale yellow crystals, which were recrystallized from ethanol to give colorless crystals, m.p. 173.5-174.5 °C.

Analysis for C₁₈H₂₃N₃O₄S:

Calculated %: C, 57.28; H, 6.14; N, 11.13.

Found %: C, 57.58; H, 6.40; N, 10.95.

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# Example 9

## N-[4-[2-(Dimethylamino)ethoxy]benzyl]-4-fluorobenzamide

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To a cooled solution of 2.00g of 4-[2-(dimethylamino)ethoxy]-benzylamine and 1.14g of triethylamine in 10ml of chloroform was added 1.80g of 4-fluorobenzoyl chloride, which was prepared from 1.59g of 4-fluorobenzoic acid with 7.77g of thionyl chloride. The mixture was stirred for 30 minutes and the solvent was evaporated. Hydrochloric acid (10%) was added to the residue and the aqueous solution was washed with ethyl acetate. The aqueous layer was made alkaline with potassium carbonate and was extracted with ethyl acetate. The extract was washed with water, dried, and evaporated. The residue was washed with n-hexane to give 3.07g of pale yellow crystals, which were recrystallized from a mixture of ethanol and ether to give colorless needles, m.p. 113-114.5 °C.

Analysis for C₁₈H₂₁FN₂O₂:

Calcultated %: C, 68.34; H, 6.69; N, 8.85.

Found %: C, 68.31; H, 6.67; N, 8.73.

Further, the free base was converted into the hydrochloride in the usual way. Recrystallization of the hydrochloride from ethanol gave colorless plates, m.p. 165-166  $\,^{\circ}$  C.

Analysis for C₁₈H₂₁FN₂O₂ •HCl:

Calculated %: C, 61.27; H, 6.28; N, 7.94.

Found %: C, 61.18; H, 6.29; N, 7.75.

#### Examples 10

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#### 2-Amino-N-[4-[2-(dimethylamino)ethoxy]benzyl]benzamide

To a solution of 2.00g of 4-[2-(dimethylamino)ethoxy]benzylamine in 20ml of ethyl acetate was added 1.04g of isatoic anhydride. The mixture was stirred at room temperature for 15 minutes. Hydrochloric acid (10%) was added to the mixture. The aqueous layer was separated, made alkaline with potassium carbonate and extracted with ethyl acetate. The extract was washed with water, dried, and evaporated. Recrystallization of the residue from ethyl acetate gave 1.85g of colorless pillars, m.p. 104-105 °C.

Analysis for C₁₈H₂₃N₃O₂:

5 Calculated %: C, 68.98; H, 7.40; N, 13.41.

Found %: C, 69.07; H, 7.03; N, 13.32.

In the same manner as described in Examples 1 to 10, the compounds of Examples 11 to 86 were prepared.

The physical and chemical properties of the compounds of Examples 11 to 86 are shown in Tables 4 and 5.

