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54 **Disposable clothing shield and method of manufacture.**

57 The clothing shield is intended to protect clothing against body stains, such as underarm stains, and generally comprises a liquid-pervious bodyside liner (4), a liquid-impervious outer cover (6), and an absorbent medium (8) between the liner (4) and outer cover (6). The exposed side of the outer cover (6) has a masking surface (20) thereon that visually masks the clothing shield through the article of clothing. A method is also provided for making the shield.

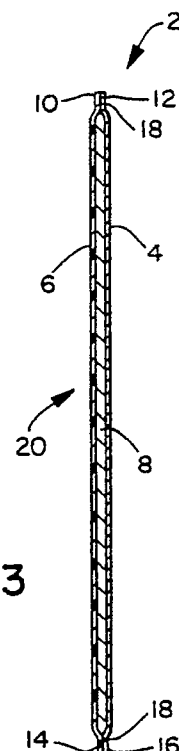


FIG. 3



European
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EUROPEAN SEARCH REPORT

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EP 88 40 3262

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	US-A-4 545 080 (M. GORHAM) * the whole document *	1,2,4,8, 15,16, 21-23,27, 28,31,36, 37	A 41 D 27/13
X	US-A-3 588 916 (L.R. GLATT) * the whole document *	1,2,8-10, 15,21,22, 24,27	
X	US-A-3 727 237 (L.R. GLATT) * the whole document *	1,8,15,16, 19,27,28	
A	US-A-3 997 920 (I.S. DE WOSKIN) * the whole document *	2-4,8-12	
A	GB-A-1 480 926 (KIMBERLEY-CLARK CO) * the whole document *	1-20,24, 27-37	
A	US-A-4 194 041 (R.W. GORE & AL) * column 8, line 33 - column 10, line 23 *	1-23,27	
A	US-A-4 263 363 (C.E. BUCK & AL) * the whole document *	1-24,27	TECHNICAL FIELDS SEARCHED (Int. Cl.5)
A	EP-A-0 234 658 (PROCTER & GAMBLE CY) * the whole document *	1,27-38	A 41 D
A	GB-A-1 395 974 (JOHNSON & JOHNSON) * the whole document *	1,27	
The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		18 July 91	VANMOL M.A.J.G.
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document			