	(Calcd. C;H;N;, Found C;H;N;)	CzeHzsNzO4-C4H4O460.75; 6.37; 5.90 60.62; 6.41; 5.79	67.02; 7.31; 7.82 67.04; 7.26; 7.57	67.02; 7.31; 7.82 66.85; 7.29; 7.58	67.02; 7.31; 7.82 66.90; 7.12; 7.59	66.65; 6.48; 8.18 66.61; 6.45; 8.03	60.24; 6.12; 7.39 60.13; 6.21; 7.16	66.26; 7.02; 8.13 66.34; 7.05; 7.97	69.09; 6.85; 7.32 69.05; 6.74; 7.19	68.73; 7.34; 7.29 68.61; 7.38; 7.09	69.32; 7.59; 7.03 69.49; 7.73; 6.92	72.46; 7.43; 9.39 72.53; 7.25; 9.34	68.77; 7.05; 8.91 69.04; 7.15; 8.95	69.49; 7.37; 8.53 69.40; 7.36; 8.33	62.54; 6.91; 7.68 62.53; 6.99; 7.38	69.49; 7.37; 8.53 69.49; 7.13; 8.44	4 62.15; 6.35; 6.30 62.02; 6.26; 6.35	69.49; 7.37; 8.53 69.47; 7.29; 8.42	62.54; 6.91; 7.68 62.46; 6.97; 7.52	70.15; 7.65; 8.18 69.93; 7.75; 7.94	63.40; 7.18; 7.39 63.15; 7.32; 7.23
	Analysis for	C2 0 H2 6 N2 O4 - C4 H	C20H26N2O4	C20H26N2O4	CzoHzeNz04	C1.9 H2.2 N2 O4	C15 H22 N2 O4 * HC1	C15 H2 4 N2 O4	C22 H26 N2 04	C22 H28 N2 04	C23 H30 N2 04	C1. H22 N2 O2	C1.8 H2.2 N2.03	C1 9 H2 4 N2 O3	C18H24N2O3·HCI	C1.9 H2.4 N2 03	Cx * Hz 4 Nz O3 • C4 H + O4	Cx 9 Hz 4 Nz O3	C13H2+N2O3+HC1	CzoHzeNzO3	C2.0 H2.6 N2 O3 · HC1
$\sim$ 0CH ₂ CH ₂ N $\left< \frac{R_4}{R_5} \right>$	melting point (solvent)	122-123° (EtOH)	75-76* (F+0H-ip-0)	130~131	(Ac0Et) 71-72*	89~90° (E+0u-:p-0)	166~167* (R±0H)	129.5~130.5° (Ac0Et)	64~65* (Ac0Et-iPr20)	93~95* (AcOEt-iPr,0)	113-114* (Ac0Et-iPr20)	84~85* (iPr ₂ 0)	133~134° (EtOH)	72.5~73.5° (iPr ₂ 0)	156.5~157.5°. (EtOH)	66~68* (iPr ₂ 0)	100-101* (iPrOH-iPr20)	119-120° (EtOH-Et ₂ 0)	175-176° (EtOH)	128-129* (Ac0Et)	164~165° (EtOH-Et ₁ 0)
>-contide_	crystals	colorless	colorless	colorless	colorless	colorless	colorless	colorless	yellow	colorless	yellow	colorless plates	colorless	colorless needles	colorless needles	colorless needles	colorless plates	colorless	colorless	colorless	colorless scales
R ₂ R ₃ CON	salt	fumarate		-			hydrochloride								hydrochloride		maleate		hydrochloride		hydrochloride
	Rs	Me	æ	¥e	Me	He	u	Же	-3(2)	-(CH ₂ ),-	-(CH ₂ ) ₅ -	Me	Me	Же	×	Же	"	¥e	u	e Ze	E .
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	R,	2-0Me	2-0Me	2-0Me	3-0Me	3,4-	H	3-0Me	. 3,4-	3-0же	3-0же	=	4-0H	2-0Me	E	3-0Me	u	4-0Me	"	4-0Et	н
Table 4	Example No.	1.1	1.2	13	1.4	1.5		16	1.7	18	1.9	2 0	2.1	2.2		2 3		24		2 5	

	(Calcd, C:H:N:, Found C:H:N:)	7.56 71.17; 8.	71.16: 7.39: 7.90 70.93: 7.54: 7.93		71.71; 7.66; 7.60 71.57; 7.84; 7.52	70 03. 7 55.	(co.0) or o (co.)	70.76; 7.92; 7.86 70.58; 7.93; 7.81		67.72; 7.58; 7.52 67.66; 7.61; 7.50		68.37; 7.82; 7.25   68.39; 7.54; 7.11		58.37; 7.82; 7.25   68.15; 7.73; 7.20	62 45: 6 49:10 40 62 49: 6 56:10 26		63.23; 6.75;10.05 63.24; 6.80; 9.78		5.80; 6.56; 9.76 56.10; 6.61; 9.77	55 86° 6 47° Q 31 55 66° 6 35° Q 06	***************************************	56.76; 6.71; 9.03 56.81; 6.74; 8.84		54.09; 6.29; 8.60 53.98; 6.28; 8.39		49.49; 5.81; 8.66 49.55; 5.83; 8.43	2 62 7 33 69 70 6 642	52.63; 3.63; 7.11 32.79; 3.64; 6.83	52.89: 6.31:12.98 52.89: 6.23:12.98		47.84; 6.13;11.75 48.12; 6.27;11.50		59.85; 6.77; 9.10   59.89; 6.68; 9.10		59.04; 6.53; 9.39 58.82; 6.24; 9.33	
	Analysis for	C2 H3 6 N2 O3 7	C. H. N. O. 7		CzzHzsNzOs 7.		Can has Na Us	Ca1 Hz . Nz O. 70		C21 H28 N2 O4 67		CzzHzeNzO4 68		Czz Hze Nz U4 62	C. H. CIN.O. 67		CzzHzsCINzOz 63		Cz. Hz 7 Nz Os S-1/2Hz 055.80;	C. H. D. S. H. D. SE		Czz Hz B N 3 0 5 S + Hz 0 56		-HC1	17.4nz.0	CreHreCIN, 04S-HCI 48	١	-Callon-1/2H20	Τ		-HC1	.H.0	0,5		CzzHzsNsOęS 59	
$-$ 0CH ₂ CH ₂ N $\Big<^{R_4}_{R_5}$	melting point (solvent)	131-132	120-121	(AcOEt)	125-127	(Ac0Et)	30-31 (iPr.0)	117-119*	(AcOEt)	113-114	(AcOEt)	127.5-129	(ACUET)	114~114.5 (AcOEt)	144~146.5	(EtOH)	121-122	(AcOEt)	154~156° (AcOEt-EtOH)	91~93*	(EtOH)	113-114	(EtOH)	203-204	(neon)	146~147° (R±0H)	110-1110	(EtOH)	160-161*	(EtOH)	134~136*	(MeOH-AcOEt)	128~129*	(EtOH)	168~169	(EtOH)
	crystals	colorless	colorless	needles	colorless	prisms	needles	colorless	prisms	colorless	needles	colorless	needles	coloriess	colorless	needles	colorless	needles	colorless	colorless	crystals	colorless	needles	colorless	EST DESI	coloriess	20100100	prisas	colorless	needles	coloriess	needles	coloriess	prisns	colorless	scoles
$R_2$ CONHCH ₂ -	salt											- -												hydrochloride		nydrochloride	fusarate				hydrochloride					
	R. R.	¥e ¥e	-(CH ₂ )		-(CH2)+-	a X		Ne Me	_	He	十	We We	+	90	-(CH ₂ )		-(CH ₂ ),-	ŀ	ž Ž	-(CH3)-		- (CH3) -		*	1	<u> </u>	-(CH-)-	* ( * ( )	Ye Ke		N N		-(CH ₂ ),-		-(CH2)-	
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	R2	<b>=</b> =	æ		==	=	:	=		4-0Et		4-0Et	100	a-ver	4-NH2		4-NHz		2-0Me	2-0Me		2-0He		•			1J-7	;	2-0Me		•		2-0Me		2-0Me	
<i>'</i>	R,	4-0Bu-n	4-0Me		4-0Et	3-0F+	;	4-0Pr-n		3-0Me	1	3-0Et	2 054	3-061	2-0Me		2-0Me		5-S02NHMe	5-S0, NH,		5-S02 NH2		*	N N OU C	3-302 N· nez	3-50. N. Me.		5-S02 NH2		*		3-S0,N Me2		5-SO ₂ NHMe	Control of the Contro
•	Example No.	26	2.7		7 8 8	9.6		30		ი 1		21	0 0		3.4		က		9 8	3.7		3 8			c		4 0		4.1				4 2	- 1	4 8	

	(Calcd. C.H.N., Found C.H.N.)	8.30 64.24; 6.	. 58.54; 6.00; 7.59 58.30; 6.07; 7.30	64.96; 6.36; 7.59 65.02; 6.37; 8.18	58.54; 6.00; 7.59 58.27; 6.20; 7.26	64.96; 6.36; 8.42 65.05; 6.42; 8.24	50 54 6 00 7 50 50 46. 6 01.	'nr.00	65.41; 7.22; 8.03 65.25; 7.19; 7.83	73 05: 7 74: 9 07 79 15: 7 51: 9 79	107.61 16.0 15.11	65.41; 7.22; 8.03 65.20; 7.32; 7.70		73.59; 8.03; 8.58 73.65; 7.98; 8.38	00 11 10	56.92; 5.84;11.06   56.91; 6.05;10.82	62.96; 6.16;12.24 62.90; 6.24;12.18	0 01 00 00	50.92; 5.64;11.05 50.95; 6.04;10.78	62.96; 6.16;12.24 62.94; 6.13;12.18		70.57; 6.55;12.99 70.41; 6.42;12.71	62.63; 6.22;11.53 62.94; 6.13;11.25	74 54. 0 52. 7 60 74 60. 6 50. 7 56	6.000	70.35; 7.97;12.31 70.21; 7.58;12.02		74.53; 7.74; 8.28 74.63; 7.44; 8.19	-	72.18; 6.63;12.03 71.96; 6.49;11.80
	Analysis for	C1. H21CIN2O2	C1. H21C1N2 O2 ·HC1	Cas Har CINa Oz	C. H. CIN, O. HCI	C1. H21.C1N2 O2	יטוי ט אנט ה	1011 121 011/2 02 . IIOT	C1. H2. N2 O2 · HC1	0 2 3	019112411202	Cx 9 H2 4 N2 O2 • HCl		C20 H2 6 N2 O2		C1. H2.1N3.04.HCL	. Cas Haa Na O.	1011 0 11 11	Cze Hzz Na Uę · HC.	C1.8 H2.1 N3 O4		C12 H22 N3 U2	C1. H2. N3 O2 · HCl	-1/4H ₂ 0	C22 flag ff2 U2	C20 H27 N3 O2		C2 x H2 s N2 O2	:	G2 1 H2 3 N3 O2
)—0CH ₂ CH ₂ N / R _S	melting point (solvent)	66-67°	207~209° (EtOH)	78-79	166-167	105-106	(EtOH-iPr ₂ 0)	(EtOH)	118-120*	100-110	$(iPr_20)$	197~199*	(EtOH-Et ₂ 0)	101~102*	100, 000	190~191° (EtOH)	88~89*	(Acuet-et ₂ U)	204~203 (EtOH)	153~154*	(Acuet)	$93\sim 94^{\circ}$	182~183*	(ECOH)	(Ac0Et)	144-146*	(AcOEt)	105-107	(AcOEt)	102~103 (AcOEt)
-contact	crystals	colorless	colorless	colorless	colorless	colorless	scales	scales	colorless	Sathaan	prisms	colorless	plates	colorless		colorless needles	pale yellow	needles	coloriess	pale yellow	needles	pale yellow needles	pale yellow	needles	needles	colorless	needles	colorless	prisms	colorless prisms
R ₂	salt		hydrochloride		hydrochloride		hudrochlonide		hydrochloride			hydrochloride			11	hydrochloride		1. 1	nyarocnioride				hydrochloride							
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	R.	=	"	Ŧ	"	=	"		=	=	:	"		=	=	=	=	:		H	]:	=	"	2	3	H		<b>=</b>		E
	R.	2-C1	. "	3-01	"	4-C1			3-Ne	A-Mo	<u>}</u>	"		4-Et	On G	Z-NU-Z	3-N02	,	<b>t</b>	4-N0 ₂	100	4-CN	И	A-+B		4-N-Mez		4-Me		4-CN
	Example N o	4 4		4 5		4 6			4.7	α				4 0		o 0	51			52		n n		7		2 2		20		2.5

	Found C;H;N;	58.90; 5.97;10.39	58.89; 5.46; 7.51	53.41; 5.39; 6.78	53.75; 5.47; 6.89	53.46; 5.46; 6.71	63.56; 6.61;11.70	57.66; 6.38;10.63	65.49; 6.68;10.87		74.93; 7.81; 7.85	63.14; 7.32; 7.41	61.63; 6.66; 7.95	68.94; 7.21; 8.98	57.30; 6.07;11.12	65.34; 7.14; 8.00	68.24; 6.57; 8.87	61.25; 6.30; 7.97	68.34; 6.66; 8.83	60.94; 5.88; 6.55	56.13; 6.49;10.89	
	(Calcd. C;H;N;, Found	59.18; 5.96;10.35	58.87; 5.49; 7.63	53.55; 5.24; 6.94	53.55; 5.24; 6.94	53.55; 5.24; 6.94	63.85; 6.49;11.76 6	57.94; 6.14;10.67 5	65.78; 6.57;10.96 6		74.97; 8.01; 7.95 7	63.40; 7.18; 7.39 6	61.62; 6.61; 7.98 6	68.77; 7.05; 8.91 6	57.28; 6.14;11.13 5	65.41; 7.22; 8.03 6	68.34; 6.69; 8.85 6	61.27; 6.28; 7.94 6	68.34; 6.69; 8.85 6	5.83; 6.48	55.96; 6.52;10.88 5	
	Analysis for	CzeHzaNaOe·HCl 5	C.e.H.e.Cl.2 Nz Oz 5	3.0 Hz 0 Cl2 N2 O2 · HCl 5	C Hz . Clz Nz Oz - HCl 5	C, . Hz . Clz Nz Oz - HCl 5	C19 H23 N2 04 . 6	C. 13H. 10. N. C. HC1 5	Czz. Hz s Nz O4 6		Czz Hz . Nz Oz 7.	Cz . Hz . Nz Oz . HCl 6	C1.8 H22 N2 O3 · HC1 6	C1.8 H2.2 N2.03 6	C1.0 Hz 3 N3 O4 S 5	C1.9 H2.02.HC1 6	C. HarFNaOz 61	C. H. FN. O. HCI 61	C1. H2.FN2.O2 60	21. Haz FNz 0z -C4H4O461.10;	Cx. Hz.3 N2 Oz - 2HCl 55	
~-0CH ₂ CH ₂ N R ₅	melting point (solvent)	176~178* (R+0H)	111~112"				88~90*	170~171° (F+0u-s+ 0)	113~114*	(AcOEt)	90~91" (iPr ₂ 0)	127~130* (EtOH-n-C,H,,)	153~156* (EtOH)	151~153° (EtOH)	169~172° (EtOH)	186~187.5* (EtOH)	70-72* (AcOEt-n-C.H.,)	139-142* (EtOH-Et.0)	86-87° (iPr ₂ 0)		173-174°	(nevn-acuet)
-contain	crystals	grayish brown	colorless	colorless	colorless	colorless	yellow	colorless	pale yellow	prisms	colorless needles	colorless	colorless	colorless plates	colorless crystals	colorless	colorless	coloriess	colorless	coloriess	colorless	CLYSTALS
R ₂ - COV	salt	hydrochloride	-	hydrochloride	hydrochloride	hydrochloride		hydrochloride				hydrochloride	hydrochloride			hydrochloride		hydrochloride		fumarate	hydrochloride	
	Rs	H2 )4-	Me	2	We.	Me	a.	2	H2)4-		H ₂ ) ₅ -	ě	æ	Ð.	æ.	<b>E</b>	e œ	R	æ		æ	
	자	- (CH2	He	*	He	Me	We We		-(CH ₂	-	-(CH ₂	æ	ē.	e E	ž	ž.	£	•	ž	2	æ	$\downarrow$
	R,	<b>=</b> .	=	2	æ	=	=	3	=		=	æ	=	=	=	=	=	"	æ	"	=	
	R.	==	4-c1	n	4-c1	2-c1	4-NO2		4-N02		==	=	=	=	=	æ	æ		=		=	
	R,	3-N02	2-C1	И	3-C1	3-C1	3-Ме	И	3-Me		4-He	2-0Et	2-0н	3-0н	3-502 NH2	2-Me	2-F	"	3-F	H	3-NHz	
	Example No.	5 8	ე მ		0 9	6.1	6.2		63		64	6 5	9 9	2 9	8 9	6 9	7.0		7.1		7.2	

5		-	(Ca)cd C:H:N: Found C:H:N:)	55.96; 6.52;10,88 55.89; 6.69;10.88		70.65; 6.51;12.99		63.32; 6.14;11.73		73.47; 8.96; 6.29	-	50.55; 5.51; 9.71		59.00; 6.04;10.19		61.32; 5.71; 7.98	
10		•	N:H:J poled)	55.96; 6.52;10.88		70.57; 6.55;12.99		63,42; 6.16;11.68		73.20; 8.98; 6.57		50.54; 5.42; 9.82		58.83; 5.68;10.29		61.36; 5.44; 7.95	-
15 20			Analysis for	C1. H23 N3 O2 - 2HC1		C18H21N3O2		C1.5 H21.N3 O2 - HC1		Cas Has Na Oa		C1. H21C12N3 02 - HC1 50.54; 5.42; 9.82	·1/2H ₂ 0	Cza Hz3Cl2N3Oz		Cas Has FaNa Oz	
25		$\sim$ 0CH ₂ CH ₂ N $<$ R ₅	melting point (solvent)	171-173	(NeOH)	99~100*	(AcOEt-IPr,0)	155-157	(EtOH)	142~144	$(\text{Me}_2\text{CO-iPr}_20)$	132~134	(EtOH)	63~64	(AcOEt)	80~82	(AcOEt)
30		-contat-	crystals	colorless	needles	colorless	crystals	colorless	prisms	colorless	plates	pale brown	needles	pale brown	needles	colorless	prisms
35	9	$R_2 = 0$	salt	hydrochloride				hydrochloride				hydrochloride					
40	•		Rs	¥e		Me		*		We e		Æ		[2]		He	
,,,			R,	¥.	_	Же		•		æ		¥		-(CH2)-		æ	
			R ₃	=		=		2		5-tBu		2-C1		5-C1		자-	
45			R.	=		=		*		4-0н		4-NH2	•	4-NH2		4-F	
50	-	<b>,</b>	R ₁	4-NH ₂		3-CN		*		3-tBu		3-01		3-c1		2-F	
		• • •	Example No.	7 3		74		-		7.5		16		17		7.8	

	1		7	<del></del>	1		T	1	<del></del>	
5			t,J=6HZ), 5.5Hz), H,m)	), 78(2H,d,J=9Hz), 92(1H,dd,J=8.5,	, 4.04(2H,t, 6.85(2H,d, 2), 7.99(1H,dd,	t, J=6Hz), =9Hz), (1H, br),	t,J=5.5Hz), 84(2H,d,J=9Hz), -8.5Hz),	, 3.95(3H,s), 86(2H,d,J=9Hz), (1H,dd,J=8.5,	s), 2.89(2H,t, (2H,d,J=5.5Hz), (2H,d,J=9Hz),	t,J=6Hz), {(ZH,m), .13(1H,m)
10		Spectrum (CDCl ₃ )ppm	4.61(2H, d, J= 7.20-7.38(6)	, 3.92(2H,br J=5.5Hz), 6. J=8.5Hz), 7.	H,t,J=5.5Hz), 5.88(1H,br), 1(1H,d,J=8.5H;	m), 2.87(2H, 1 6.82(2H, d, J= 8.5Hz), 7.70 1, d, J=2Hz)	m), 2.88(2H, 1) J=5.5Hz), 6.8 7.55(1H, d, J=, d, J=2Hz)	, 2.82(6H,s), J=5.5Hz), 6.8	m), 2.83(6H,s J=6Hz), 4.55 8.5Hz), 7.27 ,d,J=2Hz)	m), 2.90(2H,1 m), 6.67-7.14 9Hz), 7.73-8.
15		NMR spec	2.44-2.76(4H, (2H,t,J=6Hz), (2H,d,J=9Hz),	(2H, t, J=5.5Hz) ), 4.47(2H, d, )), 7.49(1H, d, =2Hz)	3H,s), 2.71(7 ',d,J=5.5Hz), ',J=9Hz), 7.56 1H,d,J=2Hz)	2.32-2.72(4H, 4.52(2H,br), 7.36(1H,d,J= 2Hz), 8.34(1H	2.34-2.77(4H, ), 4.53(2H,d, (2H,d,J=9Hz), 2Hz), 8.40(1H	2H,t,J=5.5Hz) ), 4.53(2H,d, ), 7.27(2H,d, ,J=2.5Hz)	2.45-2.75(4H, ), 4.10(2H,t, 7.05(1H,d,J= 2Hz), 8.22(1H,	2.48-2.80(4H, 4.48-4.72(2H, 7.25(2H,d,J=
20	$-\cos(4)$		1.66-1.98(4H,m), 2.44-2.76(4H,m), 2.88(2H,t,J=6HZ), 3.82(3H,s), 4.09(2H,t,J=6Hz), 4.61(2H,d,J=5.5Hz), 6.47(1H,br), 6.97(2H,d,J=9Hz), 7.20-7.38(6H,m)	2.29(6H,s), 2.69(2H,t,J=5.5Hz), 3.92(2H,br), 3.99(2H,t,J=5.5Hz), 4.47(2H,d,J=5.5Hz), 6.78(2H,d,J=9Hz), 7.07(1H,t,J=5.5Hz), 7.49(1H,d,J=8.5Hz), 7.92(1H,dd,J=8.5, 2Hz), 8.32(1H,d,J=2Hz)	2.32(6H,s), 2.62(3H,s), 2.71(2H,t,J=5.5Hz), 4.04(2H,t,J=5.5Hz), 4.54(2H,d,J=5.5Hz), 5.88(1H,br), 6.85(2H,d,J=9Hz), 7.25(2H,d,J=9Hz), 7.56(1H,d,J=8.5Hz), 7.99(1H,dd,J=8.5,2Hz), 8.39(1H,d,J=2Hz)	1.55-1.97(4H,m), 2.32-2.72(4H,m), 2.87(2H,t,J=6Hz), 4.07(2H,t,J=6Hz), 4.52(2H,br), 6.82(2H,d,J=9Hz), 7.09(2H,d,J=9Hz), 7.36(1H,d,J=8.5Hz), 7.70(1H,br), 7.83(1H,dd,J=8.5,2Hz), 8.34(1H,d,J=2Hz)	1.57-1.98(4H,m), 2.34-2.77(4H,m), 2.88(2H,t,J=5.5Hz), 4.08(2H,t,J=5.5Hz), 4.53(2H,d,J=5.5Hz), 6.84(2H,d,J=9Hz), 7.16(1H,br), 7.25(2H,d,J=9Hz), 7.55(1H,d,J=8.5Hz), 8.03(1H,dd,J=8.5,2Hz), 8.40(1H,d,J=2Hz)	2.32(6H,s), 2.71(2H,t,J=5.5Hz), 2.82(6H,s), 3.95(3H,s), 4.04(2H,t,J=5.5Hz), 4.53(2H,d,J=5.5Hz), 6.86(2H,d,J=9Hz), 7.03(1H,d,J=8.5Hz), 7.27(2H,d,J=9Hz), 8.10(1H,dd,J=8.5, 2.5Hz), 8.25(1H,d,J=2.5Hz)	1.62-1.89(4H,m), 2.45-2.75(4H,m), 2.83(6H,s), 2.89(2H,t, J=6Hz), 3.96(3H,s), 4.10(2H,t,J=6Hz), 4.55(2H,d,J=5.5Hz), 6.88(2H,d,J=9Hz), 7.05(1H,d,J=8.5Hz), 7.27(2H,d,J=9Hz), 8.12(1H,dd,J=8.5,2Hz), 8.22(1H,d,J=2Hz)	1.57-2.10(4H,m), 2.48-2.80(4H,m), 2.90(2H,t,J=6Hz), 4.10(2H,t,J=6Hz),4.48-4.72(2H,m), 6.67-7.14(2H,m), 6.89(2H,d,J=9Hz), 7.25(2H,d,J=9Hz), 7.73-8.13(1H,m)
25	-cov+ich ₂	IR spectrum	1650 (C=0)	1648 (C=0)	1650 (C=0)	1644 (C=0)	1644 (C=0)	1644 (C=0)	1646 (C=0)	1660 (C=0)
30	R ₂ R ₃	Ms spectrum m/z (M )	354	413,411 (1:3)	427,425 (1:3)	439,437 (1:3)	453,451 (1:3)	435	461	378
35			yellow oil	pale yellow oil	colorless oil	yellow oil	yellow oil	colorless oil	pale yellow oil	yellow oil
40		R. R.	-(CH ₂ )+-	Me Me	Me Me	-*(CH ₂ )-	-(CH ₂ ) ₄ -	не ме	-(CH ₂ ),-	-(CH ₂ ).
45		ж •	=	<b>=</b>	=	<b>=</b>	<b>=</b>	Н	H	5-F
		R,	±	4-c1	4-c1	4-c1	4-c1	4-0Me	4-0Me	4-F
50		R,	3-0Me	3-S02 NH2	3-SO ₂ Nil·Me	3-502 NH2	3-S02NH·Me	3-50 ₂ N•Me ₂	3-50, N·Me2	2-F
55	Table 5	Example No.	7.9	8 0	8 1	8 2	8 3	. 8 4	ထ ည	8 6

#### Claims

1) Amide-compound selected from those represented by the formula (I),

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wherein R1 represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino which can be substituted by lower alkyl, nitro, cyano, sulfamoyl which can be substituted by lower alkyl, R2 represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino, nitro, and wherein  $R_1$  and  $R_2$  can be combined to form methylenedioxy  $R_3$  means hydrogen, lower alkyl, halogen, or amino, and wherein  $R_4$  and  $R_5$  may be the same or different and each represents lower alkyl and wherein  $R_4$  and  $R_5$  may be combined together with nitrogen to form 1-pyrrolidinyl or piperidino, and pharmacologically-acceptable acid-addition salts thereof.

- 2) A compound of claim 1 which is N-[4-[2-(dimethylamino) ethoxy]-benzyl]-3,4-dimethoxybenzamide.
- 3) A compound of claim 1 which is N-[4-[2-(dimethylamino) ethoxy]-benzyl]-3,4-dimethoxybenzamide hydrochloride.
  - 4) A compound of claim 1 which is 3,4-Methylenedioxy-N-[4-[2-(1-pyrrolidinyl)ethoxy]benzyl] benzamide.
    - 5) A compound of claim 1 which is 3,4-Dimethoxy-N-[4-[2-(1-pyrrolidinyl)ethoxy]benzyl]benzamide.
- 6) A compound of claim 1 which is N-[4-[2-(dimethylamino)ethoxy]benzyl]-4-ethoxy-3-methoxybenzamide.
- 7) A compound of claim 1 which is N-[4-[2-(dimethylamino)ethoxy]benzyl]-2-methoxy-5-sulfamoylbenzamide.
- 8) A compound of claim 1 which is 4-Amino-5-chloro-2-methoxy-N-[4-[2-(l-pyrrolidinyl)ethoxy]benzyl]-benzamide.
- 9) A pharmaceutical composition useful to activate gastric motor function comprising one or more compounds as claimed in claims 1-8, in an amount effective for such purpose, together with a compatible, pharmaceutically-acceptable carrier or coating.
- 10) A method for the treatment of a subject suffering from an ailment associated with inadequate gastric motor function, comprising the step of administering to the said subject an amount of a compound of claims 1-8 which is effective for alleviation of such ailment.
- 11) A process for preparing amide-compounds represented by the formula (I) and pharmacologically-acceptable acid-addition salts thereof

$$\begin{array}{c|c} R_1 & & \\ R_2 & & \\ R_3 & & \\ \end{array}$$

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wherein  $R_1$  represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino which can be substituted by lower alkyl, nitro, cyano, sulfamoyl which can be substituted by lower alkyl,  $R_2$  represents hydrogen, lower alkoxy, hydroxy, lower alkyl, halogen, amino, nitro, and  $R_1$  and  $R_2$  can be combined to form methylenedioxy,  $R_3$  means hydrogen, lower alkyl, halogen, or amino,  $R_4$  and  $R_5$  may be the same or different and each represents lower alkyl or  $R_4$  and  $R_5$  may be combined together with nitrogen to form 1-pyrrolidinyl or piperidino, which comprises reacting a functional derivative such as the chloride or other halide, the anhydride or a mixed anhydride, of a carbonic acid represented by the formula

$$R_{2}$$
 COOH (IV)

wherein  $R_1$ ,  $R_2$  and  $R_3$  each has the same meaning as described above, with an amino-compound presented by the following formula,

wherein  $R_4$  and  $R_5$  each has the same meaning as described above, in the presence or in the absence of a base and in the presence of an organic solvent.



# **PARTIAL EUROPEAN SEARCH REPORT**

which under Rule 45 of the European Patent Convention shall be considered, for the purposes of subsequent proceedings, as the European search report

	DOCUMENTS CONS	EP 88114257.4						
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Claims no Reason for	or the limitation of the search: 10	Method for treat	ment o	f				
the	human or animal b	oody by therapy,	art.					
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	Place of search	Date of completion of the se	etion of the search			Examiner		
	VIENNA		HOFBAUER					
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